

Watch the **Tour of Britain** exclusively live on ITV4 in UK. Join Matt Barbet, Ned Boulting, and David Millar for live, flag-to-flag coverage of every stage and a nightly highlights programme.



THE GREATER MANCHESTER STAGE: **ALTRINCHAM TO MANCHESTER** 

Sunday 3 September | Live 11:30 - 16:30 | Highlights 20:00

WREXHAM TO WREXHAM

Monday 4 September | Live 11:30 – 15:15 | Highlights 20:00

GOOLE TO BEVERLEY

Tuesday 5 September | Live 11:15 – 16:00 | Highlights 20:00

SHERWOOD FOREST TO NEWARK-ON-TRENT

Wednesday 6 September | Live 11:00 - 16:00 | Highlights 20:00

**FELIXSTOWE TO FELIXSTOWE** 

Thursday 7 September | Live 10:30 – 16:00 | Highlights 21:00

SOUTHEND-ON-SEA TO HARLOW

Friday 8 September | Live 11:30 – 16:00 | Highlights 20:00

**TEWKESBURY TO GLOUCESTER** 

Saturday 9 September | Live 10:45 - 15:45 | Highlights 20:00

MARGAM COUNTRY PARK TO CAERPHILLY

Sunday 10 September | Live 10:45 – 16:00 | Highlights 20:00

Visit tourofbritain.co.uk or follow us on social media for highlights, behind-the-scenes exclusives, and full race coverage.





# WELCOME /

#### **MICK BENNETT**



After the challenges of the COVID-19 pandemic over the past three years and then the shortening of the 2022 race following the sad passing of Her Majesty Queen Elizabeth II, we are looking forward to this year's race being a more 'normal' edition. We hope that it is remembered for the right reasons: the action, racing, and fantastic roadside support.

Through all of those challenges, we have seen our loyal fans stand by our side, offering unwavering support to the team and I. We cannot thank you enough for your passion and enthusiasm – believe me when I say it doesn't go unnoticed!

We will start this year's Tour of Britain in Greater Manchester, no doubt rekindling memories of that fantastic closing stage of the 2019 race there. Manchester city centre's place in event history is so significant, given the opening stage of the first modern Tour took place there in 2004. Any return visit means a great deal to everybody associated with the race.

Venues such as Wrexham, Newark-on-Trent, and Caerphilly, as well as the county of Suffolk, return to the race route after a number of years' absence. We always strive to mix return visits to popular venues alongside new locations; so, in 2023, East Riding of Yorkshire, Sherwood Forest, Southend-on-Sea, Harlow, and Margam Country Park will all host the modern version of our national Tour for the first time. A year later than originally planned, Gloucestershire will host its first-ever full stage of the race, too.

We would like to thank all our partners across the eight stages for their support of the race and for bringing the event to their regions.

Our thanks also go to the commercial partners who continue to support the Tour of Britain. Our hospitality and

accommodation partners at Sportsbreaks.com; cottages. com, who this year have stepped up to partner with the points jersey; and Brother UK. In addition to being our results partner, the latter are continuing to support the all-important Green Zones alongside recycling pioneers Enval. This collaboration is already proving extremely fruitful, particularly since we are more aware than ever before of our need to be a sustainable event. We also welcome the return of Le Col, who are producing our stunning leaders' jerseys, and new timing partner Accurist. It is through the support of the whole family of partners and suppliers that the Tour of Britain is made possible, and our thanks go to all of them.

We have made some changes to the sporting aspects of the Tour this year, with a revamp of the cottages.com points classification. The battle to be crowned this year's Pinarello king of the mountains will likely go down to the wire, given the number of points on offer during the final stage. Finally, introducing the Sportive Breaks best young rider jersey for the leading under-23 entrant seemed a logical next step given how many stars have first made a name for themselves at the race.

I'm sure all of you would join me in welcoming the teams, riders, and staff coming to the Tour of Britain this year, particularly those making the trip to the UK. We understand that competing in the race continues to be more expensive and logistically complicated than ever before, all of which are through no fault of our own, but are things we try desperately hard to alleviate where possible. Their support of the race is appreciated and we know that you will give them an unmistakably British welcome.

Wherever you watch this year's race, be it in your home village, town or city, or via our comprehensive live TV coverage that is available in over 150 countries worldwide, I wish you all an enjoyable Tour of Britain.



#### Mick Bennett

Tour of Britain race director

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#### THE TOUR OF BRITAIN

#### THE OFFICIAL JERSEYS AND COMPETING TEAMS

Leader's Jersey



cottages.com Points Jersey



Pinarello King of the Mountains Jersey



Sportive Breaks
Best Young Rider Jersey



**Bingoal WB** 



**Bolton Equities Black Spoke** 



BORA - hansgrohe



Equipo Kern Pharma





Great Britain Cycling Team



INEOS Grenadiers



**Movistar Team** 



Q36.5 Pro Cycling Team



Saint Piran



TDT - Unibet Cycling Team



Team dsm – firmenich



Team Flanders - Baloise



TRINITY Racing



**Uno-X Pro Cycling Team** 



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#### **OFFICIAL PARTNERS**







**LE COL** 

#### The Tour of Britain wish to thank:

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SweetSpot would like to thank the following organisations for their help. ACOS Medical (medical cover); ARB Events (PA & sound); Century TV (television production); Destination Sport (accommodation); Communications Specialists (radio & communications) CSM Live (event branding); Daytona Stage Hire (staging); Enterprise (Car Hire); Jeroen Annaert (team artwork); MatSport (timing); Roman Van Hire (vehicles); Sotic (website); Sunbelt Rentals (barriers & fencing); SWpix.com (photography).

#### **STAGE ONE** ALTRINCHAM TO MANCHESTER















#### **STAGE TWO** WREXHAM TO WREXHAM







#### **STAGE THREE** THE HOWDENS STAGE: GOOLE TO BEVERLEY







#### **STAGE FOUR SHERWOOD FOREST TO NEWARK-ON-TRENT**







#### **STAGE FIVE FELIXSTOWE TO FELIXSTOWE**













#### **STAGE SIX SOUTHEND-ON-SEA TO HARLOW**







#### **STAGE SEVEN** TEWKESBURY TO GLOUCESTER





#### **STAGE EIGHT MARGAM COUNTRY PARK TO CAERPHILLY**









# **NEWS**

### 2023

Some of the world's most exciting and decorated riders will return to the Tour of Britain in 2023.

We're thrilled to welcome back Wout van Aert, our 2021 champion, who will spearhead Jumbo – Visma's attack at the race. The Belgian rider won four stages en route to overall victory two years ago; in doing so he became only the sixth rider in history to triumph in England, Scotland, and Wales.

Less than a month after being crowned XCO world champion in Scotland, Tom Pidcock will get to thrill home crowds once again when he lines up for INEOS Grenadiers. The 24-year-old finished second overall in the Tour of Britain last year as the wait for the first home champion since 2016 continued.

Tour de France points jersey winner Sam Bennett (BORA – hansgrohe), Milan – Sanremo champion Alexander Kristoff (Uno-X Pro Cycling Team), and Grand Tour stage winner Carlos Rodriguez (INEOS Grenadiers) are all set to race.

Spaniard Gonzalo Serrano will attempt to achieve what no rider has ever done by winning back-to-back editions of the Tour. The Movistar Team rider became the first Spaniard to win the modern race in 2022 by virtue of leading the general classification when last year's event was curtailed.



# TAKE OUR SPECTATOR SURVEY AND HELP THE TOUR

### TOUR OF BRITAIN SPECTATORS: WE WANT TO HEAR FROM YOU!

We're calling on anybody who attends at least one stage of the 2023 race to complete our short spectator survey.

Fans who take this survey will help protect the future of the Tour of Britain, as well as other major events in the UK, by showcasing the positive impact that cycling has on host towns and cities, as well as the value of sponsoring events. The number of international race days in Great Britain has decreased by nearly a quarter since 2019, so your feedback has never been more valued.

The survey takes approximately five minutes to complete (per stage attended). All entrants will be entered into a prize draw to win a Tour of Britain prize bundle comprising exclusive race memorabilia.

Visit tourofbritain.co.uk/survey to complete the survey.











Get your hands on the most eye-catching piece of race memorabilia in 2023: introducing the limited edition Accurist x Tour of Britain collectors' edition watch.

This limited, one-off production celebrates our partnership with Accurist, the official timekeeper of the Tour of Britain.

Designed specially by Accurist's in-house team in the UK, the watch has specific links to the Tour of Britain and its significance on the sporting calendar. This set is a must-have, or a great gift, for anyone who loves all things two-wheeled.

Only 100 watches will be produced; they are individually numbered and will also be presented to the eight stage winners.

Visit **accurist.com/tour-of-britain** for more information.

Accurist have long been at the heart of British culture and dependable timekeeping. They will add to their legacy and continue to set standards in time by working with the UK's leading cycle race.

To celebrate Pinarello partnering with the Tour of Britain, we're giving away one X3 road bike worth £4,500 to a lucky race fan.

Enter the competition by visiting tourofbritain.co.uk/competition before 12pm on Tuesday 12 September to have a chance of winning this spectacular prize.

Steeped in history but with modern performance at their core, Pinarello's race-winning bikes make them a natural fit for the king of the mountains competition, where every advantage counts. This year's race features 16 categorised climbs, including the Ramsbottom Rake, Rhigos, and Caerphilly Mountain.

Former winners of the king of the mountains jersey include Tour de France champion Andy Schleck (2006), British star Ben Swift (2007), and pioneering African trailblazer Nic Dlamini (2018).

Pinarello bikes will also be ridden by INEOS Grenadiers and Bolton Equities Black Spoke, two of the 16 teams competing in this year's race.

The four spectacular Le Col leaders' jerseys that are up for grabs at this year's Tour of Britain have been revealed.

Headlining the collection is the race's reimagined leader's jersey, which pays homage to the much-loved Great Britain national team kit from the 1970s and 1980s. An overt celebration of the race's location, the jersey also cleverly integrates a patchwork-style pattern that represents Britain's vast countryside and fields when viewed from above.

A revamped points competition, sponsored by cottages.com, the UK's leading provider of holiday cottages and luxury homes, will feature a distinctive green jersey that interpolates the union flag.

The Pinarello king of the mountains leader will be easily recognisible in a stylish contoured jersey, while the new-for-2023 Sportive Breaks best young rider competition will feature a white jersey that also incorporates a patchwork pattern.

Want to ride any of this year's stages? Visit our Komoot collection to download the GPX files straight to your device: bit.ly/ToBkomoot

Show your support for Britain's leading cycle: our 2023 merchandise range has just dropped! Buy online at **tourofbritainstore.co.uk** or visit us in the Tour Village at each stage finish.

Look out to see who is crowned this year's National Land Art Competition winners. We'll be announcing our 2023 champions in October.

Want to watch more world-class cycling in the UK? Our sister race, the Women's Tour, will take place between Tuesday 4 and Sunday 9 June 2024.

# **SPOTLIGHT**

### JORDI MEEUS JOINS AN EXCLUSIVE CLUB

The Tour of Britain's reputation for showcasing emerging talents was spectacularly reinforced when Belgian sprinter Jordi Meeus won in Paris on the final day of this year's Tour de France.

With his victory on the Champs-Élysées, Meeus joined an exclusive club: he was the fifth rider to win his first Tour de France stage a year after opening their Tour of Britain account.

Four of the five riders to have achieved that feat are noted sprinters, which adds some further intrigue to the flatter stages of this year's race.

#### JORDI MEEUS BELGIUM

#### **TOUR OF BRITAIN**

MANSFIELD, STAGE FIVE, 2022

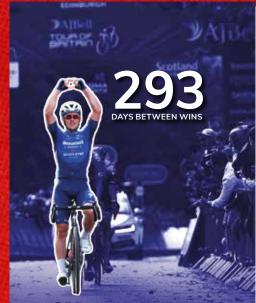
The BORA – hansgrohe rider's victory in Nottinghamshire on the fifth and ultimately final day of last year's Tour of Britain was the sixth and biggest victory of his career at the time. Owing to the abridged nature of the race, a victory for home favourite Tom Pidcock (INEOS Grenadiers) would have given him the overall win owing to the bonus seconds available on the line.

#### **TOUR DE FRANCE**

PARIS, STAGE 21, 2023

Prior to reaching the French capital, Meeus had a sixth and two seventh-place finishes to his name in the Tour de France. Nonetheless, in a four-way finish on the Champs-Élysées, he impressively edged out compatriot Jasper Philipsen, Dylan Groenewegen, and Mads Pederson. Remarkably for a team for whom Peter Sagan (2017 – 2021) and Sam Bennett (2014 – 2019, 2022) have raced, it was the first time they had won the much-coveted Tour de France finale.





#### YVES LAMPAERT BELGIUM

#### **TOUR OF BRITAIN**

EDINBURGH, STAGE SEVEN, 2021

Riding in a Deceuninck – Quick-Step team alongside Julian Alaphilippe and Mark Cavendish, Lampaert took the Belgian squad's sole victory in the 2021 edition. Deceuninck had two men in the day's five-man breakaway, and they made good their numerical advantage when Lampaert outsprinted Matteo Jorgenson (Movistar Team) and British rider Matt Gibson (Ribble Weldtite Pro Cycling) in Holyrood Park.

#### **TOUR DE FRANCE**

COPENHAGEN, STAGE ONE, 2022

The Belgian capitalised on drying roads to claim the first maillot jaune of last year's Tour in Denmark. He beat nearest challenger Wout van Aert, who tackled the technical course a few minutes before him, by five seconds, although his entry into this Anglo-French club might not have happened had world champion Filippo Ganna not punctured approaching the line.

### **DYLAN GROENEWEGEN**NETHERLANDS

#### **TOUR OF BRITAIN**

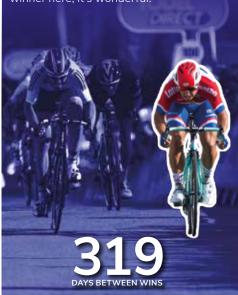
BUILTH WELLS, STAGE FOUR, 2016

An undulating day through the Cambrian Mountains from Denbigh to the Royal Welsh Showground doesn't sound like a stage that would end with a Dylan Groenewegen win, but alas that was the case seven years ago. "It was really tough today, such a long stage with a lot of climbing," said Groenewegen. Dan McLay (Great Britain) placed second, Team Sky's Ben Swift third.

#### **TOUR DE FRANCE**

PARIS, STAGE 21, 2017

Another winner in the French capital (only Lampaert has not achieved that feat), the Dutchman edged out André Greipel and Edvald Boasson Hagen to claim the first of his five Tour stage victories to date. "This is an amazing place for the sprinters," he said. "When I was young, I watched the Champs-Elysées stage on TV. Now I'm the winner here, it's wonderful."





#### **ANDRÉ GREIPEL** GERMANY

#### **TOUR OF BRITAIN**

BLACKPOOL, STAGE ONE, 2010

The first of the Gorilla's three victories in the 2010 race came on opening day in damp Blackpool (no sniggering at the back). "It's always something special to win the first stage because you get the leader's jersey as well," he said. Greipel went on to win in Great Yarmouth (stage six) and East London (stage eight).

#### **TOUR DE FRANCE**

CARMAUX, STAGE 10, 2011

Given the number and quality of Greipel's wins during his career, it's easy to forget how momentous his triumph in Carmaux in 2011 was. The German was in his first season with Omega Pharma – Lotto, a move triggered by his status as the second-choice sprinter behind Mark Cavendish at HTC – Highroad. Such was the rivalry at

the time – at least in the media – that his victory over the Manxman generated headlines such as "A Victory Drought Ends, Helping Cool a Feud" (New York Times), "Greipel takes down Cavendish in biggest win of career" (VeloNews) and "André Greipel makes his point by edging out Mark Cavendish in Carmaux" (The Times).

#### MARK CAVENDISH GREAT BRITAIN

#### **TOUR OF BRITAIN**

CRYSTAL PALACE, PROLOGUE, 2007

Want to test any cycling aficionado's knowledge? Ask them to name the two time trials Mark Cavendish has won during his professional career. The first came on the opening day of the 2007 race, a 2.5-kilometre loop around the picturesque Crystal Palace Park, for which he averaged a speed of 61.2km/h. Cavendish won again, albeit in a more conventional way, the following day in Southampton. For the record, his other time trial victory was in the Tour de Romandie 2008 prologue.

#### **TOUR DE FRANCE**

CHÂTEAUROUX, STAGE FIVE, 2008

Win number one of 34 came close to the banks of the Indre river in Châteauroux 15 years ago. The sprinters were nearly thwarted by Nicolas Vogondy, who, after being part of a day-long, all-French breakaway, was only caught with 75 metres remaining. Cavendish held off Oscar Freire, Erik Zabel, and Thor Hushovd to take an emotional victory. "I'm only 23 and I came here





Ten other riders have also won Tour of Britain stages in advance of triumphing at the Tour de France, albeit not in consecutive years.

The most recent addition to the list was Dutchman Wout Poels, who took a memorable victory at Saint-Gervais Mont-Blanc in this year's Tour. Poels already has four Tour of Britain stage wins to his name, the first of which came in Teignmouth, Devon, in 2010. His three other victories – Hartside (2015), Haytor (2016), and Whinlatter (2018) – all came on hill-top finishes.

Sam Bennett, Edvald Boasson Hagen, Lars Boom, Caleb Ewan, Fernando Gaviria, Michal Kwiatkowski, Mathieu van der Poel, Elia Viviani, and Simon Yates complete the list.

## RETROSPECTIVE

### MARK CAVENDISH

Will the greatest sprinter of all time continue to race in 2024? Despite announcing his retirement in May, Mark Cavendish's future in cycling remains unclear. Having already created lasting memories aplenty, we take a look back at the Manxman's impressive Tour of Britain career.

That first sprint victory in Southampton. The expectation created after winning on a wet Whitehall in 2011 a week before the world championships. That unmistakable victory salute, all while wearing the rainbow jersey. Picking just one moment that defines Mark Cavendish's legacy in the Tour of Britain is significantly harder than it may seem.

Regardless of whether 2023 is the 38-year-old's penultimate or final season of racing, the highs, lows, and accomplishments in his home tour will live on. Cavendish's 10 stage victories are unmatched in the modern edition of the race. He has held that record for a decade now; Wout van Aert would need to win six of this year's eight stages just to tie with the Manxman.

When Cavendish started his first Tour of Britain stage – Glasgow to Castle Douglas on the opening day of the 2005 edition – signs of his potential were already there. That March, he claimed his first rainbow jersey, winning the Madison with Rob Hayles at the UCI Track Cycling World Championships in Los Angeles. Nonetheless, one notable cycling news website listed his name as Mark Cavindish on their startlist, a typo that remains online to this day.

Racing for a Great Britain team, he led the peloton home to finish third in Blackpool (team-mate Roger Hammond took the win from a two-man breakaway) and placed sixth in Nottingham. Other members of that year's GB squad included Geraint Thomas and Ed Clancy.

After near-misses throughout the 2006 edition – two seconds, a third, and a fourth across the six stages, this time while riding as a stagiare for T-Mobile – the breakthrough finally came in the race's first-ever prologue, held at Crystal Palace. "The win puts Cavendish's total victories in his debut season as a professional to nine, and more importantly makes him the first Briton to lead the Tour since it was revived in 2004," Cycling News noted. Hammond then delivered the lead out for him the following day in Southampton, which powered him to his first sprint victory in the race. "I couldn't lose really, it was perfect," he said.

By the time Cavendish returned to the race in 2011, he had won 20 Tour de France stages and that year's green jersey. His participation generated the most coverage of any rider announcement in race history at the time, including a sizeable article in the Daily Telegraph. It was a far from simple return, though.



Originally, Cavendish was listed as a reserve by his HTC-Highroad team, but rumours of his participation quickly spread after he pulled out of that year's Vuelta after four days, looking short of form and with his team saying he was "drained".

Slovak Peter Velits has made way for the Manxman, but only after the UCI granted him dispensation to race because of the overlap between the Vuelta and the Tour (to uphold the integrity of events, riders cannot be named to compete in two or more concurrent races). He bookended his return with victories, both in dreadful weather, in Dumfries and London. "Cav is ready to take on the world," exclaimed that week's Cycling Weekly front cover. Seven days on from winning in the capital, Cavendish duly triumphed in Copenhagen.





His return in 2012, as part of a Team Sky victory lap weeks after Sir Bradley Wiggins won the Tour de France, cannot have been easy for Cavendish. The rainbow jersey on his back heightened expectations, all at a time when a departure from the British team seemed inevitable. "Sky hold out for Cavendish compensation as exit looms" read one Daily Telegraph headline during race week. A surprising defeat at the hands of Australian Leigh Howard at Knowsley Safari Park on stage two wouldn't have helped team morale, although Sky resolved some of their lead-out train problems in time for the following day's finish into Dumfries, where he picked up the fifth victory of his Tour of Britain career.

Cavendish's win in a bitterly cold and windy Blackpool on stage four was afforded the front page of the Guardian sports section, before he ended the race with a dominant victory on Guildford's cobbled high street. "It was absolutely incredible," said Cavendish. "I thought everybody had forgotten about me, and that it was all about [riders with] sideburns now! I just wanted to win – it's my last day in the rainbow jersey, and I just wanted to finish off in style."

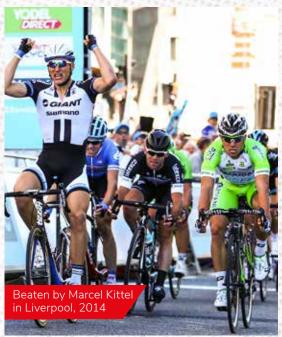
He matched that hat-trick of victories in the 2013 edition, albeit in the colours of Omega Pharma – Quick Step. The trio of wins came in the final five days of the race, starting in the foothills of Snowdonia at Llanberis. It is probably his most underrated Tour of Britain stage victory; the top of the Pen-y-Pass climb came with under 10 kilometres remaining, and Team Sky's lan Stannard set a fearsome pace on it in an attempt to catch the day's breakaway group who almost stayed away for a shock victory. Cavendish never looked troubled on the climb.

Climbing Caerphilly Mountain, 2013

The win drew him level with Edvald Boasson Hagen's all-time record of eight and meant that Cavendish became the first rider in Tour history to win in England, Scotland, and Wales. He went on to win the final two stages; first, in Guildford, where Elia Viviani pushed him harder than any rival had a year earlier, then in Central London, which was his 10th and last victory in the race.

Marcel Kittel played a key role in stopping Cavendish from adding to his palmarès in 2014. So impressive was the German's season he won four times in Britain: twice during the Tour de France's Grand Départ on these shores, and then the first and final stages of our race. "For Harrogate in July, read Liverpool in September," wrote acclaimed cycling writer William Fotheringham after his opening day victory in the home of The Beatles. "The seasons change, the stage is the Tour of Britain opener rather than the Tour de France, but the German powerhouse Marcel Kittel marches on." Cavendish placed third in Liverpool, a result that seems a

little unremarkable, but was actually mightily impressive given he crashed heavily during the stage. "Someone had to stop for a puncture so their team car slammed on its brakes," he recalled. "But there was a [traffic] island in the road. If I went right, I would have hit it, so I went left and I whacked another car. I immediately felt a lot of pain in my quadriceps. I still got third, but it is a shame because I really wanted to try and win in front of the British public." Kittel also prevented him from claiming a hat-trick of victories along Whitehall, as he beat the Manxman to victory to end that year's race.



Even without any individual glory, three of Cavendish's four most recent Tour of Britain participations haven't been short of emotion and meaning. He was part of the Dimension Data team in 2016 that helped Steve Cummings become only the second Briton to claim overall glory. "Steve spoke to me on the phone a week before [the race started] and said he wanted to go for it, so I'm massively pleased we did it," said Cavendish. "It's tough controlling a week-long stage race with a sixman team – I've been in teams that have tried to do everything and you can easily end up with nothing."

Three years later he crossed the finish line on the final day in Manchester alongside his long-time domestiques Mark Renshaw and Bernie Eisel. The stage marked the final race of Renshaw's career; it also turned out to be one of the last times Cavendish rode with the popular Austrian. "What an emotional moment," he said about riding home alongside Renshaw. "I won't lie, going to miss you."

Following a return to Deceuninck - Quick-Step in 2021 (and four unforgettable Tour de France victories to move him equal with Eddy Merckx's all-time record), Cavendish came the closest he has since 2014 to increasing his Tour of Britain win tally. He placed fifth in Warrington (when he was arguably the fastest in the sprint) and almost won in Aberdeen on the final day. He won plaudits for his domestique work - which even saw him form part of the breakaway during the thrilling Carlisle to Gateshead stage - that helped Julian Alaphilippe finish third overall. "Still thinking about what a good time we had at the Tour of Britain," he posted on Instagram



Proper fun: a more fitting description of the Manxman at the Tour of Britain, not to mention his professional career, you would struggle to find.

Greeting fans at Alderley Park, 2021



eader's yellow jersey

Mark Cavendish, centre, when the sprint in Blackpool to take stage four of Britain and to move into first place in the overall standings four Gib

Cavendish cuts an early dash to the finish

and contemplates a change of jersey

# IN FOCUS THE 2023 ROUTE

Take a closer look at the eight stages that make up this year's Tour of Britain with route director Andy Hawes. Having been involved with the race since 2009, this is the 12th edition that he has designed.

How would you describe this year's route?

"It's one for the opportunists. There are a number of stages that, from a quick glance, you might have down as guaranteed bunch sprints, but a more detailed inspection will show that some of them aren't as straightforward as that!"

#### Which stages could surprise the riders?

"The two that jump out are stages one — Altrincham to Manchester — and seven — Tewkesbury to Gloucester.

"I'd love to see some pressure really being applied on Ramsbottom Rake, the start of which comes just over 70 kilometres before the finish line on Deansgate. It may not be horrendously long (1km) but it is steep (9.9% average). This, combined with the false flat that follows shortly after, could make it hard for dropped riders to get back on. Only 41 riders were in the front group coming into Manchester city centre four years ago, and I'm expecting something similar this time around.

"Then there's a double-shot along the route into the Gloucester finish. Crawley

Hill (2.3km, 6.4% average) and an uncategorised drag at Pitchcombe (2.5km, 4.8% average) could be used as softeners. Cross your fingers for some attacks!"

Those two stages should be well known to you: one featured in the race recently, and the other was scheduled to take place in the 2022 edition. Did you still have to check the routes as thoroughly as the other six stages?

"Very much so – in Greater Manchester's case, arguably even more than some of the other stages. Finishing in a major city is always fascinating: if you visit twice, say, across a six-month period, there'll be new developments popping up, new road layouts to think about, and possibly even new cycling infrastructure. Road wear and tear is always something we take really seriously, which is why I finished my final course inspection over the August Bank Holiday Weekend."

### Talk us through the final stage, and how excited you are about that one

"It's exactly the type of stage people have come to expect from the Tour of Britain. I'd

say we've been nice to the riders: the first 70 kilometres are a delight for anybody looking for a quiet Sunday spin. That all changes as soon as we start heading north at Bryncethin! To be able to include the Bwlch, Rhigos, Bryn Du, and a double ascent of Caerphilly Mountain along the same route is as exciting as it is sadistic! This stage oozes in character, it feels distinctly Welsh."

#### What else should we look out for?

"The one thing we've never really had alter the race are crosswinds. Given the summer we've had this year, perhaps they'll influence how stage three in East Riding of Yorkshire plays out. We've got a section of around 32 kilometres in the second half of the stage that runs parallel to the North Sea. Bridlington may be known for its amusements, but I'm not sure I'd be smiling if the conditions once we hit the popular seaside town are conducive to echelons!"

### Were there any challenges that stand out from this year's preparations?

"We've had a number of comments come in on social media asking about the stage two route; as it happens, the plan was to include the Horseshoe Pass in the closing 25 kilometres. It would have made for a brilliant finale. However, that proposed route had to be amended, as Denbighshire County Council did not have enough resource on their side to support us passing through their area. As much as we'd love for us to rock up and race where we want when we want, it doesn't work as easily as that!"

@FastHawesv

Follow Andv on social media:

# The Tour of Britain team have just returned from Glasgow where they helped deliver the road races at the UCI Cycling World Championships. What was that experience like?

"It was an incredible honour for the whole team. Seeing riders like Mathieu van der Poel and Lotte Kopecky win like they did, in front of an enormous crowd, made all the hard work worth it. Being able to take a race along a motorway, let alone passing over the Queensferry Crossing, is something I never thought would be possible. A lot of hard work, months of meetings, and many emails went into making it happen! I'd love for the Tour of Britain to have a stage that finishes with a couple of laps of the Glasgow circuit... that's one for the future, perhaps!?"





#### THE TOUR OF BRITAIN

#### **ROLL OF HONOUR**

2022	Gonzalo Serrano (ESP)
2021	Wout van Aert (BEL)
2019	Mathieu van der Poel (NED)
2018	Julian Alaphilippe (FRA)
2017	Lars Boom (NED)
2016	Steve Cummings (GBR)
2015	Edvald Boasson Hagen (NOR)
2014	Dylan Van Baarle (NED)
2013	Sir Bradley Wiggins (GBR)
2012	Nathan Haas (AUS)
2011	Lars Boom (NED)
2010	Michael Albasini (SWI)
2009	Edvald Boasson Hagen (NOR)
2008	Geoffroy Lequatre (FRA)
2007	Romain Feillu (FRA)
2006	Martin Pedersen (DEN)
2005	Nick Nuyens (BEL)
2004	Mauricio Ardila (COL)

Pinarelle	Pinarello King of the Mountains Jersey				
2022	Mathijs Paasschens (BEL)				
2021	Jacob Scott (GBR)				
2019	Jacob Scott (GBR)				
2018	Nic Dlamini (RSA)				
2017	Lukasz Owsian (Pol)				
2016	Xandro Meurisse (Bel)				
2015	Peter Williams (GBR)				
2014	Mark McNally (GBR)				
2013	Angel Madrazo (ESP)				
2012	Kristian House (GBR)				
2011	Jonathan Tiernan Locke (GBR)				
2010	Johnny Hoogerland (Ned)				
2009	Thomas De Gendt (Bel)				
2008	Danilo Di Luca (Ita)				
2007	Ben Swift (GBR)				
2006	Andy Schleck (Lux)				

2022	Tom Pidcock	
2021	Ethan Hayter	
2019	Matthew Holmes	
2018	Scott Davies	
2017	Geraint Thomas	
2016	Steve Cummings	
2015	Owain Doull	
2014	Sir Bradley Wiggins	
2013	Sir Bradley Wiggins	
2012	David Clarke	
2011	Steve Cummings	
2010	Rob Partridge	
2009	Russell Downing	
2008	Steve Cummings	
2007	Evan Oliphant	
2006	Russell Downing	
2005	Yanto Barker	
2004	Roger Hammond	

#### **Overall Sportsbreaks.com Combativity Award** Not awarded 2022 Jacob Scott (GBR) 2021 2019 Dylan van Baarle (NED) 2018 Matt Holmes (GBR) Graham Briggs (GBR) 2017 André Greipel (Ger) 2016 2015 Owain Doull (GBR) Alex Dowsett (GBR) 2014 2013 Kristian House (GBR) Mark Cavendish (GBR) 2012

#### cottages.com Points Jersey

cottage	siconi i onito reisey
2022	Tom Pidcock (GBR)
2021	Ethan Hayter (GBR)
2019	Matteo Trentin (ITA)
2018	Patrick Bevin (NZL)
2017	Alexander Kristoff (Nor)
2016	Dylan Groenewegen (Ned)
2015	Owain Doull (GBR)
2014	Michal Kwiatkowski (Pol)
2013	Martin Elmiger (Swi)
2012	Boy van Poppel (Ned)
2011	Geraint Thomas (GBR)
2010	Greg Henderson (NZI)
2009	Edvald Boasson Hagen (Nor)
2008	Matt Goss (Aus)
2007	Mark Cavendish (GBR)
2006	Mark Cavendish (GBR)
2005	Luca Paolini (Ita)
2004	Julian Dean (NZI)

#### Sportive Breaks Best Young Rider Jersey (Under 23)

Julian Winn (GBR)

Ben Day (Aus)

2005 2004

2022	Tom Pidcock (GBR)
2021	Ethan Hayter (GBR)
2019	Pavel Sivakov (FRA)
2018	Neilson Powless (USA)
2017	Stefan Kung (SWI)
2016	Jacopo Mosca (ITA)
2015	Owain Doull (GBR)
2014	Dylan Van Baarle (NED)
2013	Simon Yates (GBR)
2012	Nathan Haas (AUS)
2011	Jelle Wallays (BEL)
2010	Geraint Thomas (GBR)
2009	Edvald Boasson Hagen (NOR)
2008	lan Stannard (GBR)
2007	Romain Feillu (FRA)
2006	Martin Pedersen (DEN)
2005	Chris Anker Sorensen (DEN)
2004	Dani Moreno (ESP)

#### **Team Classification**

**Best British Rider** 

2022	INEOS Grenadiers	
2021	Deceuninck – Quick-Step	
2019	Team INEOS	
2018	Team Lotto NL Jumbo	
2017	Team Lotto NL Jumbo	
2016	Team Sky	
2015	Cannondale Garmin	
2014	IAM Cycling	
2013	Team Sky	
2012	Saur Sojasun	
2011	Team Sky	
2010	Vacansoleil DCM	
2009	Rabobank	
2008	Agritubel	
2007	Fuerteventura Canarias	
2006	Team CSC	
2005	T-Mobile	
2004	MrBookmaker.com	









# **2022 REVIEW**

# IN PICTURES



We celebrated the careers of Alex Dowsett (pictured) and Richie Porte ahead of their retirements from road racing at the end of 2022.



HAWICK TO DUNNS MONDAY 5 SEPTEMBER

Stage winner: Cees Bol (Team DSM) Race leader: Corbin Strong (Israel – Premier Tech)



Stage winner: Corbin Strong (Israel – Premier Tech) Race leader: Corbin Strong (Israel – Premier Tech)



**DURHAM** TO **SUNDERLAND** TUESDAY 6 SEPTEMBER

Stage winner: Kamiel Bonneu (Sport Vlaanderen – Baloise) Race leader: Ben Perry (Wiv SunGod)



Domestic squad Wiv Sunqod impressively held three of the race's four jerseys—leader (Ben Perry), mountains (Jake Scott) and sprints (Matt Teggart)—after stage three.



4 REDCAR TO DUNCOMBE PARK, HELMSLEY WEDNESDAY 7 SEPTEMBER

Stage winner: Gonzalo Serrano (Movistar Team)
Race leader: Gonzalo Serrano (Movistar Team)



WEST BRIDGFORD TO MANSFIELD THURSDAY 8 SEPTEMBER

Stage winner: Jordi Meeus (BORA – hansgrohe) Race leader: Gonzalo Serrano (Movistar Team)



#### RESPECTING THE ENVIRONMENT

The Tour of Britain is lucky enough to race through some of Britain's most beautiful natural scenery, including National Parks and Areas of Outstanding Natural Beauty.

Whether you are a rider, member of staff, official, volunteer or spectator, please think and act responsibly and leave the beautiful locations we race through exactly as we found them!

#### **Organisation**

- Turn off your engine if stopped for more than a minute and think about car sharing.
- Behave responsibly by reducing your speed (less consumption and less pollution!).
- Think! Is your journey necessary or can it be completed by other means?
- Use bins and recycling bins provided at Starts and Finishes.
- If there aren't any bins available, please keep your rubbish and dispose of it responsibly later.

#### **Teams and Riders**

- Please dispose of your rubbish (bottles, packaging etc) in the Brother UK Green Zones, indicated in the ETA, where the race organisation will remove items discarded.
- Away from these areas, please act responsibly and hand your rubbish to a support car or keep in your jersey pockets.
- Thanks to our partners Enval we will be sending all gel wrappers collected during the race for recycling.

 When stopped along the stage route (for example at feeds), please park considerately.

#### **Volunteers and spectators**

- Where possible, travel to watch the race using public transport, by walking or cycling or think about car sharing with fellow racegoers.
- Please use bins and recycling bins provided at starts and finishes to dispose of waste. In areas where suitable waste and recycling bins are not available, please keep your rubbish and dispose of it responsibly later.
- Smokers are urged to discard their butts in an appropriate place. Please do not litter the environment with these. We ask you to leave nothing but footprints and take nothing but photos and some amazing memories.
- Respect the areas around the race, particularly private property and sensitive natural landscapes, which may not be suitable or permitted for spectating.





GREEN ZONE SUSTAINABILITY PARTNERS

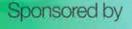
# **Backing the best** teams, events and businesses to achieve outstanding results.

### #AtYourSide

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# THE STAGES

STAGE 1	ALTRINCHAM TO MANCHESTER	PAGE 26
STAGE 2	WREXHAM TO WREXHAM	PAGE 40
STAGE 3	GOOLE TO BEVERLEY	PAGE 52
STAGE 4	SHERWOOD FOREST TO NEWARK-ON-TRENT	PAGE 62
STAGE 5	FELIXSTOWE TO FELIXSTOWE	PAGE 74
STAGE 6	SOUTHEND-ON-SEA TO HARLOW	PAGE 86
STAGE 7	TEWKESBURY TO GLOUCESTER	PAGE 98
STAGE 8	MARGAM COUNTRY PARK TO CAERPHILLY	PAGE 110



# STAGE 1

### ALTRINCHAM TO MANCHESTER SUNDAY 3 SEPTEMBER

Greater Manchester hosts the Tour of Britain Grand Départ in 2023, 19 years on from being the starting point for the first edition of the modern incarnation of the race.

The opening day of this year's race will start in Altrincham, adjacent to its thriving market that is home to independent street food vendors aplenty. King of the Mountains climbs come at the legendary Rake in Ramsbottom (a three-time host of the British Hill-Climb Championship) and Grains Bar.

Stage one will culminate on the world-famous Deansgate in the heart of Manchester city centre, the scene of a memorable Mathieu van der Poel victory that saw him clinch overall Tour of Britain glory four years ago.



STAGE PARTNERS

















### **START**ALTRINCHAM

Located in the Greater Manchester borough of Trafford, Altrincham is a great place to visit, do business, and live. In recent years, the town has reinvented itself as a gastronomic destination with its award-winning market at the heart of a vibrant food and drink offer.

Thanks to investment from Trafford Council, alongside private and public sector partners, it was named one of the Sunday Times' Best Places to Live in 2022 for the fifth year running. Ongoing investment and regeneration have ensured it remains a thriving modern market town with a rich retail, recreational, residential, and business mix.

Trafford itself has become a byword for sport. Manchester United's Old Trafford ground hosted the opening game of the UEFA Women's Euros, as well as the men's and women's Rugby League World Cup finals, in 2022. Lancashire Cricket Club recently staged an Ashes test match, while the Manchester Marathon takes place predominantly in Trafford.

The borough boasts excellent parks and green spaces, thriving town centres, and major cultural and leisure attractions – including the Trafford Centre, Imperial War Museum North, and Dunham Massey National Trust country house.



#### FINISH MANCHESTER

Manchester is one of Europe's fastest growing cities and is quickly becoming one of the most popular visitor destinations on the global scene. Although its roots as an industrial pioneer is well-known, the city is always at the cutting edge of music, art, culture and – of course – football. Modern, contemporary and forward-thinking, Manchester is a veritable capital of the North.

The opening stage of this year's Tour of Britain finishes on Manchester's historic Deansgate in the heart of the city centre, surrounded by a thriving foodie scene that steps seamlessly from fine-dining to casual eating at a moment's notice. Perfect to recharge after an exciting day's racing!

Visit the architectural gems that include Manchester's renowned neo-gothic Town Hall or Chetham's medieval library – one of the oldest lending libraries in the world – before sampling some of the city's infamous nightlife that has helped spawn some of the top names in arts, music and culture – from the Hacienda to the Hallé Orchestra.

Extend your time in the city with an enviable choice of hotels and more casual accommodation all a stone's throw from the post-stage festivities. Make the most of your time in Manchester – the original modern city.





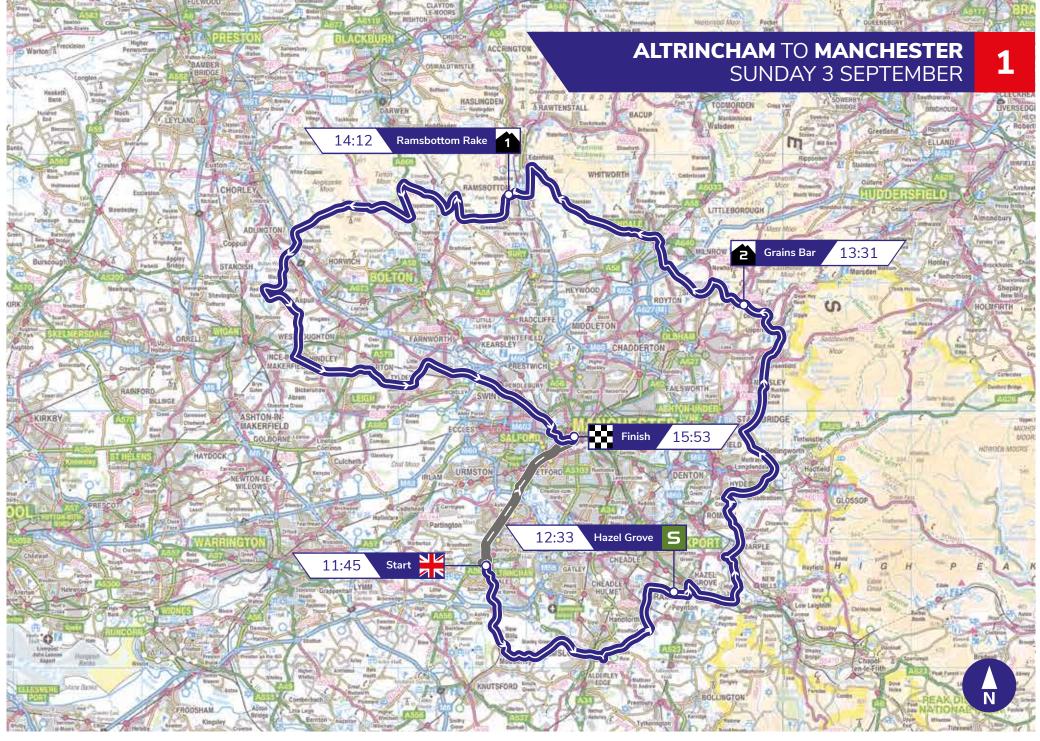


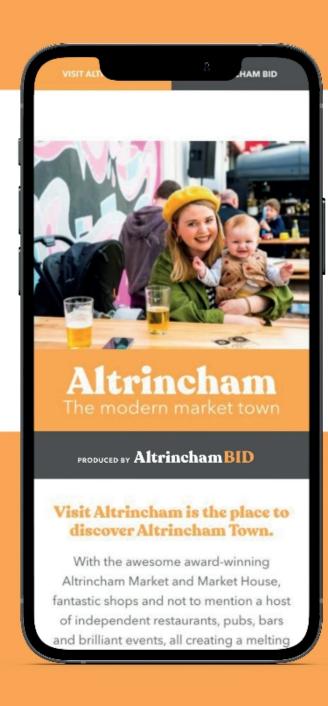






↔163.6km / 101.7m **^** 2,387m





- What's On Visitor Information Offers
- VisitAltrincham.com
  - **f** @VisitAltrincham
- @VisitAltrincham





Route to PPO

# **START** ALTRINCHAM

1

#### **Timetable**

Sunday		

14:15 Site clear

Sunua	y 5 September
Time	Activities
04:45	Start area closed to traffic
	Start crew and facilities arrive on site
08:45	Race facilities complete
09:15	PPO in operation
09:30	Morning briefing
09:45	PA operational
	Hospitality opens
	Guests arrive
	Teams start to arrive
	Volunteers briefing
10:45	Signing on opens
11:00	0km signage in position
11:40	Riders assemble on start line
	Forward vehicles depart
11:45	Start of Stage 1
12:00	Stage de-neutralises
	Commence de-rig

Start crew departs to next hotel/start venue

WA14 1RS

# 1 RACE SCHEDULE ALTRINCHAM TO MANCHESTER

#### **Neutralised section**

Market Street, A56 Dunham Road, Kingsway, Stamford Street, A538 Stamford New Road, Ashley Road, Hale Road, Victoria Road, B5613 Ashley Road, Cow Lane.

Approximate distance of neutralised section  $4.5 \, \text{km} / 2.8 \, \text{miles}$  Distance of stage  $163.6 \, \text{km} / 101.7 \, \text{miles}$  Neutralised start 11.45

KM	KM to go	Miles	Feature	Instruction	Description	38km/ph	12km/ph	46km/ph
	to go		Start Neutra		Market Street – Altrincham	11:45	11:45	11:45
0.00	163.6	0.00	Start Proper		Cow Lane	12:00	12:00	12:00
0.1	163.5	0.1	Sign		Ashlev	12:00	12:00	12:00
0.3	163.3	0.2	X.Roads	Straight	Mobberley Road	12:00	12:00	12:00
0.9	162.7	0.6		Caution!	⚠ Hump Back Bridge	12:01	12:01	12:01
2.3	161.3	1.4	Sign		Mobberley	12:03	12:03	12:02
2.4	161.2	1.5		Keep Right	Pepper Street	12:03	12:03	12:03
3.0	160.6	1.9		Keep Left	Small Lane	12:04	12:04	12:03
3.6	160.0	2.2		Keep Right	Small Lane	12:05	12:05	12:04
4.1	159.5	2.5		Keep Left	Hobcroft Lane	12:06	12:05	12:05
5.1	158.5	3.2	Junction	Left	Lady Lane	12:08	12:07	12:06
5.5	158.1	3.4	Junction	Right	Davenport Lane	12:08	12:07	12:07
6.4	157.2	4.0		Caution!	⚠ Narrow Bridge	12:10	12:09	12:08
6.6	157.0	4.1	T.Junction	Right	Davenport Lane	12:10	12:09	12:08
7.3	156.3	4.5	T.Junction	Left	Burlyhurst Lane	12:11	12:10	12:09
9.7	153.9	6.0		Keep Right	Mobberley Road	12:15	12:13	12:12
10.3	153.3	6.4	T.Junction	Right	Altrincham Road	12:16	12:14	12:13
12.1	151.5	7.5	T.Lights	Straight	A538 Alderley Road/B5086	12:19	12:17	12:15
12.4	151.2	7.7	Caution!	Keep Left	Central Island	12:19	12:17	12:15
12.4	151.2	7.7	Caution!	Keep Right	Central Island	12:19	12:17	12:15
12.5	151.1	7.8	T.Lights	Right	Station Road	12:19	12:17	12:16
12.7	150.9	7.9		Caution!	⚠ Narrow Bridge	12:19	12:18	12:16
13.6	150.0	8.5	M R/about	1st Exit	A5102 Adlington Road	12:21	12:19	12:17
14.2	149.4	8.8		Keep Right	A5102 Adlington Road	12:22	12:20	12:18
15.4	148.2	9.6	R/about	2nd Exit	A5102 Adlington Road	12:24	12:22	12:19
15.7	147.9	9.8	R/about	1st Exit	A5102 Woodford Road	12:24	12:22	12:20
16.1	147.5	10.0	Sign		Stockport	12:25	12:23	12:20
18.1	145.5	11.3	R/about	1st Exit	A5102 Chester Road	12:28	12:25	12:23
18.4	145.2	11.4	R/about	1st Exit	A5102 Woodford Road	12:28	12:26	12:23
19.1	144.5	11.9	T.Lights	Straight	A5102 Woodford Road/A555	12:30	12:27	12:24
19.2	144.4	11.9	T.Lights	Straight	A5102/A555	12:30	12:27	12:24
19.8	143.8	12.3	Sign		Bramhall	12:31	12:28	12:25
20.0	143.6	12.4	M R/about	2nd Exit	A5102 Bramall Lane South	12:31	12:28	12:25
20.0	143.6	12.4		Caution!	⚠ Central Island Exit of roundabout	12:31	12:28	12:25
20.6	143.0	12.8		Keep Left	A5102 Bramall Lane South	12:32	12:29	12:26
21.0	142.6	13.1	X.Roads	Straight	A5102	12:33	12:30	12:27
21.8	141.8	13.6	R/about	2nd Exit	A5143 Bridge Lane	12:34	12:31	12:28
22.8	140.8	14.2	R/about	3rd Exit	A5143 Jackson's Lane	12:35	12:32	12:29
23.3	140.3	14.5	R/about	2nd Exit	A5143 Jackson's Lane	12:36	12:33	12:29
23.6	140.0	14.7	Sprint	0	5 Hazel Grove	12:37	12:33	12:30
24.4	139.2	15.2	T.Lights	Straight	A5143 Dean Lane/Chester Road	12:38	12:34	12:31
25.1	138.5	15.6	T.Lights	Right	A523 Macclesfield Road	12:39	12:35	12:32
25.7	137.9	16.0	T1: 1:	Caution!	Central Island – Pass Both Sides	12:40	12:36	12:33
25.9	137.7	16.1	T.Lights	Straight		12:40	12:37	12:33

	KM					384	42k.	46L
KM	to go	Miles	Feature	Instruction	Description	38km/ph	42km/ph	46km/ph
26.0	137.6	16.2	T.Lights	Right	A6 Buxton Road	12:40	12:37	12:33
26.3	137.3	16.4	T.Lights	Straight	A6 Buxton Road	12:41	12:37	12:33
27.7	135.9	17.2		Keep Left	Buxton Road	12:43	12:39	12:35
27.6	136.0	17.2	T.Lights	Right	A6 Buxton Road	12:43	12:39	12:35
27.6	136.0	17.2		Caution!	Central Island	12:43	12:39	12:35
28.5	135.1	17.7	Sign		High Lane	12:44	12:40	12:36
28.7	134.9	17.8	T.Lights	Straight	A6 Buxton Road/Windlehurst Road	12:45	12:41	12:36
29.8	133.8	18.5	Junction	Left	Carr Brow	12:46	12:42	12:38
29.9	133.7	18.6		Caution!	⚠ Buildout – Nearside	12:46	12:42	12:38
30.0	133.6	18.7		Caution!	⚠ Buildout – Offside	12:47	12:42	12:38
30.0	133.6	18.7		Caution!	⚠ Buildout – Nearside	12:47	12:42	12:38
30.0	133.6	18.7	Drinks	Start	<u> A</u>	12:47	12:42	12:38
30.1	133.5	18.7	Junction	Left	Wybersley Road	12:47	12:43	12:38
30.3	133.3	18.8		Caution!	<b>⚠</b> Narrow	12:47	12:43	12:38
30.9	132.7	19.2		Caution!	⚠ Fast and Narrow Descent	12:48	12:44	12:39
31.1	132.5	19.3		Caution!	⚠ Hairpin Right on Descent	12:48	12:44	12:39
31.2	132.4	19.4		Caution!	⚠ Sharp Left Bend on Descent	12:49	12:44	12:40
31.3	132.3	19.5		Caution!	⚠ Sharp Right Bend on Descent	12:49	12:44	12:40
31.5	132.1	19.6		Keep Left	Wybersley Lane	12:49	12:45	12:40
31.8	131.8	19.8		Keep Left		12:49	12:45	12:40
32.2	131.4	20.0		Caution!		12:50	12:46	12:41
33.3	130.3	20.7		Caution!	⚠ Fast Descent	12:52	12:47	12:42
34.0	129.6	21.1	M R/about	3rd Exit	Hibbert Lane	12:53	12:48	12:43
34.2	129.4	21.3	T.Lights	Left	B1606 Stockport Road	12:53	12:48	12:43
34.6	129.0	21.5	T.Lights	Right	A626 Station Road – Sharp Turn	12:54	12:49	12:44
35.2	128.4	21.9		Caution!	⚠ Fast Descent	12:55	12:50	12:45
35.7	127.9	22.2		Caution!	⚠ Central Bollard on Descent	12:56	12:51	12:45
35.8	127.8	22.3	T.Lights	Straight	A626 Lower Fold	12:56	12:51	12:46
36.4	127.2	22.6	Junction	Left	B6104 Compstall Road	12:57	12:52	12:46
37.3	126.3	23.2		Keep Left	B6104 Compstall Road	12:58	12:53	12:47
37.9	125.7	23.6	Junction	Right	Cowlishaw Road	12:59	12:54	12:48
38.0	125.6	23.6	T.Junction	Right	Cowlishaw Road	12:59	12:54	12:48
39.3	124.3	24.4	Junction	Right	Werneth Road	13:01	12:56	12:50
39.4	124.2	24.5		Caution!	<u> </u>	13:01	12:56	12:50
39.4	124.2			Caution!	🛕 Buildout – Nearside Exit Bend	13:01	12:56	12:50
39.4	124.2	24.5		Caution!	Severe Humps	13:01	12:56	12:50
40.0	123.6			Keep Left	Joel Lane	13:02	12:57	12:51
40.0	123.6	24.9		Caution!	⚠ Fast Descent	13:02	12:57	12:51
40.0	123.6			Caution!	⚠ Severe Humps on Decsent	13:02	12:57	12:51
40.8	122.8		T.Junction	Right	A560 Stockport Road	13:04	12:58	12:52
42.9	120.7			Caution!	⚠ Fast Descent	13:07	13:01	
43.8	119.8	27.2	Sign		Hattersley	13:08	13:02	12:56
44.0	119.6	27.4		Keep Left	Central Reservation	13:09	13:02	12:56
44.0	119.6	27.4	X.Roads	Straight		13:09	13:02	12:56

	KM					38km/ph	2km/ph 46km	h/		KM					38km/ph	2km/ph 46km/ph
KM	to go	Miles	Feature	Instruction	Description	yoh.	WOH .	<sup>γρ</sup> Λ K	M	to go	Miles	Feature	Instruction	Description	, NOV	MOH MOH
44.4	119.2			Keep Left	Central Reservation	13:09	13:03 12		'5.1	88.5	46.7	T.Lights	Right	Wood Street/Retail Street	13:58	13:47 13:36
44.8		27.9	T.Lights	Right	B6174 Ashworth Lane	13:10			'5.4	88.2	46.9	T.Lights	Straight	A671 Molesworth Street	13:58	13:47 13:36
45.0	118.6		T.Lights	Straight	B6174 Ashworth Lane	13:10	13:04 12		'5.7	87.9	47.1	X.Roads	Straight		13:58	13:48 13:37
45.9		28.5	Junction	Right	Market Place	13:12			75.8	87.8	47.1	Caution!	Keep Left	Long Central Island	13:59	13:48 13:37
45.9		28.5	T.Junction	Left	B6174 Market Place	13:12			75.9	87.7	47.2	T.Lights	Straight	A671 – Keep Left	13:59	13:48 13:37
46.1	117.5		T.Lights	Straight	Staleybridge Road/A57	13:12			6.0	87.6	47.3	T.Lights	Straight	A671 John Street – Keep Left	13:59	13:48 13:37
46.4	117.2		R/about	1st Exit	A6018 Roe Cross Road – Splitter Nearside	13:12	13:06 12		6.2	87.4	47.4	T.Lights	Left	A58 – Keep Left	13:59	13:48 13:37
47.4		29.5	Sign	Carthaul	Stalybridge	13:14			6.6	87.0	47.6 <b>47.6</b>	T.Lights	Right	A680 Spotland Lane	14:00	13:49 13:38
48.0	115.6		TLiabta	Caution!		13:15	13:08 13		6.6	87.0 86.9	47.6		Caution!	Central Island - Pass Both Sides	14:00 14:00	13:49 13:38 13:49 13:38
50.1 50.2	113.5 113.4		T.Lights T.Lights	Straight Right	B6175 Huddersfield Road	13:18 13:18			<b>'6.7</b> '6.8	86.8	47.7	T.Lights	Caution! Straight		14:00	13:49 13:38
51.6		32.1	Sign	riigiit	Milbrook Village	13:21	13:13 13		7.5	86.1	48.2	M R/about	3rd Exit	A680 Edenfield Road	14:00	13:50 13:39
51.6	112.0		Sigiri	Caution!	↑ Fast Descent		13:13 13			86.0	48.3	M R/about	1st Exit	A680 Edenfield Road	14:01	13:50 13:39
51.8	111.8			Caution!	↑ Sharp Right Bend on Descent	13:21	13:14 13		7.8	85.8	48.4	Caution!	Keep Left	Central Island	14:02	13:51 13:40
51.8	111.8		T.Lights	Straight	B6175 Huddersfield Road/Grove Road	13:21	13:14 13		'8.1	85.5	48.6	T.Lights	Straight	A680 Edenfield Road	14:02	13:51 13:40
53.2		33.1	M R/about	2nd Exit	B6175 Huddersfield Road	13:23				85.4	48.6		Caution!	⚠ Central Island	14:02	13:51 13:40
53.5	110.1	33.3	T.Lights	Straight	B6175 Huddersfield Road	13:24			'8.9	84.7	49.1	Sign		Norden	14:03	13:52 13:41
53.8	109.8	33.5	Sign		Mossley	13:24	13:16 13	3:09 7	9.1	84.5	49.2	M R/about	2nd Exit	A680 Edenfield Road	14:04	13:53 13:41
54.0	109.6	33.6		Caution!	⚠ Series of Bends	13:24	13:17 13	3: <b>09</b> 7	9.2	84.4	49.3	M R/about	1st Exit	A680 Edenfield Road	14:04	13:53 13:41
54.0	109.6	33.6		Caution!	⚠ Sharp Left Bend	13:24	13:17 13	3: <b>09</b> 7	'9.5	84.1	49.4	Caution!	Keep Left	Central Island	14:04	13:53 13:42
54.6	109.0	34.0		Keep Left	B6175	13:25	13:18 13	3:10 <b>7</b>	9.9	83.7	49.7		Caution!		14:05	13:54 13:42
56.3	107.3	35.0	Sign		Greenfield	13:28	13:20 13	8:12 <b>8</b>	80.0	83.6	49.7		Caution!		14:05	13:54 13:42
56.4	107.2	35.1	X.Roads	Straight	B6175 Well – I – Hole Road/A635	13:28	13:20 13	<u>8:12</u> 8	34.8	78.8	52.7	Sign		Lancashire and Rossendale	14:13	14:01 13:49
56.8	106.8			Caution!	⚠ Narrow Bridge		13:21 13			78.7	52.8		Caution!	⚠ Fast Descent	14:13	14:01 13:49
57.6		35.8	T.Junction	Left	A669 Shaw Hall Bank Road	13:30	13:22 13		36.9	76.7	54.0	Sign		Turn Village	14:16	14:04 13:51
57.7		35.9	T.Junction	Right	A670 Oldham Road	13:30			88.5	75.1	55.0	M R/about	1st Exit	A56 Bury Road	14:19	14:06 13:53
58.2	105.4			Caution!	⚠ Buildout – Nearside	13:31	13:23 13		0.9	72.7	56.5	Junction	Right	Peel Brow	14:22	14:09 13:56
58.2		36.2	Sign	1.53	Uppermill P //A 670	13:31				72.7	56.5	·	Caution!	⚠ Fast Descent	14:22	14:09 13:56
59.6		37.1	M R/about	1st Exit	A6052 Dobcross New Road/A670	13:33	13:25 13		1.4	72.2	56.8	T.Junction	Right	Peel Brow	14:23	14:10 13:57
60.2 60.4	103.4		M R/about	1st Exit	A6052 Dobcross New Road A6052 Delph New Road	13:34 13:34	13:26 13 13:26 13			72.2 <b>72.0</b>	56.8 <b>57.0</b>	Sign	Caution!	Ramsbottom  A Level Crossing	14:23 <b>14:23</b>	14:10 13:57 14:10 13:57
61.8		38.4	T.Junction	Keep Right Right	A62 Oldham Road	13:37			1.9	71.7	57.1	T.Lights	Straight	Carr Street/A676	14:23	14:10 13:57
61.8	101.8		Junction	Left	A6052 The Sound	13:37	13:28 13			71.7	57.1	KoM 2 Cat 1	Start	Carl Street/A070	14:24	14:11 13:58
62.2		38.7	Junction	Left	B6197 Grains Road	13:37				71.0	57.6	Junction	Right	Rawsons Rake	14:25	14:12 13:59
62.2		38.7	KoM 1 Cat 2	Start	Dolo, Gramo Roda	13:37	13:28 13		3.0	70.6	57.8	KoM 2 Cat 1	Finish	↑ Ramsbottom Rake	14:26	14:12 13:59
64.6	99.0	40.2	KoM 1 Cat 2	Finish	🔁 Grains Bar		13:31 13		3.0	70.6	57.8	Junction	Left	B6214 Lumb Carr Road	14:26	14:12 13:59
64.9	98.7	40.4	T.Junction	Right	A672 Oldham Road	13:41				70.4	58.0		Caution!	↑ Fast Descent	14:26	14:13 13:59
64.9	98.7	40.4	Junction	Left	B6197 Buckstones Road	13:41	13:32 13	3:23 9	94.4	69.2	58.7	T.Junction	Right	A676 Bolton Road West	14:28	14:14 14:01
65.9	97.7	41.0		Caution!	⚠ Fast Descent	13:43	13:34 13	<b>:24</b> 9	4.5	69.1	58.8	T.Lights	Straight	A676 Bolton Road West/B6214	14:28	14:15 14:01
67.9	95.7	42.2	T.Junction	Left	A633 Milnrow Road	13:46	13:37 13	3:27 9	4.8	68.8	59.0		Keep Left	A676 Bolton Road West	14:28	14:15 14:01
68.7	94.9	42.7	T.Lights	Straight	A663 Crompton Road	13:47	13:38 13	3:28 9	6.2	67.4	59.8	Sign		Hawkshaw	14:31	14:17 14:03
69.1	94.5	43.0	T.Lights	Right	B6194 Rochdale Road/A663	13:48	13:38 13	3:28 <u>9</u>	7.5	66.1	60.6	Sign		Bolton/South Turton	14:33	14:19 14:05
69.5	94.1	43.2	X.Roads	Straight	B6194	13:49			7.8	65.8	60.8	X.Roads	Right	Bury Road	14:33	14:19 14:05
70.2	93.4	43.7	M R/about	2nd Exit	B6194 Rochdale Road	13:50	13:40 13	3:30 <b>9</b>	7.8	65.8	60.8		Caution!		14:33	14:19 14:05
70.5	93.1	43.8	M R/about	1st Exit	B6194 Rochdale Road	13:50			8.2	65.4	61.1	Sign		Blackburn and Darwen	14:34	14:20 14:06
71.4	92.2	44.4	Sign		Rochdale		13:42 13		9.4	64.2	61.8	Sign		Edgworth		14:22 14:07
72.3	91.3	45.0	M R/about	2nd Exit	B6194 New Broad Lane	13:53	13:43 13			63.7	62.1	M R/about	1st Exit	Bolton Road		14:22 14:08
72.4		45.0	14.5/1	Caution!	Speed Humps x 5		13:43 13			63.2			Caution!	⚠ Fast Descent		14:23 14:09
73.1	90.5	45.5	M R/about	1st Exit	B6194 Broad Lane/Turf Hill Road		13:44 13			62.5	62.9	Lucation	Keep Left	Wellington Road		14:24 14:09
73.5	90.1	45.7	T.Lights	Right	A671 Oldham Road		13:45 13			62.0	63.2	Junction	Right	B6391 High Street		14:25 14:10
74.1	89.5	46.1	T.Lights	Straight	A671 Oldham Road – Against No Entry  A671 Oldham Road – Against One Way		13:45 13 13:46 13			61.6 60.7	63.4		Caution!	⚠ Buildout – Offside  ⚠ Narrow Bridge		14:25 14:11
74.3	89.3	46.2	T.Lights	Straight	<u> </u>	13:56					64.0		Caution!			14:27 14:12
74.3 74.6	89.3 89.0	46.2 46.4	T.Lights T.Lights	Straight Straight	A672 Oldham Road – Against One Way Oldham Road/Durham Street		13:46 13 13:46 13			60.6 <b>59.9</b>	64.1 <b>64.5</b>		Keep Right  Caution!	B6391  ⚠ Deer for 800 yrds		14:27 14:12 14:28 14:13
74.0	0.00	+0.4	1.LIGITES	Juaiyiit	Ordinam Noad/Dumam Street	13.5/	15.40 13	, <u>1</u>	.03./	33.3	04.0		CautiOIII	L Deer for ooo yrus	14.42	14.20 14.13

KM	KM to go	Miles	Feature	Instruction	Description	38km/ph	42km/ph	46km/ph
106.0	57.6	65.9	T.Junction	Left	A666 Blackburn Road	14:46	14:31	
106.6	57.0	66.3		Keep Left	A666	14:47	14:32	14:17
107.7	55.9	67.0	Sign		Bolton	14:49	14:33	14:18
109.0	54.6	67.8	Junction	Right	Longworth Road	14:51	14:35	14:20
109.4	54.2	68.0	Sign		Blackburn and Darwen	14:51	14:36	14:20
111.5	52.1	69.3	X.Roads	Left	Egerton Road	14:55	14:39	14:23
111.5	52.1	69.3		Caution!	⚠ Fast and Narrow Descent	14:55	14:39	14:23
112.8	50.8	70.1	T.Junction	Right	A675 Belmont Road	14:57	14:41	14:25
113.0	50.6	70.3	Junction	Left	Church Street	14:57	14:41	14:25
113.9	49.7	70.8		Caution!	⚠ Narrow Bridge	14:58	14:42	14:26
115.0	48.6	71.5	Sign		Chorley/Rivington	15:00	14:44	14:27
116.3	47.3	72.3		Caution!	⚠ Sharp Right Bend	15:02	14:46	14:29
117.2	46.4	72.9		Caution!	⚠ Sharp Right Bend	15:04	14:47	14:30
117.5	46.1	73.1		Keep Left	Sheep House Lane	15:04	14:47	14:31
117.9	45.7	73.3		Caution!	∴ Cattle Grid	15:05	14:48	14:31
118.4		73.6	Sign		Rivington	15:06	14:49	14:32
118.5	45.1	73.7	T.Junction	Right	Horrobin Lane	15:06	14:49	14:32
119.7	43.9	74.4	X.Roads	Left	New Road	15:08	14:51	14:33
120.8	42.8	75.1	Junction	Right		15:09	14:52	14:35
121.8	41.8	75.7		Caution!	🕂 Narrow Bridge	15:11	14:54	14:36
123.4	40.2	76.7	T.Junction	Right	Little Scotland	15:13	14:56	14:38
123.8	39.8	77.0		Keep Left	Tucker's Hill Brow	15:14	14:56	14:39
124.2		77.2	Sign		Wigan	15:15	14:57	14:39
124.6	39.0	77.5		Keep Right		15:15	14:58	14:40
124.7		77.5		Caution!	⚠ Sharp Left Bend	15:15	14:58	14:40
125.0	38.6	77.7	T.Junction	Right	B5329 Meadow Pitt Lane	15:16	14:58	14:40
126.3	37.3	78.5	Junction	Left	School Lane	15:18	15:00	14:42
126.3		78.5		Caution!	⚠ Speed Humps x 17	15:18	15:00	
128.2		79.7		Caution!	A Buildouts – Both Sides	15:21	15:03	
128.3		79.8		Caution!	⚠ Cobbled Road Surface	15:21	15:03	14:44
128.3		79.8	T.Junction	Right	B5239 Haigh Road	15:21	15:03	14:44
128.4		79.8		Caution!	⚠ Buildout – Nearside	15:21	15:03	14:45
129.4		80.5	D M R/about	2nd Exit	B5238 Wigan Road	15:23	15:04	
131.3	32.3	81.6	T.Lights	Straight	B5238 Wigan Road/Cale Lane	15:26	15:07	14:48
132.0		82.1		Caution!	∴ Central Island	15:27	15:08	14:49
132.7		82.5	T.Lights	Straight	B5238/Platt Lane	15:28	15:09	14:50
133.0		82.7	T.Lights	Left	Schofield Lane	15:29	15:10	14:51
133.5		83.0	T.Lights	Straight	A577 Manchester Road/A577 D S E	15:29	15:10	
134.2		83.5	T.Lights	Straight	A577 Manchester Road/Makerfield Way	15:30	15:11	
135.5	28.1	84.3	Sign		Hindley	15:32	15:13	14:54
136.0		84.6	T.Lights	Straight	A577 Wigan Road/B5222 Cross Street	15:33	15:14	
136.2	27.4	84.7	T.Lights	Straight	A577 Wigan Road/A58 Market Street	15:34	15:14	14:55
137.3	26.3	85.4	Sign		Hindley Green	15:35	15:16	14:56

A577 Atherton Road/Ashfield Avenue

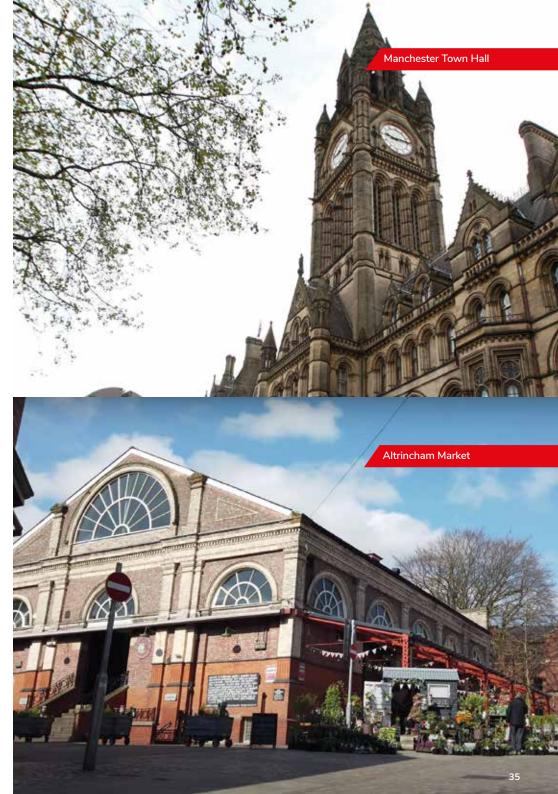
15:36 15:16 14:57

	KM					<i>ે</i> જ, '	42L .	<sup>4</sup> 61
KM	to go	Miles	Feature	Instruction	Description	38km/ph	42km/ph	16km/ph
139.0	24.6	86.4	T.Lights	Straight	A577 Atherton Road/A578 Leigh Road	15:38	15:18	
139.4	24.2	86.7	Sign	ou ang i i	Leigh	15:39	15:19	14:59
140.4	23.2	87.3	Sign		Atherton	15:40	15:20	15:00
140.8	22.8	87.6	T.Lights	Straight	Wigan Road/B5235 Schofield Lane	15:41	15:21	15:01
141.3	22.3	87.9	R/about	2nd Exit	A577 Wigan Road/Gibfield Park Way	15:42	15:21	15:01
141.9	21.7	88.2	R/about	3rd Exit	A577 Wigan Road	15:42	15:22	15:02
142.1	21.5	88.4	T.Junction	Left	A577 Mealhouse Lane	15:43	15:23	15:02
142.2	21.4	88.4		Keep left		15:43	15:23	15:02
142.5	21.1	88.6	T.Lights	Straight	A577 Mealhouse Lane/Flapper Fold Lane	15:43	15:23	15:03
142.6	21.0	88.7	T.Lights	Straight	A577 Mealhouse Lane/St John Street	15:44	15:23	15:03
142.7	20.9	88.7	T.Lights	Right	A577 Church Street	15:44	15:23	15:03
142.8	20.8	88.8		Keep Left	A577 Tyldesley Road	15:44	15:24	15:03
143.0	20.6	88.9		Keep Right	A577 Tyldesley Road	15:44	15:24	15:03
143.1	20.5	89.0	T.Lights	Straight	A577 Tyldesley Road/Kay Street	15:44	15:24	15:03
143.6	20.0	89.3	Drinks	End	20km to Finish	15:45	15:25	15:04
	20.0	89.3			Green Zone for 200m	15:45	15:25	15:04
144.2	19.4	89.7	T.Lights	Straight	A577 Tyldesley Road/Shakerley Road	15:46	15:26	15:05
144.4	19.2	89.8	-	Keep Left	A577 Shuttle Street	15:46	15:26	15:05
144.6	19.0	89.9		Keep Right	A577	15:47	15:26	15:05
145.0	18.6	90.2		Keep Right	A577 Common Lane	15:47	15:27	15:06
145.1	18.5	90.2		Keep Left	A577 Manchester Road	15:48	15:27	15:06
146.2	17.4	90.9	T.Light	Straight	A577 Manchester Road/A5082 Hough Lane	15:49	15:28	15:07
146.8	16.8	91.3	R/about	1st Exit	A5082 Mort Lane/A577 Sale Lane	15:50	15:29	15:08
148.0	15.6	92.0	Sign		Salford	15:52	15:31	15:10
148.3	15.3	92.2	M R/about	2nd Exit	A5082 Peel Lane	15:53	15:31	15:10
148.6	15.0	92.4			15km to Finish	15:53	15:31	15:10
149.0	14.6	92.7	T.Lights	Right	A6 Manchester Road East/A5082	15:54	15:32	15:11
150.1	13.5	93.3	T.Lights	Straight	A6 Manchester Road East/Ellesmere Street	15:55	15:34	15:12
150.5	13.1	93.6	T.Lights	Straight	A6 Manchester Road East/Campbell Way	15:56	15:35	15:13
150.6	13.0	93.7	T.Lights	Straight	A6 High Street	15:56	15:35	15:13
150.7	12.9	93.7	T.Lights	Straight	A6/A575	15:56	15:35	15:13
151.1	12.5	94.0	T.Lights	Straight	A6 Manchester Road/A575	15:57	15:35	15:14
153.5	10.1	95.5		Caution!		16:01	15:39	15:17
153.6	10.0	95.5			10km to Finish	16:01	15:39	15:17
154.2	9.4	95.9	T.Lights	Straight	A6 Chorley Road/Moss Lane	16:02	15:40	15:18
155.1	8.5	96.4	T.Lights	Straight	A6 Chorley Road/Station Road	16:03	15:41	15:19
155.3	8.3	96.6	T.Lights	Straight	A6 Chorley Road/Wellington Road	16:04	15:41	15:19
155.8	7.8	96.9	T.Lights	Straight		16:04	15:42	15:20
157.4	6.2	97.9	R/about	2nd Exit	A6 Broad Street/A666	16:07	15:44	15:22
157.5	6.1	97.9	Sign		Salford	16:07	15:45	15:22
158.6	5.0	98.6			5km to Finish	16:09	15:46	15:23
159.2	4.4	99.0		Keep Right	A6 D/C	16:10	15:47	15:24
160.0	3.6	99.5	T.Lights	Straight	A6/B6186 Frederick Road	16:11	15:48	15:25
160.4	3.2	99.7		Keep Left	Slip Road A5063 Albion Way	16:12	15:49	15:26

137.7 25.9 85.6 R/about

2nd Exit

KM	KM to go	Miles	Feature	Instruction	Description	38km/ph	42km/ph	46km/ph
160.6	3.0	99.9			3km to Finish	16:12	15:49	15:26
160.6	3.0	99.9			Green Zone for 200m	16:12	15:49	15:26
161.0	2.6	100.1	T.Lights	Left	Liverpool Road	16:13	15:50	15:27
161.7	1.9	100.6	T.Lights	Right	A5066 Oldfield Raod	16:14	15:51	15:27
161.8	1.8	100.6			Cycle Lane Spectators Both Sides	16:14	15:51	15:28
162.0	1.6	100.7	T.Lights	Left	A57 Regent Road	16:14	15:51	15:28
162.3	1.3	100.9	T.Lights	Straight	A57 Regent Road/B5461	16:15	15:51	15:28
162.5	1.1	101.1	Sign		City of Manchester	16:15	15:52	15:28
162.5	1.1	101.1	T.Lights	Left	A6042 Trinity Way	16:15	15:52	15:28
162.6	1.0	101.1	T.Lights	Right	A6143 Water Street	16:15	15:52	15:29
162.9	0.7	101.3		Keep Right	A6143 Liverpool Street	16:15	15:52	15:29
163.3	0.3	101.5	T.Lights	Left	A56 Deansgate	16:16	15:53	15:29
163.6	0.0	101.7	Finish		Deansgate – Manchester	16:17	15:53	15:30



# 1 FINISH MANCHESTER

#### **Timetable**

#### Saturday 2 September

Time Activities

14:00 Facilities arrive on site Commence build up

#### Sunday 3 September

05:15 Finish Director on site

05:30 Race facilities/Contractors arrive on site Commence build up

06:00 6 stewards on site (venue)

08:30 Media Centre open
Position promotional units
All staff on site

09:00 24 stewards on site (venue) Volunteer marshal briefing

10:30 Event Control briefing

#### 11:45 Stage 1 departs Altrincham

Volunteer briefing

12:00 Hospitality open

13:15 Ride with Dan Martin arrives

15:30 Stage 1 arrives (Fast schedule)

15:53 Stage 1 arrives (Expected schedule)

16:00 Presentation of Stage Winner and

Leader's jerseys

16:15 Hospitality closes

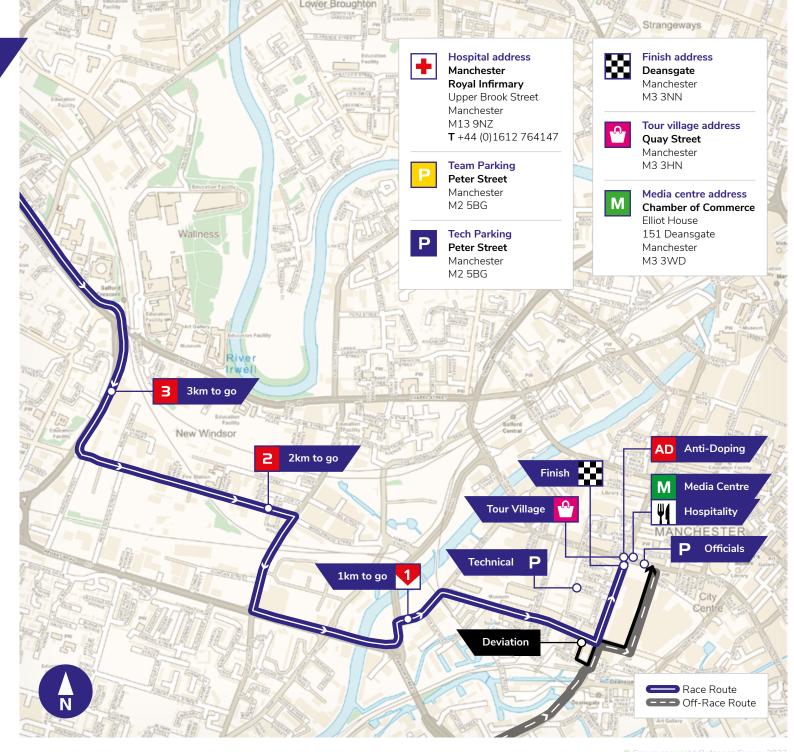
16:30 Press conference

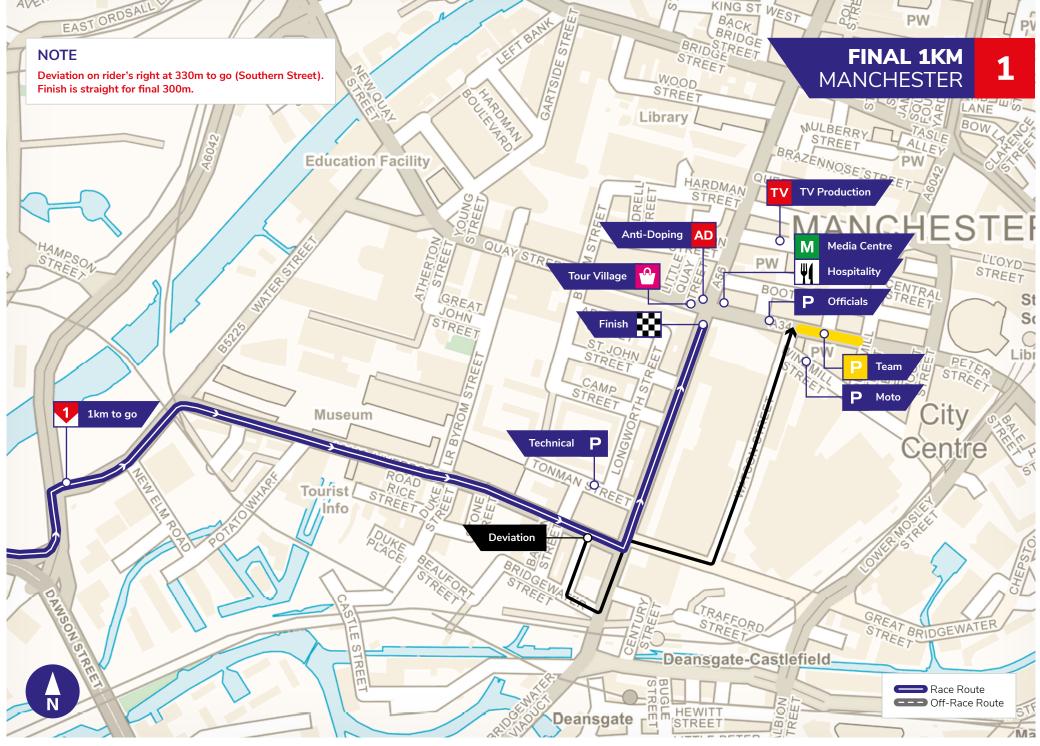
17:30 Volunteer marshals dismissed 24 stewards dismissed Event Control closes

17:45 Remaining Stewards dismissed

18:00 Media Centre closes

19:00 Site clear





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## TOP 10 SPORTING CITIES IN THE UK

13. YOU

12. CAN'T

11. RANK

**10. THEM** 

9. BECAUSE

8. THEY'RE

7. ALL

6. DIFFERENT

5. IN

4. THEIR

3. OWN

2. WAY

1. MANCHESTER

## **MANCHESTER**

**ALIVE WITH SPORT** 

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# STAGE 2

## THE **WREXHAM** STAGE MONDAY 4 SEPTEMBER

One of two stages in the 2023 race that will start and finish in the same place, this marks the Tour's return to the Northern Welsh city of Wrexham for the first time in eight years.

The route comprises a clockwise loop that travels across the border into Cheshire, before returning to Welsh soil after Threapwood. Riders will pass Brother UK's recycling and remanufacturing plant in Ruabon, a pioneering zero-carbon and zero-waste-to-landfill facility, shortly after the day's cottages.com sprint.

Stage two will be the second shortest point-to-point road stage in Tour history to date, beaten only the finale of the 2006 race (which ran from Greenwich to The Mall in London, clocking in at 82 kilometres).

The finish is the same as that used when Wrexham last hosted the race in 2015, when Elia Viviani won a threeway sprint against André Greipel and Mark Cavendish.

STAGE PARTNERS













### START / FINISH WRFXHAM

Wrexham is a bustling, modern location surrounded by lovely countryside and delightful villages. It officially became the seventh city in Wales – alongside Cardiff, Swansea, Newport, Bangor, St Davids, and St Asaph – in September 2022 as part of Her Majesty the Queen's Platinum Jubilee celebrations.

Two of Wrexham's most famous exports are beer and football! With origins dating back to 1881, Wrexham Lager is made in the heart of the city centre in a modern, state-of-the-art German brew house, and it's said that the football club is the beating heart of the local area.

The city is synonymous with football: the Football Association of Wales was founded in Wrexham in 1876, 12 years after its local football club was established. Wrexham AFC regularly make international headlines following a takeover by actors Ryan Reynolds and Rob McElhenney in November 2020 and the subsequent return to the Football League after a 15-year absence. Their acquisition of the club was documented in the TV series Welcome to Wrexham, with the second series expected to air on Disney + in mid-September.

Tŷ Pawb, Wrexham's £4.5 million markets, communities, and arts development, was officially opened in 2018. The award-winning venue brings together arts and markets within the same footprint. This coexistence celebrates the significance of markets within Wrexham's cultural heritage and identity.

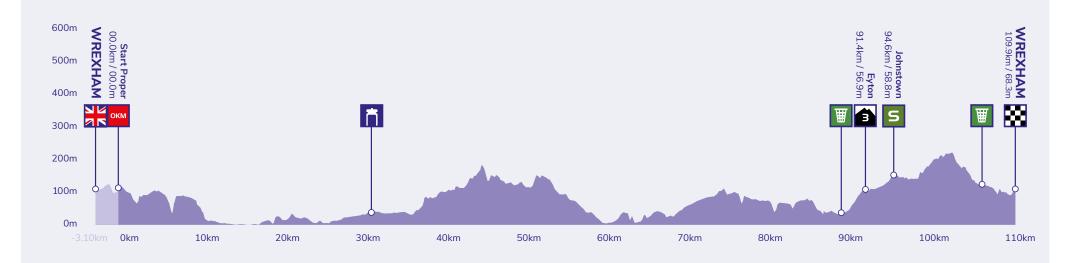
Families will also love days out to attractions such as Erddig Hall, Chirk Castle, and Techniquest Glyndwr. Any Downton Abbey fans will know what we mean when we say Erddig is an 'upstairs-downstairs' kind of place because this stately home has as much to say about the lives of its servants as its owners.

When Thomas Telford finished his Pontcysyllte Aqueduct in 1805, it was the tallest navigable canal boat crossing in the world. Crowned a World Heritage Site by UNESCO in 2009, it still takes passengers on the rides of their lives. This attraction is known locally as 'the stream in the sky'.

One of the city's most loved landmarks is St Giles' Parish Church, which sits barely 500 metres away from the start and finish line of stage two. Regarded as one of the finest examples of ecclesiastical architecture in Wales, the Grade I listed building features in the Seven Wonders of Wales rhyme that celebrates North Wales' best landmarks.

Having narrowly missed out on becoming hosts for City of Culture in 2025, Wrexham will soon be hosting the National Eisteddfod, the largest event of its kind in Europe.



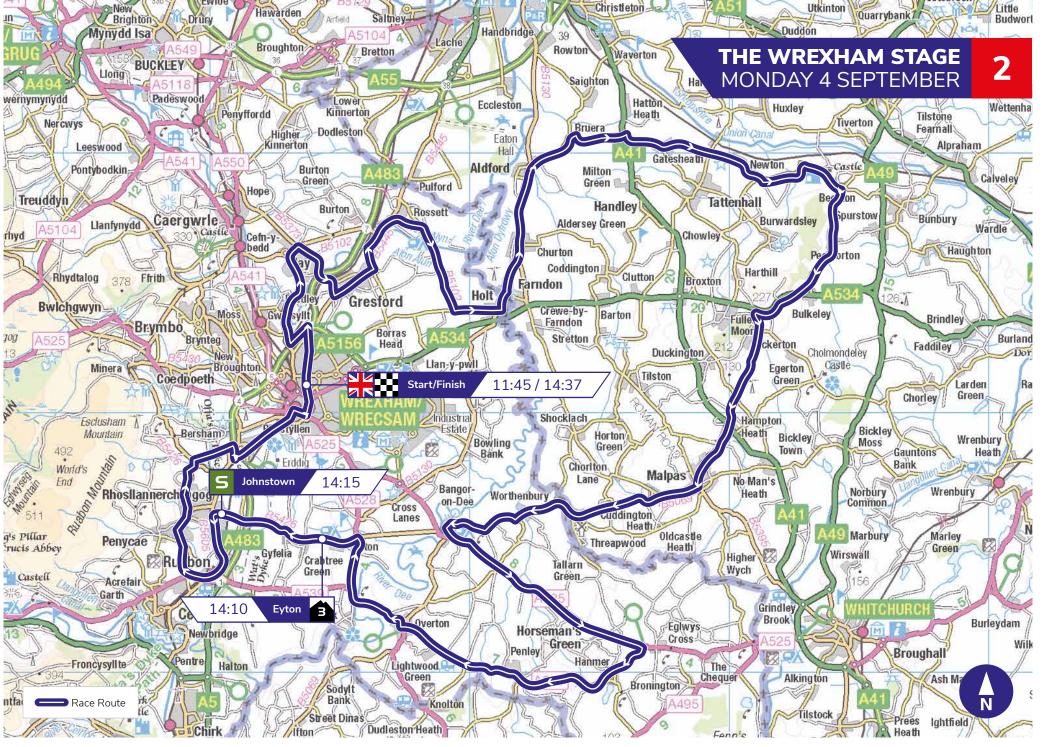






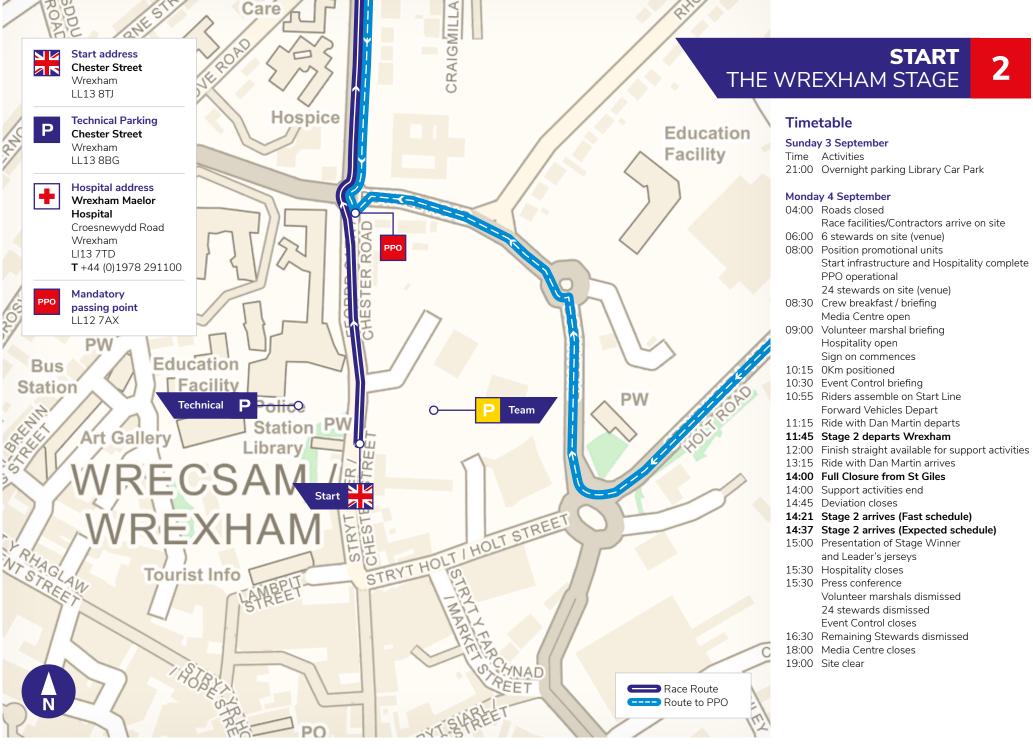






MEMIOS (





## 2 RACE SCHEDULE THE WREXHAM STAGE

## **Neutralised section**

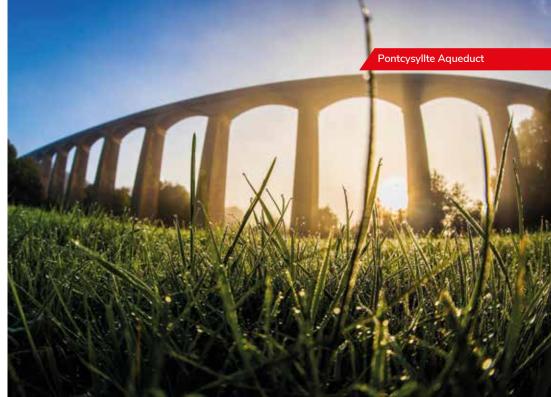
Chester Road, A5152 Chester Road, Pandy Lane, Ty Gwyn Lane.

Approximate distance of neutralised section 3.1km / 2.0miles Distance of stage 109.9km / 68.3miles

Neutralised start 11:45

	KM					38/2	12km	46km		KM					38/2	12km	46km
KM		Miles	Feature	Instruction	Description	38km/ph	12km/ph	46km/ph	KM	to go	Miles	Feature	Instruction	Description	38km/ph	42km/ph	46km/ph
			<b>∰</b> Start Neutra	alised	Chester Street – Wrexham	11:45	11:45	11:45	31.2	78.7	19.4	Drinks	Start	ñ	12:49	12:44	12:40
0.00	109.9	0.00	Start Prope	r	B5425 New Road	12:00	12:00	12:00	33.3	76.6	20.7		Keep Right	Newton Lane	12:52	12:47	12:42
0.1	109.8	0.1	T.Junction	Right	B5425 Llay Road	12:00	12:00	12:00	34.4	75.5	21.4	T.Junction	Left	Tattenhall Lane	12:54	12:49	12:44
0.2	109.7	0.1	R/about	2nd Exit	B5425	12:00	12:00	12:00	35.8	74.1	22.3	Sign		Beeston	12:56	12:51	12:46
1.0	108.9	0.6	T.lights	Straight	B5425 Llay Road	12:01	12:01	12:01	36.3	73.6	22.6		Keep Left		12:57	12:51	12:46
2.4	107.5	1.5	Sign		Llay	12:03	12:03	12:03	37.3	72.6	23.2		Keep Right	Tattenhall Lane	12:58	12:53	12:47
4.2	105.7	2.6	R/about	2nd Exit	B5102 Llay Road	12:06	12:06	12:05	38.3	71.6	23.8	T.Junction	Right	Stonehouse Lane	13:00	12:54	12:49
4.6	105.3	2.9	T.Lights	Right	B5373 Gresford Road	12:07	12:06	12:05	38.9	71.0	24.2	Sign		Peckforton	13:01	12:55	12:50
5.9	104.0	3.7		Caution!	⚠ Sharp Left Bend	12:09	12:08	12:07	40.6	69.3	25.2		Keep Right	Stonehouse Lane	13:03	12:58	12:52
6.5	103.4	4.0		Caution!	⚠ Narrow Bridge	12:10	12:09	12:08	43.2	66.7	26.9	Junction	Right	A534 Sandy Lane	13:07	13:01	12:55
7.0	102.9	4.4		Caution!	⚠ Speed Cushions x 3	12:11	12:10	12:09	45.0	64.9	28.0	X.Roads	Left	Long Lane	13:10	13:04	12:57
7.5	102.4	4.7	X.Roads	Left	B5445 Chester Road	12:11	12:10	12:09	48.7	61.2	30.3		Keep Right	Bickerton Road	13:16	13:09	13:02
7.9	102.0	4.9	T.Lights	Straight	B5445 Chester Road	12:12	12:11	12:10	49.2	60.7	30.6		Keep Left	Bickerton Road	13:17	13:10	13:03
8.9	101.0	5.5	Sign		Marford	12:13	12:12	12:11	49.9	60.0	31.0	R/about	2nd Exit	B5069 Chester Road – Keep Left	13:18	13:11	13:04
10.1	99.8	6.3		Keep Right		12:15	12:14	12:12	50.9	59.0	31.7	Sign		Malpas	13:19	13:12	13:05
10.7	99.2	6.7	R/about	2nd Exit	B5102 Chester Road	12:16	12:15	12:13	52.4	57.5	32.6	T.Junction	Left	B5069 High Street	13:22	13:14	13:07
11.1	98.8	6.9	Sign		Rossett	12:17	12:15	12:14	52.5	57.4	32.6	Junction	Right	B5069 Church Street	13:22	13:15	13:07
11.2	98.7	7.0		Caution!	<u> (</u> Central Island – Pass Both Sides	12:17	12:16	12:14	54.0	55.9	33.6	Sign		Cuddington	13:24	13:17	13:09
11.3	98.6	7.0		Caution!	<u> Central Island – Nearside</u>	12:17	12:16	12:14	54.6	55.3	34.0		Keep Right	B5069 Wrexham Road	13:25	13:18	13:10
11.6	98.3	7.2	Junction	Right	Holt Road	12:18	12:16	12:14	57.4	52.5	35.7	Sign		Threapwood	13:30	13:22	13:13
12.1	97.8	7.5		Caution!	Severe Speed Hump	12:19	12:17	12:15	58.1	51.8	36.1	Sign		Wrexham / Wales	13:31	13:23	13:14
12.9	97.0	8.0		Keep Right	B5102 Rossett Road	12:20	12:18	12:16	58.2	51.7	36.2		Keep Left	B5069 Wrexham Road	13:31	13:23	13:14
13.2	96.7	8.2		Keep Left	B5102 Rossett Road	12:20	12:18	12:16	58.6	51.3	36.4		Keep Left	B5069 Wrexham Road	13:32	13:23	13:15
16.4	93.5	10.2	T.Junction	Left	B5102 Barras Road	12:25	12:23	12:21	59.5	50.4	37.0	Sign		Worthernbury	13:33	13:25	13:16
17.7	92.2	11.0	Sign		Holt	12:27	12:25	12:22	59.9	50.0	37.2		Keep Right	B5069	13:34	13:25	13:17
17.8	92.1	11.1		Caution!	🛕 Buildout – Nearside	12:27	12:25		60.0	49.9	37.3		Keep Left	B5069	13:34	13:25	
17.9	92.0	11.1		Caution!	🛕 Buildout – Offside	12:28	12:25		60.1	49.8	37.4		Caution!	⚠ Hump Back Bridge	13:34	13:25	
17.9	92.0	11.1		Caution!	⚠ Buildouts Both Sides	12:28	12:25		60.5	49.4	37.6		Keep Right	B5069	13:35	13:26	
18.1	91.8	11.3		Caution!	⚠ Speed Humps	12:28		12:23	61.8	48.1	38.4		Keep Right	B5069		13:28	
18.6	91.3	11.6	T.Lights	Straight	Narrow Bridge	12:29	12:26		62.9	47.0	39.1	Sign		Bangor-on-Dee		13:29	
18.7	91.2	11.6		Caution!	Buildout – Offside on Bridge	12:29	12:26		63.2	46.7	39.3		Keep Left	B5069 High Street	13:39	13:30	
18.8	91.1	11.7	Sign		Farndon/England	12:29	12:26		63.6	46.3	39.5	Junction	Left	B5069 Whitchurch Road	13:39	13:30	
19.0	90.9	11.8	Junction	Left	Churton Road	12:29	12:27		64.1	45.8	39.9	T.Junction	Left	A525 Whitchurch Road	13:40	13:31	
20.1	89.8	12.5	Sign		Churton	12:31	12:28		72.8	37.1	45.3	Junction	Right	A539	13:54		
22.5	87.4	14.0	Sign		Aldford	12:35		12:28	76.6	33.3	47.6		Keep Left	A539	14:00	13:49	
24.0	85.9	14.9		Caution!	⚠ Narrow Bridge	12:37		12:30	78.2	31.7	48.6	Sign		Penley	14:02	13:51	
24.1	85.8	15.0	Junction	Left	The Hill/Chapel Lane	12:37	12:34		78.5	31.4	48.8		Caution!	⚠ Buildout – Nearside	14:03	13:52	
26.1	83.8	16.2	Junction	Right	Platts Lane	12:41	12:37		78.5	31.4	48.8		Caution!	⚠ Speed Cushion	14:03	13:52	
26.6	83.3	16.5		Caution!	⚠ Sharp Left Bend	12:41		12:34	78.7	31.2	48.9	M R/about	2nd Exit	A539	14:03	13:52	
28.4	81.5	17.7	T.Junction	Right	A41 Whitchurch	12:44		12:36	83.4	26.5	51.9	Sign		Overton	14:11	13:59	
28.6	81.3	17.8	Junction	Left	Chester Road	12:44	12:40		84.1	25.8	52.3		Keep Left	A538 Wrexham Road	14:12	14:00	
30.0	79.9	18.7	Sign		Gatesheath	12:47	12:42		86.3	23.6	53.7		Keep Right	A528	14:15	14:03	
30.1	79.8	18.7	Junction	Left	Gatesheath Lane	12:47	12:43	_	88.8	21.1	55.2	R/about	1st Exit	B5426	14:19	14:06	
30.6	79.3	19.0		Caution!	🚹 Hump Back Bridge	12:48	12:43	12:39	89.4	20.5	55.6		Keep Right	B5426	14:20	14:07	13:54

KM	KM to go	Miles	Feature	Instruction	Description	38km/ph	42km/ph	46km/ph
89.4	20.5	55.6	KoM 1 Cat 3	Start	·	14:20	14:07	13:54
89.7	20.2	55.8	Kori I cut 5	Caution!	↑ Buildout – Nearside	14:20	14:08	13:55
89.9	20.0	55.9		Caution!	↑ Buildout – Offside	14:21	14:08	13:55
89.9	20.0	55.9	Drinks	End	20km to Finish	14:21	14:08	13:55
89.9	20.0	55.9			Green Zone for 200m	14:21	14:08	13:55
90.6	19.3	56.3	Sign		Eyton	14:22	14:09	13:56
90.8	19.1	56.5		Caution!	⚠ Speed Cushion x 4	14:22	14:09	13:56
91.4	19.7	56.9	KoM 1 Cat 3	Finish	<b>(3)</b> Eyton	14:23	14:10	13:57
94.1	15.8	58.5	Sign		Johnstown	14:27	14:14	14:00
94.6	15.3	58.8	Sprint		5 Johnstown	14:28	14:15	14:01
94.7	15.2	58.9		Caution!	⚠ Speed Cushion	14:28	14:15	14:01
94.8	15.1	59.0	T.Lights	Left	B5605 Reubon Road	14:28	14:15	14:01
94.9	15.0	59.0			15km to Race Finish	14:28	14:15	14:01
96.1	13.8	59.8		Caution!	<u> Long Central Island – Keep Left</u>	14:31	14:17	14:03
96.1	13.8	59.8	Sign		Ruabon	14:31	14:17	14:03
97.8	12.1	60.8	R/about	4th Exit	A539 Llangollen Road	14:33	14:19	14:05
98.5	11.4	61.3	X.Roads	Left	Plas Bennion Road	14:34	14:20	14:06
99.4	10.5	61.8		Caution!	⚠ Buildouts Both Sides	14:36	14:22	14:07
99.5	10.4	61.9		Caution!	⚠ Buildouts Both Sides	14:36	14:22	14:07
99.9	10.0	62.1			10km to Race Finish	14:36	14:22	14:08
99.9	10.0	62.1		Keep Left	B5097 Copperas Hill	14:36	14:22	14:08
100.0	9.9	62.2	Junction	Right	B5097 Afoneitha Road	14:37	14:22	14:08
101.0	8.9	62.8	Sign		Rhosllanerchrugog	14:38	14:24	14:09
101.2	8.7	62.9	M R/about	1st Exit	B5097 Church Street	14:39	14:24	14:10
101.5	8.4	63.1	M R/about	1st Exit	B5097 Market Street	14:39	14:25	14:10
101.6		63.2		Caution!	⚠ Buildouts Both Sides	14:39	14:25	14:10
101.7		63.2		Caution!	⚠ Buildouts Both Sides	14:39	14:25	14:10
101.8		63.3		Caution!	⚠ Buildouts Both Sides	14:39	14:25	14:10
101.8	8.1	63.3	Junction	Right	B5097 High Street Against No Entry	14:39	14:25	14:10
101.9	8.0	63.4	M R/about	2nd Exit	B5097 High Street	14:40	14:25	14:11
103.1	6.8	64.1		Keep Right	B5097 Talwrn Road	14:42	14:27	14:12
103.6	6.3	64.4		Keep Left	B5097 Talwrn Road	14:42	14:28	14:13
103.8	6.1	64.5	T.Junction	Right	B5097 Browylfa Road	14:43	14:28	14:13
104.5	5.4	65.0		Keep Left	B5097	14:44	14:29	14:14
104.9	5.0	65.2			5km to Race Finish	14:45	14:20	14:15
105.2	4.7	65.4	Junction	Right	B5098 Croesfoel Road	14:45	14:30	14:15
105.7	4.2	65.7	T.Junction	Left	B5605 Wrexham Road	14:46	14:31	14:15
105.8	4.1	65.8	R/about	2nd Exit	B5605 Wrexham Road/A483	14:46	14:31	14:16
106.9	3.0	66.5			3km to Finish	14:47	14:32	14:17
<b>106.9</b> 108.5	3.0 1.4	<b>66.5</b> 67.5	M R/about	2nd Exit	Green Zone for 200m	14:47	<b>14:32</b> 14:35	<b>14:17</b> 14:19
	0.9				A5152 Ruabon Road/B5100 Fairy Road	14:50		
109.0 109.3	0.9	67.8 68.0	T.Lights	Right	B5446 St Giles Way Tuttle Street	14:51	14:35 14:36	14:20 14:20
109.3	0.6	68.0	Junction T.Junction	Left Left	Yorke Street	14:51 14:51	14:36	14:20
109.4	0.5	68.1	M R/about	1st Exit	Chester Street	14:51	14:36	14:20
109.5	0.4	68.2	T.Junction	Left	Chester Street	14.52	14:36	14:21
109.7		68.3	Finish	Leit	Chester Street – Wrexham	14:52	14:37	14:21
109.9	0.0	00.3	1 1111311		Chester Street Wiexhall	14.52	17.37	17.21





## 2 FINISH THE WREXHAM STAGE

## **Timetable**

## Sunday 3 September

Time Activities

21:00 Overnight parking Library Car Park

### Monday 4 September

04:00 Roads closed

Race facilities/Contractors arrive on site

06:00 6 stewards on site (venue)

08:00 Position promotional units

Start infrastructure and Hospitality complete

PPO operational

24 stewards on site (venue)

08:30 Crew breakfast / briefing Media Centre open

09:00 Volunteer marshal briefing

Hospitality open Sign on commences

10:15 OKm positioned

10:30 Event Control briefing

10:55 Riders assemble on Start Line Forward Vehicles Depart

11:15 Ride with Dan Martin departs

## 11:45 Stage 2 departs Wrexham

12:00 Finish straight available for support activities

13:15 Ride with Dan Martin arrives

### 14:00 Full Closure from St Giles

14:00 Support activities end

14:45 Deviation closes

### 14:21 Stage 2 arrives (Fast schedule)

### 14:37 Stage 2 arrives (Expected schedule)

15:00 Presentation of Stage Winner and Leader's jerseys

15:30 Hospitality closes

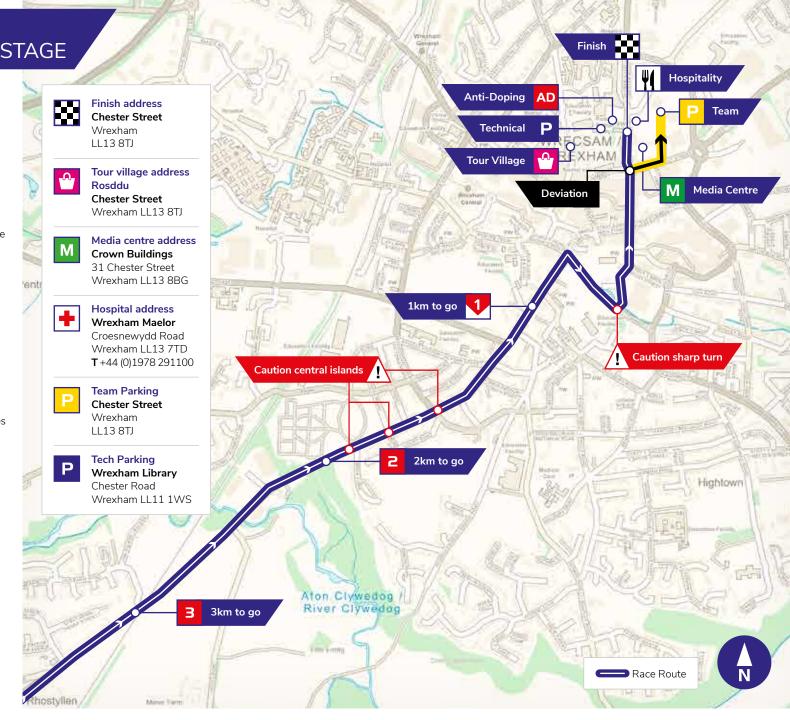
15:30 Press conference Volunteer marshals dismissed

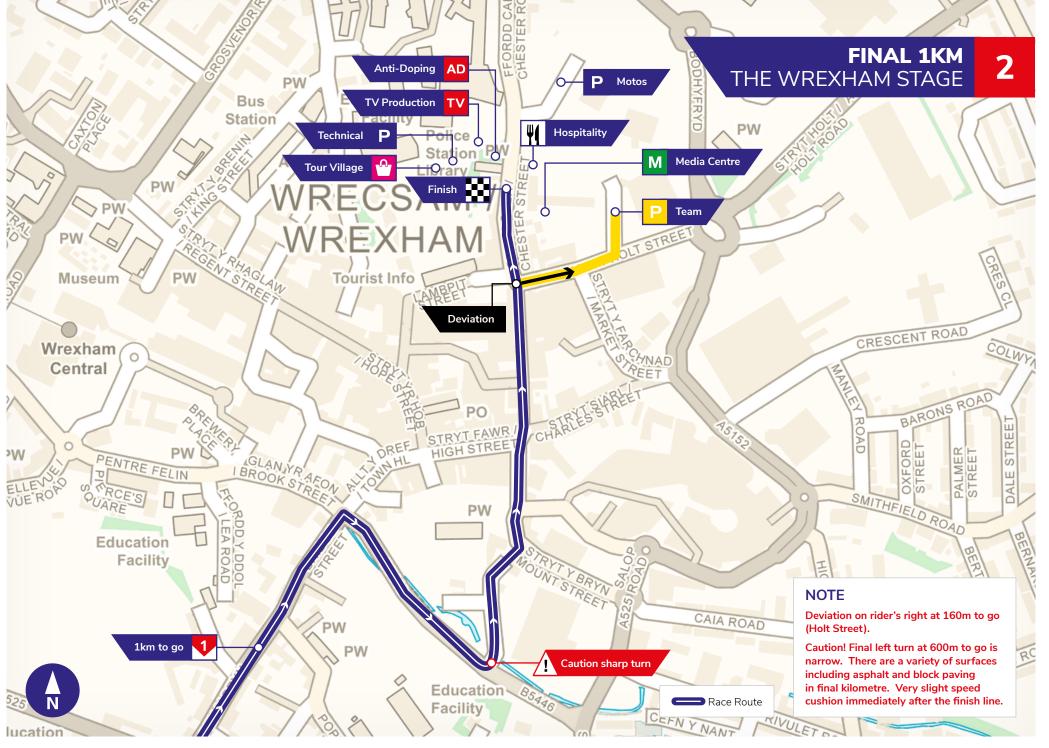
24 stewards dismissed Event Control closes

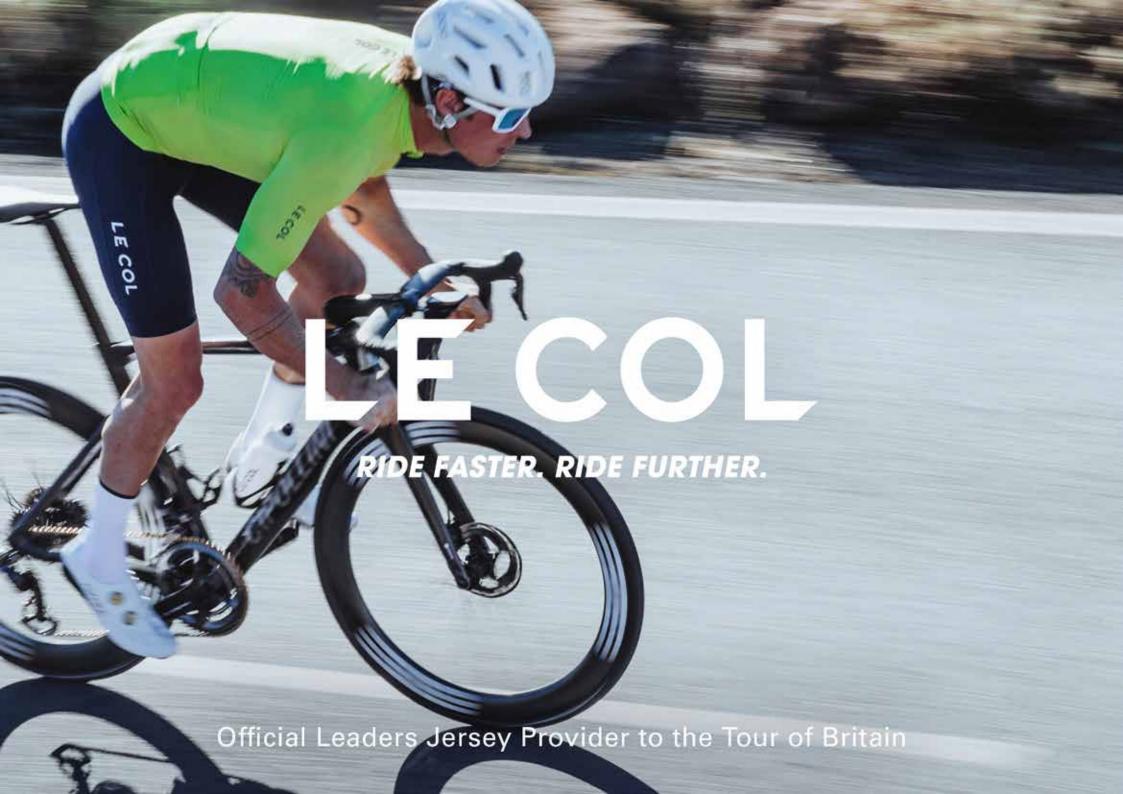
16:30 Remaining Stewards dismissed

18:00 Media Centre closes

19:00 Site clear











## Limited Edition Origin Watch

To commemorate our partnership with The Tour of Britain event, we have created a Limited Edition gift set.

Available to buy at Accurist.com or selected premium high street jewellers.



## STAGE 3

## THE HOWDENS STAGE: GOOLE TO BEVERLEY TUESDAY 5 SEPTEMBER

East Riding of Yorkshire's first stage in Tour of Britain history is one for the sprinters.

Following a start in the port town of Goole, the peloton will head north to Howden, Market Weighton, and Driffield. Riders will then get a taste of British seaside life when they race through Bridlington, before they head inland towards the finish line upon reaching Hornsea.

The expected sprint finish will take place at Beverley Westwood, a popular green space for families that sits next to the town's racecourse.

Despite being a new host county to the Tour of Britain, East Riding of Yorkshire has an established history of welcoming professional cycling races, having most recently featured in the UCI World Championships in 2019.

STAGE PARTNERS











## **START**GOOLE

Life in Goole has always centred around the docks, locks, and canal basins built by the Aire and Calder Navigation Company in 1826. The meeting point of a canal constructed from Leeds and the river Ouse, Goole quickly became an important trading centre and link out to sea.

Today it is home to the busiest inland port in the country and the location of the Salt and Pepper Pots, a loved landmark among residents. The thinner, redbrick tower was built in 1885 and stands 43 metres tall. It was joined by a white concrete structure a metre taller and more than double the width in 1927. Both were given Grade II-listed status by English Heritage in 1987, although some local confusion remains as to which is which.

As well as the busy industry that the port creates, hundreds of privately-owned leisure boats are now moored in the basin, creating a lively and colourful marina

From the port, a mile-long nature trail extends along the canal towpath towards Rawcliffe. At the nearby Blacktoft Sands RSPB Reserve, the lagoons and reedbeds are home to rare breeding birds including marsh harriers, avocets, and bearded tits. Should birdwatching be too quiet a pastime, visit White House Farm, a 200-acre farm with hundreds of animals to get to know.

In the town centre there are several pubs and cafes to choose from, while Goole Museum and Art Gallery tell the history of the town.



## FINISH BEVERLEY

Beverley is a town that stands as tall as its majestic Minster. With recent accolades declaring it one of the top places to live in Great Britain, this gem of a market town has to be explored

Widely regarded as one of the world's best Gothic buildings, Beverley Minster opened in 1225 and measures 333 feet long, making it larger than a third of England's cathedrals. At the opposite end of the town is St Mary's Church, a Grade I listed spectacle that features fragments dating back to the 12th century. Attentive visitors will see the white rabbit that inspired the character in Alice in Wonderland on one side of a stone archway.

While the original gate to Beverley - the old North Bar - still exists, the real gateway to the market town is the vast grassy expanse of the Westwood pasture. Located next to the town's racecourse (which dates back to 1690), this is where stage three will finish. Only a short walk separates the town's quaint shopping streets and the sprawling grass and woodland, making it the perfect place for a dog walk, picnic or to fly a kite.

Those who prefer a more creative cultural scene can explore Beverley's medieval trail, which reinforces the town's many creative talents, including bakers, musicians, and even puppet makers.













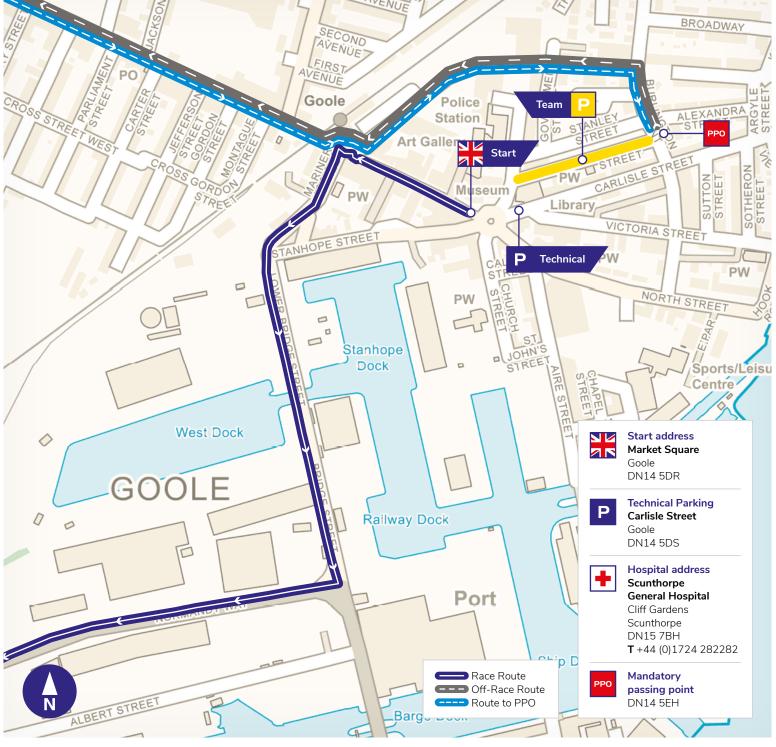




# BEAUTIFUL HERITAGE COAST



- f Visit East Yorkshire
- **X** VisitEastYorks
- o visiteastyorkshire





### **Timetable**

Tuesday		

Tuesda	ay 5 September
Time	Activities
04:30	Start area closed to traffic
	Start crew and facilities arrive on site
08:30	Race facilities complete
09:00	PPO in operation
09:15	Morning briefing
09:30	PA operational
	Hospitality opens
	Guests arrive
	Teams start to arrive
	Volunteers briefing
10:30	Signing on opens
10:45	0km signage in position
11:25	Riders assemble on start line

Forward vehicles depart

11:30 Start of Stage 3

11:45 Stage de-neutralises Commence de-rig

14:00 Site clear

Start crew departs to next hotel/start venue

## RACE SCHEDULE GOOLE TO BEVERLEY

### **Neutralised section**

Boothferry Road, Mariners Street, Coronation Street, Lower Bridge Street, A161 Normandy Way, Andersen Road, A614 Rawcliffe Road, A614 Boothferry Road, A63 Knedlington Road.

 $\begin{array}{l} \textbf{Approximate distance of neutralised section} \ 5.8 \text{km} \ / \ 3.6 \text{miles} \\ \textbf{Distance of stage} \ 154.7 \text{km} \ / \ 96.2 \text{miles} \\ \textbf{Neutralised start} \ Boothferry \ Road - Goole \\ \end{array}$ 

км	KM to go	Miles	Feature	Instruction	Description	38km/ph	12km/ph	46km/ph	КМ	KM to go	Miles	Feature	Instruction	Description	38km/ph	2km/ph 46km/ph
			<b>X</b> Start Neutra	lised	Boothferry Road – Goole	11:30	11:30	11:30	61.4	93.3	38.2	Sign		Great Driffield	13:21	13:12 13:03
0.00	154.7	0.00	Start Proper		A63 Knedlington Road	11:45	11:45	11:45	61.5	93.2	38.2	M R/about	2nd Exit	Beverley Road	13:21	13:12 13:04
1.2	153.5	0.7	X.Roads	Right	Knedlington Road	11:46	11:46	11:46	61.9	92.8	38.5	M R/about	2nd Exit	Beverley Road	13:22	13:13 13:04
1.2	153.5	0.7	Sign		Howden	11:46	11:46	11:46	62.3	92.4	38.7		Caution!	⚠ Level crossing junction right	13:22	13:14 13:05
1.6	153.1	1.0		Keep Left	Knedlington Road	11:47	11:47	11:47	62.4	92.3	38.8	M R/about	2nd Exit	Middle Street North	13:23	13:14 13:05
2.2	152.5		X.Roads	Left	Pinfold Street	11:48		11:47	62.7	92.0	39.0	M R/about	2nd Exit	Market Place	13:23	13:14 13:05
2.9	151.8			Keep Right	B1230 Flatgate	11:49	11:49		62.8	91.9	39.1	T.Lights	Straight	Market Place	13:23	13:14 13:05
3.3	151.4			Keep Left	B1230 Hull Road	11:50	11:49		62.9	91.8	39.1	M R/about	2nd Exit	Middle Street North	13:23	13:14 13:05
3.7	151.0		R/about	1st Exit	A614 Thorpe Road	11:50	11:50		63.4	91.3	39.4	T.Junction	Right	North Street	13:24	13:15 13:06
9.3	145.4		Junction	Left		11:59	11:58		64.1	90.6	39.9	R/about	2nd Exit	B1249 Scarborough Road/A614	13:25	13:16 13:07
9.4	145.3		Junction	Right	Spaldington Lane	11:59	11:58		72.0	82.7	44.8	Sign		Langtoft		13:27 13:17
13.3	141.4		T.Junction	Right	Street Lane	12:05	12:04		72.2	82.5	44.9	M R/about	1st Exit	Front Street	13:38	13:28 13:17
15.2	139.5		X.Roads	Straight	Street Lane	12:08	12:06		72.6	82.1	45.1	KoM 2 Cat 3	Start		13:39	13:28 13:18
18.8	135.9		Sign		Bubwith	12:14	12:11		73.8	80.9	45.9		Keep Right	B1249 Scarborough Road	13:40	13:30 13:19
19.1		11.9	X.Roads	Right	A163	12:15	12:12		74.9	79.8	46.6	KoM 2 Cat 3	Finish	<b>ⓑ</b> Langtoft	13:42	13:32 13:21
20.6	134.1		Sign		Harlthorpe	12:17		12:11	74.9	79.8	46.6			Green Zone for 200m	13:42	13:32 13:21
22.2	132.5		Sign		Foggathorpe	12:19	12:16		75.0	79.7	46.6	R/about	3rd Exit	B1253 High Street	13:42	13:32 13:21
22.5	132.2		X.Roads	Straight	A163	12:20	12:17	12:13	77.4	77.3	48.1		Keep Right	B1235 High Street	13:46	13:35 13:24
26.0	128.7			Keep Left	A163	12:25	12:22		83.5	71.2	51.9	Sign		Rudston	13:56	13:44 13:32
27.0	127.7	16.8	Sign		Holme-upon-Spalding	12:27	12:23		83.7	71.0	52.0		Keep Left	B1253	13:56	13:44 13:32
28.6	126.1		R/about	1st Exit	A614 New Road	12:29		12:21	87.1	67.6	54.2		Keep Left	B1253	14:01	13:49 13:36
29.3	125.4			Keep Right	A614 Market Weighton Road	12:31	12:26		87.7	67.0	54.5	Sign		Boynton	14:02	13:50 13:37
30.0	124.7		Drinks	Start	↑ Harswell Lane	12:32	12:27		90.5	64.2	56.3	Sign		Bridlington	14:07	13:54 13:41
31.1	123.6		R/about	2nd Exit	Market Weighton Road/A614	12:33	12:29		91.2	63.5	56.7	T.Junction	Left	Bessinby Hill	14:08	13:55 13:42
35.0		21.8	R/about	3rd Exit	Holme Road/A1079	12:40	12:35		91.9	62.8	57.1	R/about	2nd Exit	B1255 Scarborough Road/A165	14:09	13:56 13:43
35.1	119.6		Sign		Market Weighton	12:40		12:30	92.0	62.7	57.2	M R/about	2nd Exit	B1423 Scarborough Road	14:09	13:56 13:43
36.0	118.7		T.Junction	Right	High Street	12:41	12:36		92.2	62.5	57.3		Keep Right	B1423 Scarborough Road	14:09	13:56 13:43
36.1	118.6		Junction	Left	Londesborough Road	12:41	12:36		92.3	62.4	57.4	T.Lights	Straight	B1423 St John Street	14:10	13:56 13:43
38.1	116.6		R/about	3rd Exit	A614	12:44	12:39		92.6	62.1	57.6		Caution!	⚠ Buildouts – both Sides	14:10	13:57 13:44
38.2	116.5		KoM 1 Cat 3	Start		12:45	12:39		92.7	62.0	57.6	T.Lights	Straight	B1423 Quay Road	14:10	13:57 13:44
39.0	115.7		KoM 1 Cat 3	Finish	<b>☼</b> Towthorpe Lane	12:46	12:40		92.8	61.9	57.7		Caution!	⚠ Central Island – pass both sides	14:10	13:57 13:44
39.0	115.7				Green Zone for 200m	12:46	12:40		93.1	61.6	57.9	R/about	2nd Exit	Station Avenue	14:11	13:58 13:44
47.2	107.5		Sign		Middleton-on the-Wolds	12:59	12:52		93.5	61.2	58.1	T.Lights	Left	B1254 Hilderthorpe Road	14:11	13:58 13:45
48.1	106.6		M R/about	1st Exit	Station Road	13:00	12:53		93.8	60.9	58.3	T.Lights	Straight	B1254 Hilderthorpe Road/Tesco	14:12	13:59 13:45
48.1	106.6			Caution!	⚠ Sharp left bend!	13:00	12:53		93.9	60.8	58.4	T.Lights	Straight	B1254 Hilderthorpe Road	14:12	13:59 13:45
48.2	106.5			Keep Right	Station Road	13:00	12:53		94.0	60.7	58.5	M R/about	2nd Exit	B1254 Hilderthorpe Road	14:12	13:59 13:45
50.7	104.0		Sign		North Dalton	13:04		12:50	94.1	60.6	58.5	X.Roads	Straight	Hilderthorpe Road/Bridge Street	14:12	13:59 13:45
50.8	103.9		T.Junction	Right	B1246	13:04	12:57		94.5	60.2	58.8		Keep Left	South Marine Drive	14:13	14:00 13:46
51.1	103.6	31.8		Keep Right	B1246	13:05	12:58		95.3	59.4	59.3	T.Lights	Straight	Kingston Road	14:14	14:01 13:47
54.3	100.4		R/about	2nd Exit	A614 Main Street	13:10	13:02		95.7	59.0	59.5	T.Junction	Left	B1038 Kingsgate	14:15	14:01 13:48
56.0	98.7	34.8	Sign		Kirkburn	13:13	13:05		97.1	57.6	60.4	R/about	2nd Exit	A1038 Kingsgate	14:17	14:03 13:49
59.1	95.6	36.8	Sign		Kellythorpe	13:17	13:09	13:00	98.0	56.7	60.9	R/about	2nd Exit	A165	14:19	14:05 13:51
60.4	94.3	37.6	R/about	3rd Exit	A164 Main Street	13:19	13:11	13:02	100.5	54.2	62.5		Keep Right	A165	14:22	14:08 13:54
61.2	93.5	38.1	R/about	1st Exit	Beverley Road	13:21	13:12	13:03	103.5	51.2	64.4		Keep Right	A165	14:27	14:12 13:58

KM	KM to go	Miles	Feature	Instruction	Description	38km/ph	12km/ph	16km/ph
104.2	50.5	64.8	Sign		Lissett	14:28	14:13	13:58
104.5	50.2	65.0	Junction	Left	B1242 Allison Lane	14:29	14:14	13:59
106.5	48.2	66.2	Sign	2011	Ulrome	14:32	14:17	14:01
106.6	48.1	66.3	9	Keep Right	B1242 Skipsea Lane	14:32	14:17	14:02
108.3	46.4	67.3	Sign		Skipsea	14:35	14:19	14:04
108.5	46.2	67.5		Keep Left	B1242 Main Street	14:35	14:20	14:04
108.8	45.9	67.7	Sprint	·	Skipsea	14:35	14:20	14:04
108.8	45.9	67.7			Green Zone for 200m	14:35	14:20	14:04
109.2	45.5	67.9		Keep Right	B1242 Hornsea Road	14:36	14:21	14:05
113.6	41.1	70.6	Sign		Atwick	14:43	14:27	14:11
116.1	38.6	72.2	Sign		Hornsea	14:47	14:30	14:14
117.0	37.7	72.8		Keep Left	B1242 Mill Lane	14:48	14:32	14:15
117.1	37.6	72.8		Keep Right	B1242	14:49	14:32	14:15
117.2	37.5	72.9	R/about	1st Exit	B1242 Market Place	14:49	14:32	14:15
117.3	37.4	72.9	T.Lights	Straight	B1242 Southgate	14:49	14:32	14:15
117.9	36.8	73.3	R/about	2nd Exit	B1242 Southgate/Tesco	14:50	14:33	14:16
118.1	36.6	73.4	R/about	2nd Exit	B1242 Rolston Road	14:50	14:33	14:16
121.7	33.0	75.7	Sign		Mappleton	14:56	14:38	14:21
122.3	32.4	76.1		Caution!	<u> </u>	14:57	14:39	14:22
123.1	31.6	76.5	Sign		Cowden	14:58	14:40	14:23
126.5	28.2	78.7	Junction	Right	Withernwick Road	15:03	14:45	14:27
130.2	24.5	81.0	Sign		Withernwick	15:09	14:51	14:32
130.8	23.9	81.3	Caution!	Keep Left	⚠ Beverley Road – narrow!	15:10	14:51	14:33
132.9	21.8	82.6		Keep Left		15:13	14:54	14:35
133.2	21.5	82.8	Junction	Right	Hull Road	15:14	14:55	14:36
134.7	20.0	83.8	Drinks	End	20km to Finish	15:16	14:57	14:38
134.7	20.0	83.8		1/ 1 0	Green Zone for 200m	15:16	14:57	14:38
135.5	19.2	84.3	1	Keep Left	Hull Road	15:17	14:58	14:39
136.2	18.5	84.7	Junction	Right	B1243 Rise Road	15:19	14:59	14:40
136.5	18.2	84.9	Junction	Left	Rise Lane	15:19	15:00	14:40
138.4 138.5	16.3 16.2	86.1	Sign	Diaht	Long Riston	15:22	15:02 15:02	14:42 14:43
139.1	15.6	86.1	X.Roads	Right	Main Street	15:22 15:23	15:03	14:43
139.1	15.8	86.5 86.7	T.Junction	Keep Left Right	Dancing Lane A165 White Cross Road	15:24	15:04	14:44
141.2	13.5	87.8	R/about	1st Exit	A1035	15:24	15:04	14:44
143.2	11.5	89.0	Sign	ISCLAIC	Routh	15:30	15:09	14:49
144.7	10.0	89.9	Sigii		10km to Finish	15:32	15:11	14:00
145.4	9.3	90.4	Sign		Tickton	15:33	15:12	14:51
148.9	5.8	92.6	R/about	3rd Exit	A1035	15:38	15:17	14:56
149.2	5.5	92.8	Sign	J.G EAR	Molescroft	15:39	15:18	14:56
149.7	5.0	93.1	3		5km to Finish	15:40	15:19	14:57
151.3	3.4	94.1	R/about	1st Exit	Driffield Road	15:42	15:21	14:59
151.7	3.0	94.3	R/about	1st Exit	Molescroft Road	15:43	15:21	15:00
151.7	3.0	94.3			3km to Finish	15:43	15:21	15:00
151.7	3.0	94.3			Green Zone for 200m	15:43	15:21	15:00
152.6	2.1	94.9	Sign		Beverley	15:44	15:23	15:01
153.1	1.6	95.2	T.Lights	Right	York Road	15:45	15:23	15:01
153.5	1.2	95.5	Sign	-	Westwood Pasture	15:46	15:24	15:02
154.7	0.0	96.2	Finish		York Road – Beverley	15:48	15:26	15:03





## 3 FINISH BEVERLEY

## **Timetable**

## Monday 4 September

Time Activities

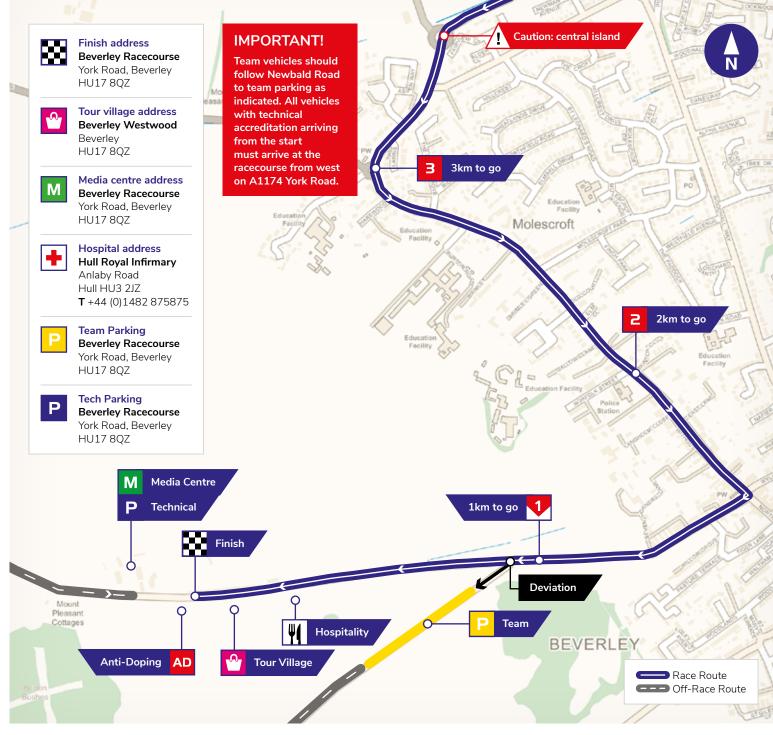
20:00 Overnight Parking Racecourse

### **Tuesday 5 September**

- 04:45 Roads closed
- 05:15 Race facilities/Contractors arrive on site
- 05:30 Commence build up
- 07:00 6 stewards on site (venue)
- 08:00 All staff on site
- 08:30 Crew breakfast / briefing Postion promotional units Media Centre open
- 09:00 24 stewards on site (venue) Volunteer marshal briefing
- 10:45 Event Control briefing
- 11:00 Volunteer briefing

### 11:15 Stage 3 departs Goole

- 11:45 Expected arrival of first team coaches
- 11:30 Finish straight available for support activities
- 12:00 Hospitality open
- 13:15 Ride with Dan Martin arrives
- 13:15 Support activities end
- 15:00 Stage 3 arrives (Fast schedule)
- 15:23 Stage 3 arrives (Expected schedule)
- 15:45 Presentation of Stage Winner and Leader's jerseys
- 16:00 Hospitality closes
  - Press conference
- 17:30 Volunteer marshals dismissed 24 stewards dismissed Event Control closes
- 17:45 Remaining Stewards dismissed
- 18:00 Media Centre closes
- 19:00 Site clear





## STAGE 4

## SHERWOOD FOREST TO NEWARK-ON-TRENT WEDNESDAY 6 SEPTEMBER

The Tour's fourth visit to Nottinghamshire in seven years represents another chance for the sprinters. Despite being the third longest stage of the race, the route between the Sherwood Forest visitor centre near Edwinstowe and Newark-on-Trent features a little over 1,200 metres of climbing.

The National Trust site of Clumber Park, Worksop, Retford, Southwell, Tuxford, and Collingham will feature along the route. The peloton will also pass the Tom Simpson Memorial in Harworth, which celebrates the life of the 1965 world road race champion.

The winner of the race's second visit to Newark-on-Trent will be crowned close to the banks of the River Trent and just a short distance from the town's famous castle and the spectacular St Mary Magdalene's Church.

STAGE PARTNERS











## **START**SHERWOOD FOREST

The ancient oaks of Sherwood Forest are home to the iconic and legendary Robin Hood. The 375-acre country park, managed on the council's behalf by the RSPB, incorporates hundreds of species of bird, insect, mammal, fungi, tree, and plant, and is a Site of Special Scientific Interest.

Wooded for centuries, and once part of a vast royal hunting ground, Sherwood is home to hundreds of ancient oaks that have thrived for more than 500 years.

The most obvious being the legendary Major Oak, estimated to be around 1,000 years old and rumoured to have been Robin Hood's hiding place, as he tried to escape the Sheriff of Nottingham. Tales of Robin Hood and his heroic acts still bring an air of magic to the woodlands. Throughout the forest you'll see reminders that Robin is as much a part of this place as the majestic ancient oaks and the wildlife.

Numerous events and festivals take place throughout the year, and a cycling or walking trip comes highly recommended.



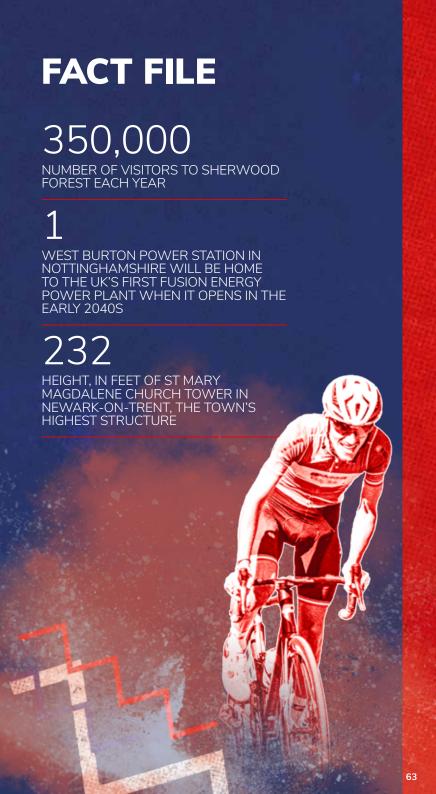
FINISH NEWARK-ON-TRENT

Historic Newark-on-Trent is a thriving market town. It features a cobbled market square, a fine Georgian Town Hall, great shopping, history and heritage, and an abundance of cafés, real ale pubs, and stylish restaurants.

The beautiful parish church, St Mary Magdalene, with its magnificent spire is ranked as one of the best in the country. There is a decent dose of culture, too, with a theatre, town gallery and museum, a cinema, and the National Civil War Centre, which opened in 2015.

Newark played a pivotal role in the English Civil Wars and if you head to Newark Castle, which has stood on the banks of the River Trent for 900 years, you will get a sense of the town's fascinating history. The Civil War walking trail can be accessed via an app to reveal video scenes of the period.

The stage itself will finish adjacent to Sconce and Devon Park, a historic Green Flag-awarded park with a popular café and play area, open grassland and woodlands, and family friendly footpaths.



## SHERWOOD FOREST TO NEWARK-ON-TRENT WEDNESDAY 6 SEPTEMBER





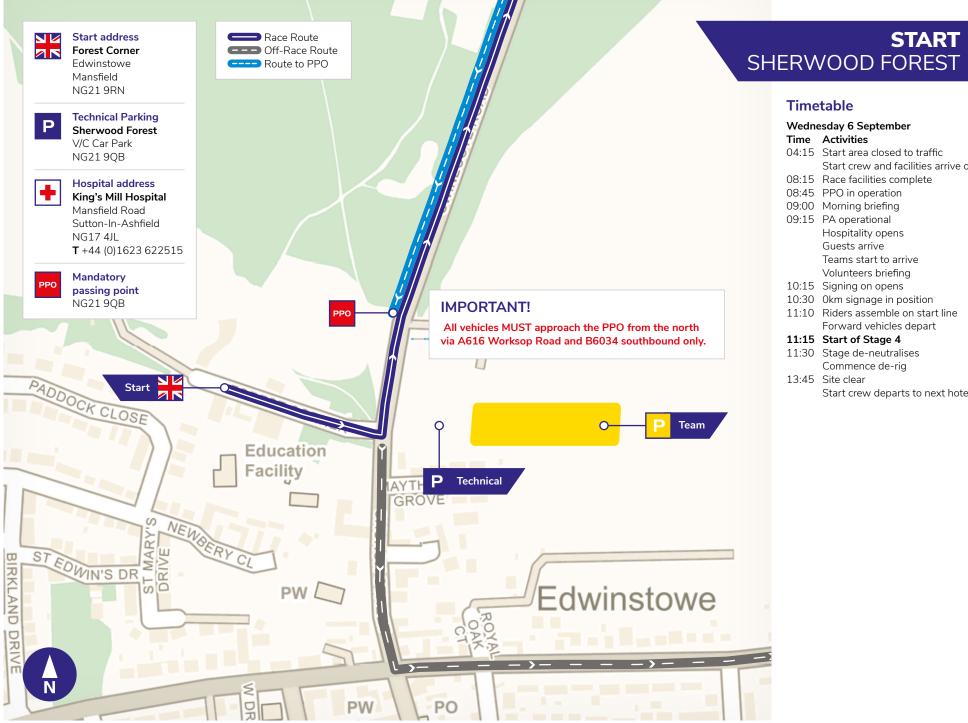


5 SPRINT

KING OF THE MOUNTAINS







## **Timetable**

13:45 Site clear

Time	Activities
04:15	Start area closed to traffic
	Start crew and facilities arrive on site
08:15	Race facilities complete
08:45	PPO in operation
09:00	Morning briefing
09:15	PA operational
	Hospitality opens
	Guests arrive
	Teams start to arrive
	Volunteers briefing
10:15	Signing on opens
10:30	0km signage in position
11:10	Riders assemble on start line
	Forward vehicles depart
11:15	Start of Stage 4
11:30	Stage de-neutralises
	Commence de-rig

Start crew departs to next hotel/start venue

START

4

## 4 RACE SCHEDULE SHERWOOD FOREST TO NEWARK-ON-TRENT

## **Neutralised section**

Forest Corner, B6034 Swinecote Road, A616 Worksop Road.

Approximate distance of neutralised section 2.8km / 1.7miles

Distance of stage 166.6km / 103.6miles

Neutralised start 11:15

KM	KM to go	Miles	Feature	Instruction	Description	38km/ph	12km/ph	46km/ph
TG-1	to go	1-11103	Start Neutra		Sherwood Forest	11:15	11:15	11:15
0.00	166.6	0.00	Start Neutra		A616 Worksop Road	11:15	11:15	11:15
0.5	166.1	0.3	Sign	· ·	Budby	11:25	11:25	11:25
0.9	165.7	0.6	Sigii	Keep Left	A616 Worksop Road	11:26	11:26	11:26
1.4	165.2		M R/about	2nd Exit	B6034	11:27	11:27	11:26
1.4	165.2		M R/about	1st Exit	B6034 Ollerton Road	11:27	11:27	11:26
2.6		1.6	Sign	ISCENIC	Bassettlaw	11:29	11:28	11:28
3.5	163.1	2.2	Sign		Carburton	11:30	11:30	11:29
3.7	162.9	2.3	X.Roads	Right	LimeTree Avenue	11:30	11:30	11:29
4.8	161.8		7t.rtodd5	Caution!	↑ Narrow Entrance	11:32	11:31	11:31
6.7	159.9	4.2	X.Roads	l eft	Clumber I ane	11:35	11:34	11:33
8.2	158.4		7t.roud5	Caution!	↑ Severe Speed Cushion!	11:37	11:36	11:35
8.3	158.3			Caution!	↑ Narrow Entrance	11:38	11:36	11:35
9.3	157.3	5.8	T.Junction	Right	B6034 Ollerton Road	11:39	11:38	11:36
10.0	156.6		Sign	9	Worksop	11:40	11:39	11:37
10.2	156.4	6.3	Junction	Left	Sparken Hill	11:41	11:39	11:38
12.1	154.5	7.5		Caution!	↑ Sharp Right Bend	11:44	11:42	11:40
12.4	154.2		M R/about	2nd Exit	B6040 Potter Street	11:44	11:42	11:40
13.3	153.3	8.3	T.Lights	Left	B6041 High Hoe Road	11:45	11:44	11:42
14.0	152.6	8.7	M R/about	2nd Exit	B6041 Kilton Hill	11:47	11:45	11:43
14.1	152.5	8.8	KoM 1 Cat 3	Start		11:47	11:45	11:43
14.9	151.7	9.3	KoM 1 Cat 3	Finish		11:48	11:46	11:44
14.9	151.7	9.3			Green Zone for 200m	11:48	11:46	11:44
15.3	151.3	9.5	T.Lights	Right	B6045 Blyth Road	11:49	11:46	11:44
17.7	148.9	11.0	Junction	Left	Hundred Acre Lane	11:52	11:50	11:47
19.7	146.9	12.3	Sign		Carlton in Lindrick	11:55	11:53	11:50
20.5	146.1	12.7		Caution!	⚠ Keep Left – Narrow	11:57	11:54	11:51
20.5	146.1	12.7	T.Junction	Right	A60 High Road	11:57	11:54	11:51
21.2	145.4	13.2	Sign		Costhorpe	11:58	11:55	11:52
21.9	144.7	13.6	T.Lights	Straight	A60 Doncaster Road	11:59	11:56	11:53
24.1	142.5	15.0	Sign		Oldcotes	12:02	11:59	11:55
24.5	142.1	15.2	T.Lights	Right	A634 Blyth Road	12:03	12:00	11:56
25.0	141.6	15.5	Junction	Left	B6463 Doncaster Road	12:04	12:00	11:57
27.4	139.2	17.0		Keep Right	B6463 Main Street	12:08	12:04	12:00
27.4	139.2	17.0	Sign		Styrupp	12:08	12:04	12:00
28.8	137.8	17.9	Sign		Harworth & Bircotes	12:10	12:06	12:02
29.4	137.2	18.3	M R/about	3rd Exit	Blyth Road	12:11	12:07	12:02
29.4	137.2	18.3	M R/about	1st Exit	Scrooby Road	12:11	12:07	12:02
30.0	136.6	18.7	Drinks	Start	<b>高</b>	12:12	12:07	12:03
30.3	136.3	18.8	M R/about	1st Exit	Scrooby Road	12:12	12:08	12:03
30.5	136.1	19.0	M R/about	2nd Exit	Scrooby Road	12:12	12:08	12:04
30.6	136.0	19.0	T.Lights	Right	Scrooby Road	12:13	12:08	12:04
32.1	134.5	20.0	T.Junction	Left	A614 Bawtry Road	12:15	12:10	12:06
32.5	134.1	20.2		Keep Left	A614 Bawtry Road	12:16	12:11	12:06

	KM					58km.	* <km< th=""><th>*6km.</th></km<>	*6km.
KM	to go	Miles	Feature	Instruction	Description	38km/ph	* <km ph<="" th=""><th>46KN/PH</th></km>	46KN/PH
32.8	133.8	20.4		Keep Left	Dual Carriageway	12:16	12:11	12:07
33.6	133.0	20.9	Sign		Bawtry	12:17	12:13	12:08
33.8	132.8	21.0	T.Lights	Right	A631 Gainsborough Road	12:18	12:13	12:08
34.1	132.5	21.2		Keep Right	Dual Carriageway	12:18	12:13	12:08
34.2	132.4	21.3	Sign		Nottinghamshire	12:18	12:13	12:08
35.3	131.3	22.0		Keep Left	Dual Carriageway	12:20	12:15	12:10
37.6	129.0	23.4	Sign		Harwell	12:24	12:18	12:13
38.0	128.6	23.6	Sign		Everton	12:24	12:19	12:13
39.0	127.6	24.3	Junction	Right	Old Gainsborough Road	12:26	12:20	12:15
39.2	127.4	24.4	T.Junction	Right	Old Gainsborough Road	12:26	12:21	12:15
39.9	126.7	24.8	Sign		Drakeholes	12:27	12:22	12:16
40.0	126.6	24.9	Junction	Right	B6045 Eel Pool Road	12:27	12:22	12:16
40.0	126.6	24.9	T.Junction	Right	B6045 Eel Pool Road	12:27	12:22	12:16
40.1	126.5	24.9	Junction	Left	Wiseton Road	12:28	12:22	12:16
42.5	124.1	26.4		Caution!	Hump Back Bridge	12:31	12:25	12:19
42.7	123.9	26.6	Sign		Clayworth	12:32	12:26	12:19
43.7	122.9	27.2	Junction	Left	Wheatley Road	12:33	12:27	12:21
46.7	119.9	29.0	X.Roads	Straight	Low Street	12:38	12:31	12:25
46.7	119.9	29.0	Sign		North Wheatley	12:38	12:31	12:25
47.5	119.1	29.5		Keep Right	Sturton Road	12:39	12:32	12:26
47.6	119.0	29.6	Sign		South Wheatley	12:39	12:33	12:26
49.9	116.7	31.0	Sign		Sturton le Steeple	12:43	12:36	12:29
50.3	116.3	31.3		Keep Right	Cross Street	12:44	12:36	12:29
52.1	114.5	32.4	Sign		North Leverton	12:46	12:39	12:31
52.7	113.9	32.8	X.Roads	Right	Main Street	12:47	12:40	12:32
53.9	112.7	33.5		Keep Right	Retford Road	12:49	12:42	12:34
58.8	107.8	36.6	X.Roads	Straight	Leverton Road	12:57	12:49	12:40
60.9	105.7	37.9	T.Lights	Right	A638 Arlington Way	13:00	12:52	12:43
61.1	105.5	38.0	T.Lights	Straight	A638 Arlington Way	13:01	12:52	12:43
61.5	105.1	38.2	T.Lights	Left	A638 London Road	13:01	12:52	12:44
63.0	103.6	39.2	M R/about	1st Exit	A638 London Road	13:04	12:55	12:46
63.2	103.4	39.3	M R/about	2nd Exit	A638 London Road	13:04	12:55	12:46
63.9	102.7	39.7	Sign		Eaton	13:05	12:56	12:47
65.9	100.7	41.0	Sign		Gamston	13:08	12:59	12:49
66.1	100.5	41.1	Junction	Right	B6387 Rectory Lane	13:08	12:59	12:49
66.5	100.1	41.4		Keep Right	B3687 Muttonshire Hill	13:09	13:00	12:50
71.1	95.5	44.2		Keep Left	B6387 Walesby Road	13:16	13:06	12:56
73.0	93.6	45.4	Sign		Walesby Road	13:19	13:09	12:58
75.3	91.3	46.8	Sign		Boughton	13:23	13:12	13:01
76.0	90.6	47.3		Keep Right	B6387 Main Road	13:24	13:13	13:02
76.5	90.1	47.6	Sprint		5 Boughton	13:25	13:14	13:03
76.5	90.1	47.6			Green Zone for 200m	13:25	13:14	13:03
76.6	90.0	47.6	X.Roads	Straight	Main Road	13:25	13:14	13:03
76.9	89.7	47.8	M R/about	1st Exit	A6075 Tuxford Road	13:25	13:14	13:03

KM	KM to go	Miles	Feature	Instruction	Description	38km/ph	42km/ph	46km/ph
78.6	88.0	48.9	X.Roads	Left	A616 Newark Road	13:28	13:17	13:06
78.7	87.9	48.9	Sign		Wellow	13:28	13:17	13:06
78.9	87.7	49.1	Junction	Right	Eakring Road	13:28	13:17	13:06
80.5	86.1	50.1	KoM 2 Cat 3	Start		13:31	13:20	13:08
81.6	85.0	50.7	KoM 2 Cat 3	Finish	🗈 Red Hill Lane	13:33	13:21	13:09
81.6	85.0	50.7			Green Zone for 200m	13:33	13:21	13:09
83.3	83.3	51.8	T.Junction	Right	Bilsthorpe Road	13:35	13:24	13:12
85.4	81.2	53.1	Junction	Left	Swish Lane	13:39	13:27	13:14
85.9	80.7	53.4	X.Roads	Left	Eakring Road	13:39	13:27	13:15
86.1	80.5	53.5	Sign		Bilsthorpe	13:40	13:28	13:15
87.2	79.4	54.2	R/about	2nd Exit	Kirklington Road	13:42	13:29	13:17
88.0	78.6	54.7	Junction	Left	Kirklington Road	13:43	13:30	13:18
88.7	77.9	55.2		Keep Left	Kirklington Road	13:44	13:31	13:19
89.9	76.7	55.9	T.Junction	Left	A617 Kirklington Road	13:46	13:33	13:20
91.4	75.2	56.8	Sign		Kirklington	13:48	13:35	13:22
91.6	75.0	57.0	Junction	Right	Southwell Road	13:48	13:35	13:22
92.0	74.6	57.2		Caution!	⚠ Sharp left bend – narrow!	13:49	13:36	13:23
93.5	73.1	58.1		Keep Left	Lower Kirklington Road	13:51	13:38	13:25
94.4	72.2	58.7	lunation	Caution!	Narrow Bridge	13:53	13:39	13:26
95.5	71.1	59.4	Junction	Right	Kirklington Road  Queen Street	13:55 13:56	13:41	13:27
96.6 96.7	70.0 69.9	60.1	T.Junction	Left		13:56	13:43 13:43	13:29 13:29
96.7	70.6	60.1 59.7	Junction	Right Keep Left	Queen Street – Against No Entry! Hall Lane	13:55	13:42	13:29
96.8	69.8	60.2	Junction	Left	King Street – Against No Entry!	13:57	13:43	13:29
97.4	69.2	60.6	X.Roads	Straight	Station Road	13:58	13:44	13:30
97.6	69.0	60.7	X.INOBUS	Caution!	Narrow Bridge!	13:58	13:44	13:30
98.0	68.6	60.9	X.Roads	Straight	A Narrow Bridge.	13:59	13:45	13:31
99.6	67.0	61.9	Sign	Straight	Hockerton	14:01	13:47	13:33
99.9	66.7	62.1	T.Junction	Left	A617 Newark Road	14:01	13:47	13:33
100.0	66.6	62.2	Junction	Right	Caunton Road	14:02	13:47	13:33
104.6	62.0	65.0	X.Roads	Straight	Newark Road	14:09	13:54	13:39
104.8		65.2	Sign		Caunton	14:09	13:54	13:39
105.2		65.4		Caution!	⚠ Sharp right bend	14:10	13:55	13:40
105.3	61.3	65.5	X.Roads	Straight	Main Street	14:10	13:55	13:40
105.4	61.2	65.5	T.Junction	Right	Norwell Road	14:10	13:55	13:40
105.6	61.0	65.7		Keep Left	Norwell Road	14:10	13:55	13:40
106.9	59.7	66.5		Caution!	⚠ Narrow Bridge!	14:12	13:57	13:42
106.9	59.7	66.5	Junction	Left	Caunton Road	14:12	13:57	13:42
107.3	59.3	66.7		Caution!	⚠ Narrow Bridge!	14:13	13:58	13:42
108.7	57.9	67.6	T.Junction	Right	Norwell Lane	14:15	14:00	13:44
108.8	57.8	67.7	Sign		Norwell	14:15	14:00	13:44
109.2	74.0	67.9		Keep Left	Norwell Lane	14:16	14:01	13:45
109.6	57.0	68.2	Junction	Left		14:17	14:01	13:45
109.7	56.9	68.2	Junction	Left	Ossington Road	14:17	14:01	13:46
110.5		68.7		Keep Right	Ossington Road	14:18	14:02	13:47
112.8	53.8	70.1	T.Junction	Left		14:22	14:06	13:50
113.3	53.3	70.5	Sign		Ossington	14:23	14:06	13:50
113.9		70.8	Junction	Right	Moorhouse Road	14:23	14:07	13:51
115.9		72.1		Caution!	⚠ Severe Hump Back Bridge!	14:27	14:10	13:54
116.0		72.1		Keep Right	Moorhouse Road	14:27	14:10	13:54
118.1		73.4	T.Junction	Left	Weston Road	14:30	14:13	13:56
119.4		74.2	Sign		Egmanton	14:32	14:15	13:58
119.8		74.5	T.Junction	Right	Tuxford Road	14:33	14:16	13:59
121.2	45.4	75.4	Sign		Tuxford	14:35	14:18	14:00

	KM		_			38km/ph	42km/ph	46km/ph
KM	to go	Miles	Feature	Instruction	Description	~/7	~//	~/7
121.7		75.7		Keep Left	Newcastle Street	14:36	14:18	14:01
122.1	44.5	75.9	X.Roads	Straight	A6075 Market Place	14:36	14:19	14:01
123.1	43.5	76.5	Junction	Right	Marnham Road	14:38	14:20	14:03
123.4	43.2	76.7	M R/about	1st Exit	Marnham Road	14:38	14:21	14:03
127.4	39.2	79.2		Keep Right	Skegby Road	14:45	14:27	14:08
127.5	39.1	79.3		Keep Left	Polly Taylor's Road	14:45	14:27	14:08
128.7	37.9	80.0	T.Junction	Left	Fledborough Road	14:47	14:28	14:10
129.5	37.1	80.5	Sign		Fledborough	14:48	14:30	14:11
130.4	36.2	81.1		Keep Left		14:49	14:31	14:12
131.5	35.1	81.8	Sign		Ragnall	14:51	14:32	14:14
132.8	33.8	82.6	X.Roads	Right	A57 Darlton Road	14:53	14:34	14:15
133.5	33.1	83.0	Sign		Dunham on Trent	14:54	14:35	14:16
132.7	33.9	82.5		Keep Right	A57 Main Street	14:53	14:34	14:15
134.4	32.2	83.6	Sign		Dunham Toll Bridge	14:56	14:37	14:17
134.5	32.1	83.6		Keep Right	Toll Crossing	14:56	14:37	14:17
134.7	31.9	83.8	Sign		Lincolnshire	14:56	14:37	14:18
136.0	30.6	84.6	Junction	Right	A1133 Collingham Road	14:58	14:39	14:19
137.4	29.2	85.4	Sign		Nottinghamshire	15:00	14:41	14:21
138.0	28.6	85.8	X.Roads	Straight		15:01	14:42	14:22
138.7	27.9	86.3		Caution!	⚠ Hump Back Bridge	15:02	14:43	14:23
141.8	24.8	88.2	Sign		Girton	15:07	14:47	14:27
145.0	21.6	90.2	Sign		Besthorpe	15:12	14:52	14:31
146.6	20.0	91.2	Drinks	End	20km to Finish	15:15	14:54	14:33
146.6	20.0	91.2			Green Zone for 200m	15:15	14:54	14:33
147.8	18.8	91.9			Collingham Village	15:17	14:56	14:35
148.0	18.6	92.0	X.Roads	Straight	A1133 High Street	15:17	14:56	14:35
148.8	17.8	92.5	T.Lights	Straight	A1133 High Street	15:18	14:57	14:36
150.2	16.4	93.4		Caution!	⚠ Level Crossing	15:21	14:59	14:38
150.4	16.2	93.5	Junction	Left	Whitemoor Lane	15:21	14:59	14:38
151.2	15.4	94.0		Keep Right	Brough Lane	15:22	15:01	14:39
155.4	11.2	96.6	Junction	Right	Coddington Lane	15:29	15:07	14:44
155.4	11.2	96.6	T.Junction	Right	Coddington Lane	15:29	15:07	14:44
156.6	10.0	97.4			10km to Finish	15:31	15:08	14:46
159.1	7.5	98.9	R/about	2nd Exit	Beckingham Road	15:35	15:12	14:49
159.7	6.9	99.3	Sign		Coddington	15:35	15:13	14:50
161.6	5.0	100.5			5km to Finish	15:38	15:15	14:52
163.0	3.6	101.4	T.Lights	Right	Northern Road	15:41	15:17	14:54
163.6	3.0	101.7			3km to Finish	15:42	15:18	14:55
163.6		101.7			Green Zone for 200m	15:42	15:18	14:55
163.8	2.8	101.9		Keep Right	Northern Road	15:42	15:19	14:55
164.1	2.5	102.0	T.Lights	Left	B6166	15:42	15:19	14:55
165.0	1.6	102.6	T.Lights	Straight	North Gate	15:44	15:20	14:57
165.3	1.3	102.8	R/about	1st Exit	B6166 Castle Gate	15:44	15:21	14:57
165.7	0.9	103.0	T.Lights	Straight	Lombard Street	15:45	15:21	14:58
166.6	0.0	103.6	Finish		🔃 Victoria Street – Newark-on-Trent	15:46	15:23	14:59

## 4 FINISH NEWARK-ON-TRENT

## **Timetable**

## **Tuesday 5 September**

Time Activities

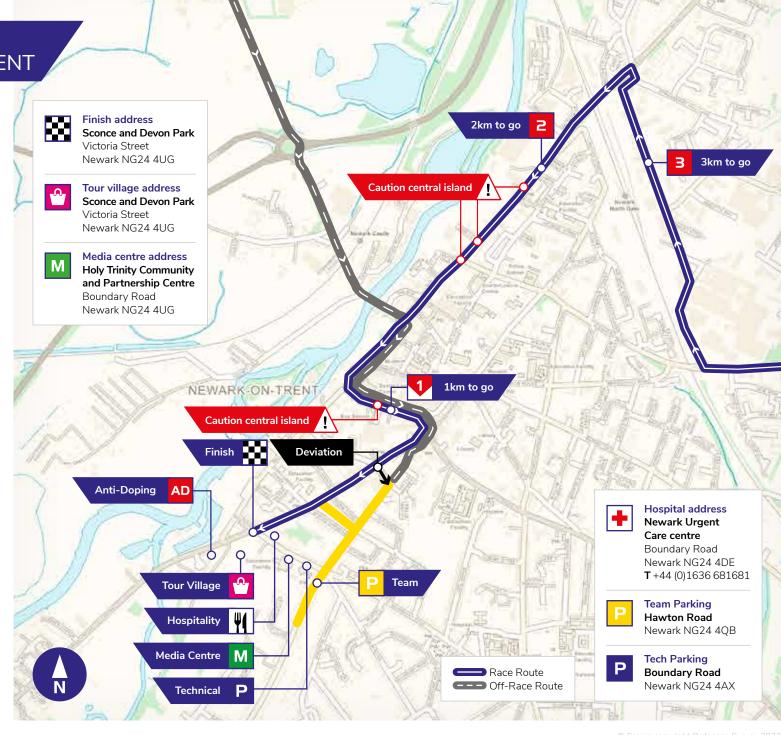
20:00 Overnight Parking Holy Trinity Car Park

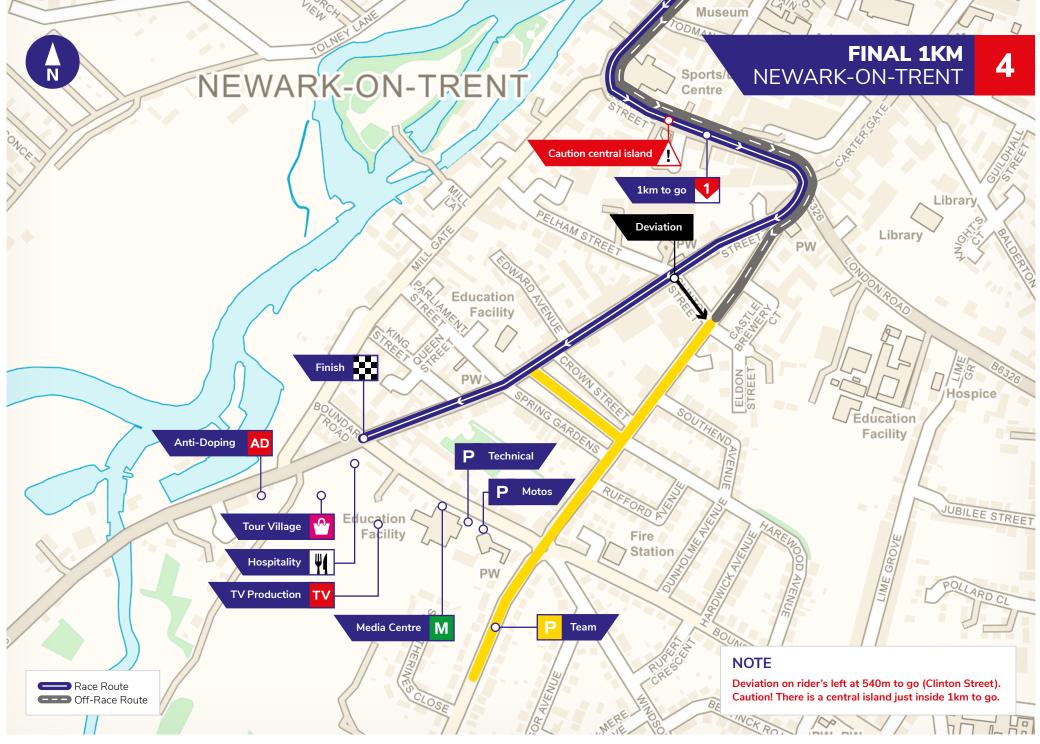
### Wednesday 6 September

- 04:45 Roads closed
- 05:15 Race facilities/Contractors arrive on site
- 05:30 Commence build up
- 07:00 6 stewards on site (venue)
- 08:00 All staff on site
- 08:30 Crew breakfast / briefing Media Centre open
- 09:00 24 stewards on site (venue)
  Postion promotional units
  Volunteer marshal briefing
- 11:00 Event Control briefing Volunteer briefing

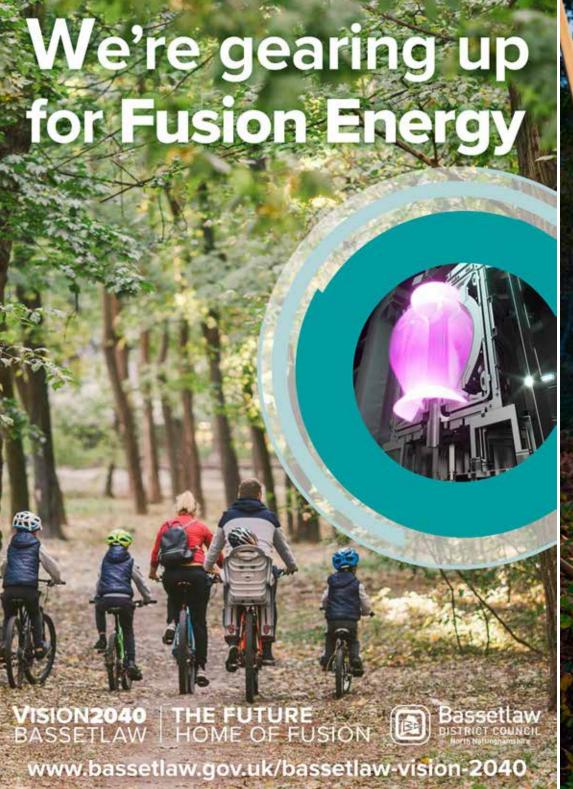
### 11:15 Stage 4 departs Sherwood Forest

- 11:30 Finish straight available for support activities
- 11:45 Hospitality open
- 12:15 Expected arrival of first team coaches
- 13:15 Ride with Dan Martin arrives
- 13:30 Support activities end
- Lombard St Closes
- 14:27 Millgate Closes
- 14:40 Deviation Closes
- 14:59 Stage 4 arrives (Fast schedule)
- 15:23 Stage 4 arrives (Expected schedule)
- 15:45 Presentation of Stage Winner and Leader's jerseys
- 15:40 Press conference
- 15:45 Hospitality closes
- 16:30 Volunteer marshals dismissed 24 stewards dismissed Event Control closes
- 17:45 Remaining Stewards dismissed
- 18:00 Media Centre closes
- 19:00 Site clear











# STAGE 5

# FELIXSTOWE TO FELIXSTOWE THURSDAY 7 SEPTEMBER

Stage five combines a start and finish in Felixstowe, one of Suffolk's most recognisable seaside towns, with a clockwise loop through the county's quintessentially British villages.

Kesgrave, Ipswich, Hadleigh (the location of the day's cottages.com sprint), Needham Market, Stowmarket, Framlingham, Leiston, and Woodbridge will all feature during stage five, which marks both the longest of the 2023 edition and the race's first visit to Suffolk since 2017.

The final six kilometres replicate the finale of the Women's Tour in 2021, a stage which saw a memorable victory by the then world champion Elisa Balsamo in front of 10,000 spectators.



STAGE PARTNERS

















### **START / FINISH** FELIXSTOWE

Everybody loves a great day by the sea and Felixstowe has something for everyone. With stage five starting and finishing on Sea Road, there's no better time to visit!

Nestled between the rivers Orwell and Deben on the east coast of England, Felixstowe is a charming Edwardian seaside town with a vibrant heart. Its mix of attractions and activities suits all ages and interests.

Enjoy a walk along the seafront with its fine Edwardian architecture, colourful beach huts, and four miles of lovely beaches - don't forget your bucket and spade! Overlooking the waters are the newly-restored Seafront Gardens, with their colourful and unusual planting, historical features, and structures stretching for a kilometre.

For family fun, try your luck on the slot machines at Felixstowe Pier, head to the thrilling children's rides at Manning's and Ocean Boulevard, make a splash at the Leisure Centre, or challenge your friends to a round of adventure golf.

Martello Park offers fun play areas and kiosks. You can't visit the seaside without trying the delicious fish and chips or an ice cream made using the milk from Felixstowe's very own dairy herd. In the evening, relax and enjoy shows and entertainment at the Spa Pavilion, grab some street food in the Beach Village, or enjoy a meal at the Alex or the Boardwalk.

Up the hill from the seafront is Felixstowe's bustling town centre. This is home to a great selection of big-name stores, plus specialty boutiques, crafts, gifts, and independent shops. Pick up something special as a souvenir of your day by the sea, then relax with a classic cream tea on the cliff-tops.

At the northern end of the town is the charming fishing and sailing hamlet of Felixstowe Ferry. Take a walk along the banks of the river Deben, hop on the little foot ferry for a trip to Bawdsey, pick up some fresh fish for tea, and see how many of the iconic Napoleonic Martello Towers you can spot.

Head south to visit the unique Landguard Peninsula, with its 18th century fort, one of England's best-preserved coastal defences, alongside the fascinating collections of the Felixstowe Museum. Then stroll along the boardwalk at the nature reserve, home to a rich diversity of flora and fauna; the viewing area here offers spectacular views of the giant ships arriving at the Port of Felixstowe, Britain's busiest port.



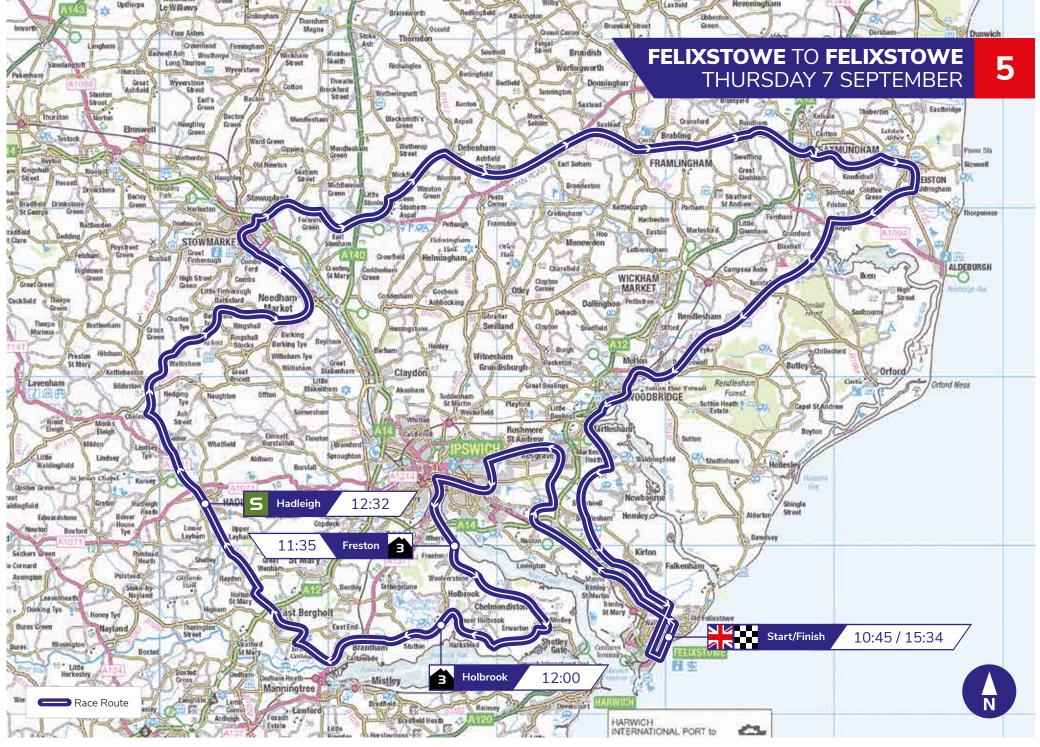






**SPRINT** 













### **START** FELIXSTOWE

#### **Timetable**

#### Wednesday 6 September

Time Activities

21:00 Overnight Parking Langer Road Car Park

#### Thursday 7 September

- 03:45 Roads closed
- 04:00 Race facilities/Contractors arrive on site
- 06:00 6 stewards on site (venue)
- 08:00 Postion promotional units
  - Start infrastructure and Hospitality complete PPO operational
  - 24 stewards on site (venue)
- 08:30 Crew breakfast / briefing Media Centre open
- 09:00 Volunteer marshal briefing Hospitality open
- 09:30 Sign on commences
- 10:15 0Km positioned
- 10:30 Event Control briefing
- 10:35 Riders assemble on Start Line Forward Vehicles Depart

#### 10:45 Start of stage 5

- 11:15 Ride with Dan Martin Departs
  - Finish straight available for support activities
- 13:15 Ride with Dan Martin Arrives
- 14:30 Support activities end
- 14:45 Deviation closes
- 15:07 Stage 5 arrives (Fast schedule)
- 15:34 Stage 5 arrives (Expected schedule)
- 15:45 Presentation of Stage Winner and Leader's jerseys
- 16:00 Hospitality closes
- 16:30 Press conference
  - Volunteer marshals dismissed
    - 24 stewards dismissed
    - **Event Control closes**
- 17:45 Remaining Stewards dismissed
- 18:00 Media Centre closes
- 19:00 Site clear

# FELIXSTOWE TO FELIXSTOWE

#### **Neutralised section**

Sea Road, Undercliff Road West, Convalescent Hill, Wolsey Gardens, Hamilton Road, A1021 Orwell Road, A1021 Leopold Road, A1021 Crescent Road, A1021 Hamilton Road, High Road West, High Road, Felixstowe Road.

Approximate distance of neutralised section  $8.8 \, \text{km} / 4.5 \, \text{miles}$  Distance of stage  $192.4 \, \text{km} / 119.6 \, \text{miles}$  Neutralised start 10.45

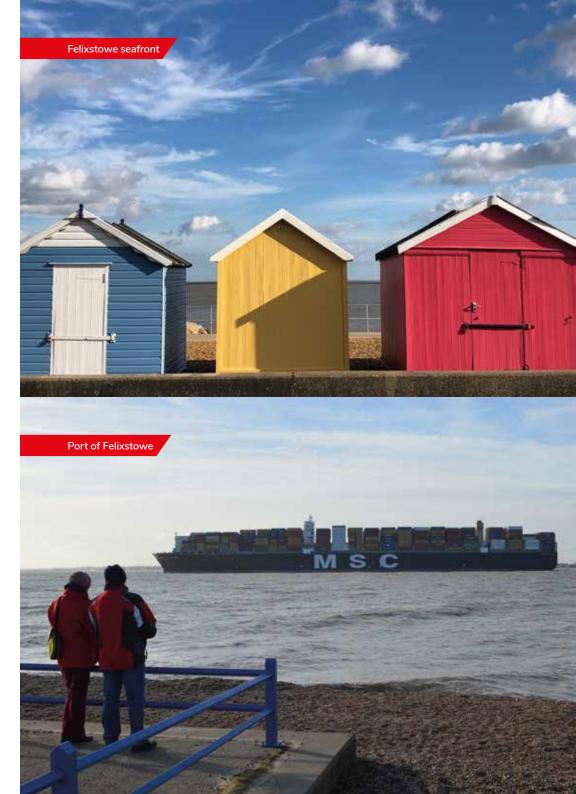
KM	KM to go	Miles	Feature	Instruction	Description	38km/ph	12km/ph	46km/ph	КМ	KM to go	Miles	Feature	Instruction	Description	38km/ph	2km/ph 46km/ph
			<b>₩</b> Start Neutra	lised	Sea Road – Felixstowe	10:45	10:45	10:45	32.7	159.7	20.3	Sign		Shotley	11:51	11:46 11:42
0.00	192.4	0.00	Start Proper			11:00	11:00	11:00	32.8	159.6	20.4	Caution!	Right	⚠ Narrow!	11:51	11:46 11:42
0.8	191.6	0.5		Caution!	⚠ Dual carriageway – keep left	11:01	11:01	11:01	34.0	158.4	21.1	Sign		Erwarton	11:53	11:48 11:43
2.8	189.6	1.7	T.Junction	Left	A1156 Felixstowe Road	11:04	11:04	11:03	35.2	157.2	21.9		Caution!	⚠ Sharp left bend!	11:55	11:50 11:45
3.5	188.9	2.2	Sign		Foxhall	11:05	11:05	11:04	35.3	157.1	22.0		Caution!	⚠ Sharp right bend!	11:55	11:50 11:45
3.7	188.7	2.3	Junction	Right	Straight Road	11:05	11:05	11:04	36.8	155.6	22.9		Keep Right		11:57	11:52 11:47
4.5	187.9	2.8	X.Roads	Right	Bucklesham Road	11:07	11:06	11:05	37.5	154.9	23.3		Keep Left		11:58	11:53 11:48
5.6	186.8		Junction	Left	⚠Hall Road – Narrow for 2km!	11:08	11:08		37.8	154.6			Keep Right		11:59	11:54 11:48
7.4	185.0		X.Roads	Straight	Dobbs Lane/Foxhall Road	11:11	11:10	11:09	38.2	154.2		Sign		Harkstead	12:00	11:54 11:49
9.6	182.8	6.0	T.Junction	Left	A1214 Main Road	11:15	11:13	11:12	38.6	153.8	24.0		Keep Right		12:00	11:55 11:49
10.2	182.2		R/about	2nd Exit	A1124 Main Road	11:16	11:14			153.4		Sign		Lower Holbrook	12:01	11:55 11:50
11.1	181.3		R/about	2nd Exit	A1214 Main Road	11:17	11:15		41.1	151.3		T.Junction	Left	B1080 Church Hill	12:04	11:58 11:52
11.4	181.0		T.Lights	Straight	A1214 Main Road	11:17	11:16		41.6	150.8		KoM 2 Cat 3	Start			11:59 11:53
12.3	180.1		Sign		Rushmore St Andrew	11:19	11:17		42.2	150.2		KoM 2 Cat 3	Finish	<b>ⓑ</b> Holbrook	12:06	12:00 11:54
12.5	179.9		T.Lights	Straight	A1214 Woodbridge Road/Beach Road	11:19	11:17							Green Zone for 200m	12:06	12:00 11:54
13.4	179.0		Sign		lpswich	11:21	11:19		43.9	148.5			Keep Right		12:08	12:02 11:56
13.8	178.6		R/about	1st Exit	A1189 Heath Road	11:21	11:19		43.9	148.5			Keep Left	B1080 Manningtree Road	12:08	12:02 11:56
14.1	178.3			Caution!	⚠ Central Island – keep left	11:22	11:20		46.9	145.5		T.Junction	Left	A137 The Street	12:13	12:07 12:00
15.0	177.4		R/about	2nd Exit	A1189 Bixley Road/Foxhall Road	11:23	11:21		48.3	144.1			Keep Left	A137	12:15	12:09 12:02
16.0	176.4		R/about	3rd Exit	A1156 Felixstowe Road	11:25	11:22		49.9	142.5		R/about	3rd Exit	B1070 Bergholt Road	12:18	12:11 12:04
16.2	176.2		T.Lights	Straight	A1156 Felixstowe Road/King's Way	11:25	11:23		51.4	141.0		Sign		East Bergholt		12:13 12:06
16.7	175.7			Caution!	⚠ Central Island pass both sides	11:26	11:23		52.1	140.3		Junction	Left	White Horse Road	12:21	12:14 12:06
17.1	175.3		T.Lights	Straight	A1156 Felixstowe Road/Murray Road	11:26	11:24		52.7	139.7		X.Roads	Right	Grandish Road	12:22	12:15 12:07
17.3	175.1		T.Lights	Straight	A1156 Felixstowe Road/B1075	11:27	11:24		53.6	138.8		X.Roads	Left	B1070 Mill Road	12:24	12:16 12:08
18.4	174.0		T.Lights	Straight	A1156 Fore Hamlet/Pownall Road	11:28	11:26		54.2	138.2			Keep Left	B1070 Heath Road	12:25	12:17 12:09
18.5	173.9		T.Lights	Straight	A1156 Fore Hamlet/B1458 Duke Street	11:29	11:26		54.9	137.5			Keep Left	B1070 Gaston End	12:26	12:18 12:10
18.7	173.7		Caution!	Keep Left	⚠ Central Island – A1156 Fore St/Grimwade St		11:26		55.0	137.4			Keep Right	B1070 Gaston End	12:26	12:18 12:10
18.9	173.5				Salthouse Street – One Way System	11:29	11:27	11:24	56.7		35.3	Sign		Holton St Mary	12:29	12:21 12:12
19.0	173.4		D/1 .	Caution!	↑ Central Island pass both sides	11:29	11:27		57.8	134.6		0:	Keep Right	B1070	12:30	12:22 12:14
19.4	173.0		R/about	1st Exit	A137 Bridge Street	11:30	11:27		58.6	133.8		Sign		Raydon	12:32	12:23 12:15
19.6	172.8		Caution!	Keep Left	Central Island – A137 Bridge Street	11:30	11:28		59.0	133.4			Keep Left	B1070	12:32	12:24 12:15
20.0	172.4		R/about	3rd Exit	A137 Hawes Street	11:31	11:28		59.7	132.7			Keep Left	B1070	12:33	12:25 12:16
20.0	172.4		R/about	2nd Exit	A137 Hawes Street	11:31	11:28		61.3	131.1		0:	Keep Right	B1070	12:36	12:27 12:18
20.4	172.0		R/about	3rd Exit	A137 Wherstead Road	11:32	11:29		61.5	130.9		Sign		Upper Layham	12:36	12:27 12:19
21.7	170.7		R/about	2nd Exit	A137 Keep Left for Next Round About	11:34	11:31		63.0	129.4		Sign	- · · ·	Hadleigh	12:39	12:30 12:21
21.8		13.6	Sign	4.5.	Wherstead	11:34	11:31		<b>64.0</b> 64.6	<b>128.4</b> 127.8		M R/about	Caution!	⚠ Buildout – offside in carriageway  B1070 High Street	<b>12:40</b> 12:41	<b>12:31 12:22</b> 12:32 12:23
21.9	170.5		R/about	1st Exit	B1456 The Strand/A137	11:34	11:31						1st Exit			
24.0 24.3	<b>168.4</b> 168.1		KoM 1 Cat 3	Start	Freeton	<b>11:37</b> 11:38	<b>11:34</b> 11:34		64.8	127.6 127.6		Sprint	Start	S Hadleigh Green Zone for 200m		12:32 12:23 12:32 12:23
			Sign	Ti-i-b	Freston								Keen Left			
25.0	167.4 167.4		KoM 1 Cat 3	Finish	Freston Hill Green Zone for 200m	11:39 11:39	11:35 11:35		64.9	127.5 127.1	40.4		Keep Left	B1070 Bridge Street B1070 Gallows Hill	12:41 12:42	12:32 12:23 12:33 12:23
<b>25.0</b> 25.6	166.8			Keep Left	B1456 Main Road	11:39	11:35		65.3 65.8	127.1		T.Junction	Keep Right Left	A1071	12:42	12:33 12:23
			Cian	veeb reir												
28.6		17.8	Sign	Ctout	Chelmondston	11:44	11:40	11:36	65.9	126.5		Junction	Right	A1141	12:43	12:34 12:24
30.1	162.3	18./	Drinks	Start	ä	11:47	11:43	11:38	67.9	124.5	42.2	Sign		Semer	12:46	12:37 12:27

KM	KM to go	o Miles	Feature	Instruction	Description	38km/ph	AZKM/Ph	46km/ph	KM KM to g	o Miles	Feature	Instruction	Description	38km/ph	AZKM/ph	46km/p
68.0	1244	4 42.3		Keep Left	A1141	12:46		12:27	122.9 69.5			Keep Right	B1119 Mount Pleasant		13:55	
		7 43.3		Keep Right	B1115	12:49	12:39		123.5 68.9		T.Junction	Right	B1116 College Road	14:14	13:56	
69.8		6 43.4		Keep Left	B1115	12:49	12:39		123.8 68.6		M R/about	2nd Exit	Bridge Street		13:56	
		3 44.2		Keep Left	B1115	12:51		12:31	124.3 68.1		,	Keep Right	Castle Street		13:57	
72.4		.0 45.0	Sign	rtoop zort	Bildeston	12:53	12:43		124.4 68.0		T.Junction	Left	B1119 Saxmundham Road	14:15		
73.1		.3 45.5	X.Roads	Right	Wattisham Road	12:54	12:44		127.2 65.2		risuriodor.	Keep Right	B1119		14:01	
		.3 47.3	Sign		Wattisham	12:59		12:37	130.5 61.9			Keep Left	B1119		14:06	_
		9 47.6	0.9	Keep Left	Hitcham Road	13:00	12:49		131.3 61.1		Sign	rtoop zon	Rendham	14:26	14:07	
76.7		7 47.7	Junction	Right	Well Road	13:00	12:49		131.4 61.0		9	Keep Right	B1119	14:26	14:07	
		.8 48.3	Sign		Ringshall	13:01	12:50		131.9 60.5			Keep Right	B1119	14:27	14:08	
79.8		6 49.6	T.Junction	Left	Stowmarket Road	13:05	12:54		132.9 59.5			Keep Right	B1119	14:28	14:09	
80.7		7 50.2		Keep Right		13:06	12:55		133.2 59.2			Keep Left	B1119 Rendham Road	14:29	14:10	
		7 50.2	T.Junction	Right	Straight Road	13:06		12:43	134.7 57.7			Keep Left	to A12 Junction		14:12	
		7 50.8	Junction	Right	Valley Road	13:08		12:45	134.7 57.7		T.Junction	Right	A12 – Cross Dual Carriageway		14:12	
83.4		.0 51.9	T.Junction	Right	Hascot Hill	13:11	12:59		134.8 57.6		Junction	Left	B1119 Rendham Road	14:31	14:12	_
84.7		7 52.7	Sign	- riigiii	Barking	13:13	13:01		135.6 56.8		Janoaon	Keep Left	B1119 Chapel Road		14:13	
85.0		.4 52.9	T.Junction	Left	B1078 Barking Hill	13:13	13:01		135.8 56.6			Keep Right	B1119 Fairfield Road	14:33	14:14	
86.9		.5 54.0	Sign	2010	Needham Market	13:16	13:04		136.0 56.4		T.Junction	Right	B1119 North Entrance		14:14	
87.7		7 54.5	T.Junction	Left	B1113 Ipswich Road	13:17		12:52	136.1 56.3		Sign	rtigite	Saxmundham		14:14	_
		.5 56.5	risanodor.	Caution!	↑ Dual carriageway – keep left	13:22	13:09		136.4 56.0		T.Lights	Left	B1119 Church Street	14:34	14:14	
91.3		.1 56.8	Sign		Stowmarket	13:23	13:10		141.0 51.4		gc	Keep Right	B1115 level crossing – left	14:41	14:21	
91.8		6 57.1	T.Lights	Straight	A1308 Needham Road	13:24	13:11		141.7 50.7		Sign	rtoop rugite	Leiston		14:22	
		.0 57.5	R/about	2nd Exit	Needham Road	13:25		12:58	142.9 49.5		T.Lights	Straight	B1122 Main Street	14:44		
92.9	99.5		M R/about	2nd Exit	Ipswich Road	13:25	13:12		143.0 49.4			Keep Right	B1122 High Street		14:24	
	99.0		M R/about	1st Exit	Ipswich Road	13:26	13:13		143.2 49.2			Caution!	↑ Speed cushions x2		14:24	
	98.8		T.Lights	Right	Milton Road South	13:27	13:13		143.3 49.1		T.Lights	Straight	B1122 High Street	14:45	14:24	
93.7	98.7		T.Lights	Left	A1308 Gipping Way	13:27	13:13		144.0 48.4		Sign	o a digite	Aldringham	14:46	14:25	
93.8	98.6		T.Lights	Right	B1115 Navigation Approach	13:27		13:00	144.7 47.7		X.Roads	Right	B1353 Aldringham Lane		14:26	
	97.9		R/about	2nd Exit	B1115 Mortimer Road	13:28		13:01	145.7 46.7		T.Junction	Left	B1069 Leiston Road	14:48		
	97.6		. ,	Caution!	↑ Central Island – pass both sides	13:28		13:01	148.2 44.2		T.Junction	Right	A1094 Aldeburgh Road	14:52	14:31	
	97.1		R/about	2nd Exit	B1115 Stowmarket Road	13:29		13:02	148.4 44.0			Keep Left	A1094		14:32	
	96.9		Sign		Stowupland	13:30	13:16		150.5 41.9		Sign		Snape	14:56	14:35	
	96.2		T.Junction	Left	A1120 Church Road	13:31	13:17		150.6 41.8		Junction	Left	B1069 Church Road	14:56	14:35	
	94.5			Keep Right	A1120 Bells Lane	13:33	13:19		153.0 39.4			Keep Left	B1069	15:00	14:38	
	93.7		Sign	1 3	Earl Stonham	13:35	13:21		154.7 37.7			Keep Right	B1069	15:03	14:41	
	93.3		Sign		Forward Green	13:35	13:21		156.5 35.9		Sign	, ,	Tunstall	15:05	14:43	
			T.Junction	Left	A140	13:41	13:26		156.6 35.8		T.Junction	Right	B1069 Orford Road	15:06	14:43	
			Junction	Right	A1120 Stowmarket Road	13:41	13:27		156.8 35.6			Keep Left	B1068 Woodbridge Road	15:06	14:44	
			Sign		Stonham Aspal	13:43	13:28		158.3 34.1		Sign		Rendlesham	15:08	14:46	
104.3			Junction	Left	Scott's Hill	13:43	13:29		159.0 33.4		R/about	2nd Exit	A1152	15:09	14:47	
105.6				Keep Right		13:45	13:30		161.9 30.5				Eyke		14:51	
109.7			Sign		Debenham	13:52	13:36		164.3 28.3		2 Junction	Right	A1152 Orford Road		14:54	
110.7			T.Junction	Right	B1077 High Street	13:53		13:22	164.3 28.1		2 T.Junction	Right	Orford Road		14:54	
111.1			Junction	Left	Kenton Road	13:54	13:38		165.7 26.7		) R/about	2nd Exit	A1152 Wilford Bridge Road		14:56	
		69.2		Keep Right	Thorpe Lane			13:23	166.1 26.3				Melton		14:57	
		71.3	X.Roads	Left	A1120			13:27	165.3 27.3			Caution!	⚠ Level Crossing		14:56	
117.0			Sign	==:-	Earl Soham			13:30	167.0 25.4		3 T.Lights		B1438 Melton Road		14:58	
117.6			T.Junction	Right	A1120 The Street			13:31	168.2 24.2		T.Lights	Left	B1438 Lime Kiln Quay Road		15:00	
117.9				Keep Left	A1120			13:31	168.8 23.6		) T.Lights	Straight	B1438 Quayside		15:01	
118.6				Keep Right	······································			13:32	169.6 22.8		M R/about	2nd Exit	B1438 Ipswich Road		15:02	
119.9				Keep Right	A1120			13:34	170.1 22.3		3 Junction	Left	Sandy Lane		15:03	
120.5			Junction	Right	B1119			13:34	171.0 21.4			Caution!	↑ Narrow Bridge!		15:04	
			Sign		Framlingham			13:36	171.6 20.8		7 T.Junction	Left	The Street		15:05	
121.5	70.9	75.6														

## 

# **RACE SCHEDULE**FELIXSTOWE TO FELIXSTOWE

	KM					38km/ph	12km/ph	46km/ph
KM	to go	Miles	Feature	Instruction	Description	MOH	MOH	MOH
172.4	20.0	107.2		Keep Right	Waldringfield Road	15:30	15:06	14:41
172.4	20.0	107.2	Drinks	Finish	20km to Finish	15:30	15:06	14:41
172.4	20.0	107.2			Green Zone for 200m	15:30	15:06	14:41
174.5	17.9	108.5	Sign		Waldringfield Heath	15:34	15:09	14:44
175.2	17.2	108.9	X.Roads	Right	Ipswich Road	15:35	15:10	14:45
176.6	15.8	109.8		Keep Left		15:37	15:12	14:47
176.8	15.6	109.9		Keep Right	Newbourne Road	15:37	15:12	14:47
177.4	15.0	110.3	Junction	Left	DIR Brightwell	15:38	15:13	14:48
177.7	14.7	110.5	Sign		Brightwell	15:39	15:13	14:48
182.2	10.2	113.3	Junction	Left		15:46	15:20	14:54
182.3	10.1	113.4	T.Junction	Left	Innocence Lane	15:46	15:20	14:54
182.4	10.0	113.4			10km to Finish	15:46	15:20	14:54
183.9	8.5	114.4	T.Junction	Right	Kirton Road	15:48	15:22	14:56
185.5	6.9	115.4	R/about	2nd Exit	Howlett Way/A14	15:51	15:25	14:58
186.2	6.2	115.8	Sign		Trimley St Martin	15:52	15:26	14:59
186.2	6.2	115.8	R/about	1st Exit	High Road	15:52	15:26	14:59
187.1	5.3	116.3	M R/about	2nd Exit	High Road	15:54	15:27	15:00
187.4	5.0	116.5			3km to Finish	15:54	15:27	15:00
187.7	4.7	116.7	M R/about	2nd Exit	High Road/Faulkeners Way	15:54	15:28	15:01
188.3	4.1	117.1	R/about	2nd Exit	High Road – both sides	15:55	15:29	15:02
188.7	3.7	117.3		Caution!	⚠ Central Island pass both sides	15:56	15:29	15:02
189.4	3.0	117.8			3km to Finish	15:57	15:30	15:03
189.4	3.0	117.8			Green Zone for 200m	15:57	15:30	15:03
189.6	2.8	117.9	T.Lights	Right	A154 Garrison Lane	15:57	15:30	15:03
190.2	2.2	118.3	T.Lights	Straight	A154 Garrison Lane/Mill Lane	15:58	15:31	15:04
191.6	8.0	119.1	T.Lights	Left	Beach Station Road	16:01	15:33	15:06
191.8	0.6	119.3	T.Junction	Left	Sea Road	16:01	15:34	15:06
192.4	0.0	119.6	Finish		Sea Road – Felixstowe	16:02	15:34	15:07





# 5 FINISH FELIXSTOWE

#### **Timetable**

#### Wednesday 6 September

Time Activities

21:00 Overnight Parking Langer Road Car Park

#### Thursday 7 September

03:45 Roads closed

04:00 Race facilities/Contractors arrive on site

06:00 6 stewards on site (venue)

08:00 Postion promotional units

Start infrastructure and Hospitality complete

PPO operational

24 stewards on site (venue)

08:30 Crew breakfast / briefing Media Centre open

09:00 Volunteer marshal briefing

Hospitality open

09:30 Sign on commences

10:15 OKm positioned

10:30 Event Control briefing

10:35 Riders assemble on Start Line Forward Vehicles Depart

#### 10:45 Stage 5 departs Felixstowe

11:15 Ride with Dan Martin departs

Finish straight available for support activities

13:15 Ride with Dan Martin arrives

14:30 Support activities end

14:45 Deviation closes

15:07 Stage 5 arrives (Fast schedule)

#### 15:34 Stage 5 arrives (Expected schedule)

15:45 Presentation of Stage Winner

and Leader's jerseys

16:00 Hospitality closes

16:30 Press conference

Volunteer marshals dismissed

24 stewards dismissed

**Event Control closes** 

17:45 Remaining Stewards dismissed

18:00 Media Centre closes

19:00 Site clear





# STAGE 6

## SOUTHEND-ON-SEA TO HARLOW FRIDAY 8 SEPTEMBER

Looping around the Essex countryside, the second day of the Tour of Britain's eastern doubleheader is a spectator-friendly stage between Southend-on-Sea and Harlow.

After rolling out from Southend's Western Esplanade, in the shadows of the city's historic pier, the first 65 kilometres loop around the towns of Rochford, South Woodham Ferrers, and Burnham-on-Crouch, offering fans the opportunity to catch the peloton at multiple locations. The route then commences its westerly path towards Harlow, initially running parallel to the River Blackwater, and then through Ingatestone, which is regularly named as one of the most desirable places to live in the UK.

Stage six finishes on Third Avenue, where Lorena Wiebes triumphed on day two of last year's Women's Tour.

STAGE PARTNERS











### **START**SOUTHEND-ON-SEA

Known for having the world's longest pleasure pier and seven miles of coastline stretching from Shoeburyness to Leigh-on-Sea, Southend-on-Sea is one of Britain's most popular tourist destinations.

Southend Pier is the city's undoubted historical icon. Having been first built as a 600-foot (180m) wooden pier, it was later constructed as the 1.33-mile iron pier we know today. The Central Seafront is where visitors will find classic amusement arcades, and some great attractions like Adventure Island and Sealife Adventure.

The city has a rich and vibrant cultural offering including various museums, art galleries, and the Cliffs Pavilion theatre. Southend's diverse galleries showcase fantastic artwork and its thriving art scene. Focal Point Gallery houses intriguing and challenging exhibitions from a range of global artists, while the Beecroft Art Gallery has a permanent collection of over 2000 works, dating from the 17th century to the modern day.

The city unveiled a carbon neutral target by 2030 four years ago. Since then, climate resilience improvements have included the planting of over 600 trees, the completion of the city's first zero-carbon affordable homes, the introduction of sustainable warm grants, and a comprehensive education and learning programme.



#### FINISH HARLOW

Located on the Essex – Hertfordshire border, Harlow maintains a rural atmosphere, with over one-third of land use devoted to parks, woodlands, ponds, and open spaces.

While it is well known for being one of the New Towns established following the end of World War II, the first written record of Harlow was in the Domesday Book of 1086. The mill that was named in the entry survives to this day.

Early settlements from the prehistoric age through to Roman times add to the history of the area. Harlow has 13 scheduled ancient monuments, including the nationally important Roman Temple Site. Many significant archaeological discoveries have also been made here. Several 17th and 18th century dwellings can still be found in the town, located alongside modern housing developments.

The beautiful landscape of the surrounding countryside and the town's many attractive parks – there are eight conservation areas, including Mark Hall North, which are designated as areas of special architectural or historic interest – all combine to enhance Harlow's 'green town' reputation.

Harlow is also home to over 100 public sculptures, many of which stemmed from its status as a New Town. In 2009 Harlow Council celebrated these installations by branding the town as the world's first sculpture town.







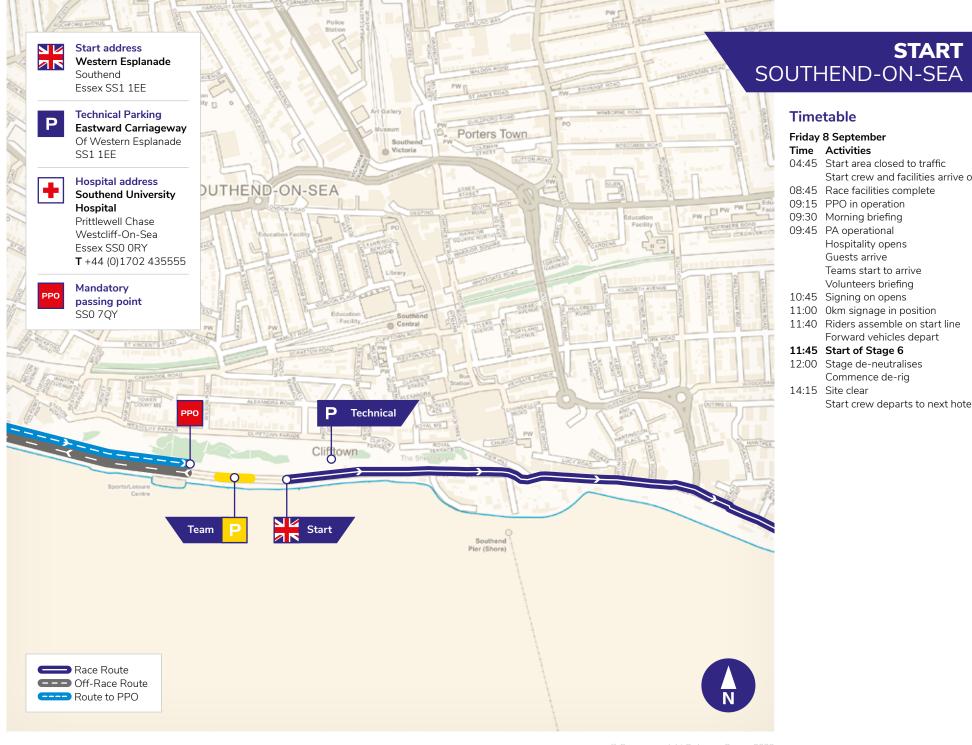












#### **Timetable**

#### Friday 8 September

Time Activities

04:45 Start area closed to traffic

Start crew and facilities arrive on site

START

08:45 Race facilities complete

09:15 PPO in operation

09:30 Morning briefing

09:45 PA operational

Hospitality opens

Guests arrive

Teams start to arrive

Volunteers briefing

10:45 Signing on opens

11:00 0km signage in position

11:40 Riders assemble on start line

Forward vehicles depart

11:45 Start of Stage 6

12:00 Stage de-neutralises Commence de-rig

14:15 Site clear

Start crew departs to next hotel/start venue

# 6 RACE SCHEDULE SOUTHEND-ON-SEA TO HARLOW

#### **Neutralised section**

Western Esplanade, B1016 Eastern Esplanade, B1016 Thorpe Esplanade, B1016 Shoebury Common Road, B1016 Ness Road, A13, B1017 Poynter's Lane, Star Lane, Southend Road, Little Wakerling Road, Barrow Hall Road.

Approximate distance of neutralised section  $9.8 \, \text{km}$  /  $6 \, \text{miles}$  Distance of stage  $146.2 \, \text{km}$  /  $90.9 \, \text{miles}$  Neutralised start 11:45

	KM					38/	12km	46k		KM					38/	12km	46k
KM		Miles	Feature	Instruction	Description	38km/ph	42km/ph	46km/ph	KM	to go	Miles	Feature	Instruction	Description	38km/ph	12km/ph	46km/ph
			Start Neutra	lised	Western Esplanade – Southend-on-Sea	11:45	11:45		34.0	112.3	21.1	R/about	2nd Exit	B1012 Burnham Road	12:53	12:48	
0.00	146.3	0.00	Start Proper		Barrow Hall Road	12:00	12:00	12:00	34.3	112.0	21.3	R/about	2nd Exit	B1012 Burnham Road	12:53	12:49	
1.5	144.8	0.9	Sign		Stonebridge	12:02	12:02	12:01	35.6	110.7	22.1	R/about	1st Exit	B1012 Woodham Road	12:55	12:50	12:45
1.9	144.4			Keep Left		12:02	12:02		35.9	110.4		Sign		Maldon		12:51	
2.0	144.3	1.2	Junction	Right	Shopland Road	12:03	12:02		40.1	106.2	24.9		Keep Left	B1012 Lower Burnham Road	13:03	12:57	12:51
2.0	144.3	1.2	Sign		Sutton with Shopland	12:03	12:02	12:02	40.3	106.0	25.1		Keep Right	B1010 Lower Burnham Road	13:03	12:57	12:51
4.2	142.1	2.6		Keep Left	Shopland Road	12:06	12:06	12:05	46.3	100.0	28.8		Keep Right	B1010 Burnham Road	13:12	13:06	12:59
5.3	141.0	3.3	T.Junction	Right	Sutton Road	12:08	12:07	12:06	46.7	99.6	29.0		Keep Left	B1010	13:13	13:06	13:00
5.7	140.6	3.5	M R/about	1st Exit	Sutton Road	12:08	12:08	12:07	47.1	99.2	29.3		Keep Left	B1010	13:14	13:07	13:00
6.4	139.9	4.0	M R/about	2nd Exit	Southend Road	12:10	12:09	12:08	48.1	98.2	29.9		Keep Right	B1010 Maldon Road	13:15	13:08	13:01
6.9	139.4	4.3	R/about	1st Exit	South Street	12:10	12:09	12:08	49.1	97.2	30.5		Keep Right	B1010	13:17	13:10	13:03
7.2	139.1	4.5		Keep Left	North Street	12:11	12:10	12:09	50.4	95.9	31.3	Sprint	, ,	S Burnham-on-Crouch	13:19	13:12	13:04
7.3	139.0	4.5		Caution!	⚠ Buildout – nearside	12:11	12:10	12:09	50.7	95.6	31.5	Junction	Left		13:19	13:12	13:05
7.4	138.9	4.6		Keep Right		12:11	12:10	12:09	50.7	95.6	31.5	T.Junction	Left	B1021 Church Road	13:19	13:12	13:05
7.4	138.9	4.6	T.Junction	Right	Weir Pond Road	12:11	12:10	12:09	50.9	95.4	31.7		Keep Left	B1021 Southminster Road	13:19	13:12	13:05
7.6	138.7	4.7		Keep Left	East Street	12:11	12:10	12:09	52.7	93.6	32.8		Keep Right	B1021 Burnham Road	13:22	13:15	13:07
8.0	138.3	5.0		Keep Right	Stambridge Road	12:12	12:11	12:10	53.8	92.5	33.5	Sign		Southminster	13:24	13:16	13:09
8.5	137.8	5.3	Sign		Stambridge	12:13	12:12	12:10	53.8	92.5	33.5	R/about	2nd Exit	B1021 Burnham Road	13:24	13:16	13:09
9.4	136.9	5.8		Keep Left	Stambridge Road	12:14	12:13	12:12	53.9	92.4	33.5		Keep Right	B1021 Burnham Road	13:24	13:17	13:09
10.5	135.8	6.5	Sign		Great Stambridge	12:16	12:15	12:13	54.4	91.9	33.8	T.Junction	Right	B1018 High Street	13:25	13:17	13:09
11.6	134.7	7.2	T.Junction	Right	Gore Road	12:18	12:16	12:14	54.5	91.8	33.9	Junction	Left	B1021 North Street	13:25	13:17	13:10
12.0	134.3	7.5		Keep Left	Creeksea Ferry Road	12:18	12:17	12:15	54.8	91.5	34.1	T.Junction	Right	B1021 North End	13:26	13:18	13:10
13.6	132.7	8.5	T.Junction	Left	Lambourne Hall Road	12:21	12:19	12:17	57.1	89.2	35.5	Sign		Asheldham	13:29	13:21	13:13
14.7	131.6	9.1	Sign		Canewdon	12:23	12:21	12:18	57.1	89.2	35.5		Keep Right	B1021 Tillingham Road	13:29	13:21	13:13
15.0	131.3	9.3		Keep Left	Anchor Lane	12:23	12:21	12:19	57.2	89.1	35.6		Keep Left	B1021 Tillingham Road	13:29	13:21	13:13
15.1	131.2	9.4		Caution!	⚠ Buildout – offside	12:23	12:21	12:19	58.7	87.6	36.5		Keep Right	B1021	13:32	13:23	13:15
15.2	131.1	9.5		Keep Right	Anchor Lane	12:23	12:21	12:19	60.5	85.8	37.6	Sign		Tillingham	13:35	13:26	13:17
19.5	126.8	12.1	T.Junction	Right	Ashingdon Road	12:30	12:27	12:25	60.7	85.6	37.7		Keep Left	B1021 South Street	13:35	13:26	13:18
20.0	126.3	12.4	Junction	Right	Lower Road	12:31	12:28	12:25	62.1	84.2	38.6		Keep Right	B1021 Bradwell Road	13:37	13:28	13:19
21.5	124.8	13.4		Keep Left	Lower Road	12:33	12:30	12:27	63.0	83.3	39.2	Sign		Bradwell on Sea	13:39	13:30	13:21
24.2	122.1	15.0	Sign		Hullbridge	12:38	12:34	12:31	63.8	82.5	39.7	T.Junction	Left	Maldon Road	13:40	13:31	13:22
25.3	121.0	15.7	M R/about	1st Exit	Lower Road	12:39	12:36	12:32	66.0	80.3	41.0	Sign		Saint Lawrence	13:43	13:34	13:24
25.6	120.7	15.9	R/about	1st Exit	Lower Road	12:40	12:36	12:32	67.6	78.7	42.0		Keep Right	Steeple Road	13:46	13:36	13:26
25.7	120.6	16.0	Junction	Right	Watery Lane	12:40	12:36	12:33	69.9	76.4	43.5	Sign		Steeple	13:49	13:39	13:29
25.9	120.4	16.1	Sign		Rawreth	12:40	12:37	12:33	70.8	75.5	44.0		Keep Left	Maldon Road	13:51	13:41	13:31
26.7	119.6	16.6		Keep Left	Beeches Road	12:41	12:38	12:34	72.9	73.4	45.3	Sign		Mayland	13:54	13:44	13:33
28.5	117.8	17.7	T.Junction	Right	Hawk Hill	12:44	12:40	12:36	76.6	69.7	47.6	Sign		Latchingdon	14:00	13:49	13:38
28.6	117.7	17.8		Caution!	⚠ Narrow bridge	12:44	12:40	12:36	76.8	69.5	47.8	M R/about	2nd Exit	B1018 The Street	14:00	13:49	13:38
29.1	117.2	18.1		Keep Right	Hawk Hill	12:45	12:41	12:37	79.4	66.9	49.4	M R/about	3rd Exit	B1010 Fambridge Road	14:04	13:53	13:42
29.5	116.8	18.3	Drinks	Start		12:46		12:37	80.0	66.3	49.7	Sign		Purleigh	14:05	13:54	
29.6	116.7		R/about	3rd Exit	A132 Burnham Road	12:46		12:38	81.8	64.5	50.9	X.Roads	Left	B1010 Barons Lane	14:08	13:56	
33.1	113.2	20.6	Sign		South Woodham	12:52	12:47	12:42	81.9	64.4	50.9	T.Junction	Left	B1010 Barons Lane	14:08	13:57	13:45
33.2	113.1			Keep Right	Central Island	12:52	12:47		83.8	62.5	52.1		Keep Right	B1010 Chelmsford Road	14:11	13:59	
33.4	112.9	20.8	R/about	2nd Exit	B1012 Burnham Road	12:52	12:47	12:42	85.5	60.8	53.2	Sign		Hazeleigh	14:14	14:02	13:49

KM	KM to go	Miles	Feature	Instruction	Description	38km/ph	42km/ph	46km/ph
	to go							
86.0	60.3	53.5	Junction	Left	Goat House Lane	14:15	14:02	13:50
87.1 <b>87.6</b>	59.2 <b>58.7</b>	54.2 <b>54.5</b>	X.Roads	Straight  Caution!	Slough Lane/Marlpits Lane	14:16 <b>14:17</b>	14:04 <b>14:05</b>	13:51 13:52
88.7	57.6	55.2	T.Junction	Left	∴ Hump in Road B1418 White Elm Road	14:17	14:06	13:54
89.0	57.3	55.3	Sign	Leit	Bicknacre	14:19	14:07	13:54
89.6	56.7	55.7	M R/about	1st Exit	B1418 Main Road	14:19	14:08	13:55
89.7	56.6	55.8	M R/about	2nd Exit	Priory Road	14:20	14:08	13:55
91.9	54.4	57.1	Mindabout	Caution!	↑ Buildout – nearside	14:24	14:11	13:58
92.1	54.2	57.3	M R/about	1st Exit	The Tye	14:24	14:11	13:58
92.3	54.0	57.4		Caution!	↑ Buildouts – both sides	14:25	14:11	13:58
92.5	53.8	57.5		Keep Right	Old Church Road	14:25	14:12	13:58
92.7	53.6	57.6		Keep Left	Old Church Road	14:25	14:12	13:59
93.4	52.9	58.1		Keep Right	Pan Lane	14:26	14:13	14:00
94.9	51.4	59.0	T.Junction	Right	Southend Road	14:29	14:15	14:02
95.0	51.3	59.1	Junction	Left	Church Road	14:29	14:15	14:02
96.3	50.0	59.9	Sign		West Hanningfield	14:31	14:17	14:03
98.3	48.0	61.1	KoM 1 Cat 3	Start		14:34	14:20	14:06
100.2	46.1	62.3	KoM 1 Cat 3	Finish	Ship Road	14:37	14:23	14:08
100.2	46.1	62.3	T.Junction	Left	B1007 Stock Road	14:37	14:23	14:08
101.8	44.5	63.3	Sign		Stock	14:39	14:25	14:10
102.4	43.9	63.7	X.Roads	Straight	B1007 Stock Road	14:40	14:26	14:11
103.5	42.8	64.4	Junction	Right	Ingatestone Road	14:42	14:27	14:13
103.9	42.4	64.6		Keep Left	Ingatestone Road	14:43	14:28	14:13
105.9	40.4	65.9		Keep Right	Ingatestone Road	14:46	14:31	14:16
106.5	39.8	66.2		Caution!	⚠ Narrow Hump Bridge	14:47	14:32	14:16
108.0	38.3	67.2	X.Roads	Straight	Fryerning Lane/B1002	14:49	14:34	14:18
108.3	38.0	67.3		Keep Right	Fryerning Lane	14:50	14:34	14:19
108.6	37.7	67.5	Sign		Fryerning	14:50	14:35	14:19
109.2	37.1	67.9	Junction	Left	Fryerning Lane	14:51	14:36	14:20
109.3	37.0	68.0	T.Junction	Left	Blackmore Road	14:51	14:36	14:20
111.2	35.1	69.1		Keep Left	Blackmore Road	14:54	14:38	14:22
111.8	34.5	69.5	T.Junction	Right	Blackmore Road	14:55	14:39	14:23
113.4	32.9	70.5	1	Keep Right	Ingatestone Road	14:58	14:42	14:25
114.4	31.9	71.1	Junction	Left	The Green	14:59	14:43	14:27
114.7	31.6	71.3	R/about	2nd Exit	Nine Ashes Road	15:00	14:43	14:27
116.0	30.3	72.1 72.2	Junction	Left	Nine Ashes Road	15:02	14:45 14:45	14:29
$\frac{116.1}{118.0}$	28.3	73.4	T.Junction Sign	Left	Nine Ashes Road Stondon Massey	15:02 15:05	14:48	14:31
118.7	27.6	73.4	Junction	Right	Ongar Road	15:06	14:49	14:32
118.7	27.6	73.8	T.Junction	Right	Ongar Road	15:06	14:49	14:32
119.4	26.9	74.2	1.5diledon	Keep Right	Ongar Road	15:07	14:50	14:33
121.9	74.0	75.8		Keep Left	Stondon Road	15:11	14:54	14:36
122.7	23.6	76.3	T.Junction	Right	A128 Brentwood Road	15:12	14:55	14:37
123.0	23.3	76.5	M R/about	3rd Exit	A113 Coopers Hill	15:13	14:55	14:38
123.2	23.1	76.6	Sign	O. G. Exite	Chipping Ongar	15:13	14:56	14:38
123.4		76.7	Junction	Left	The Borough	15:13	14:56	14:38
123.6		76.9		Keep Left	The Borough	15:14	14:56	14:38
125.4	20.9	78.0		Keep Right	Greensted Road	15:17	14:59	
126.2		78.5	Drinks	Finish	20km to Finish	15:18	15:00	
126.2		78.5			Green Zone for 200m	15:18	15:00	
127.0	19.3	79.0		Caution!	⚠ Hump Back Bridge	15:19	15:01	
127.5	18.8	79.3		Caution!	⚠ Narrow Bridge	15:20	15:02	14:43
128.4	17.9	79.8	X.Roads	Left	Epping Road	15:21	15:03	14:45
129.9	16.4	80.8	Sign		North Weald Basset	15:24	15:05	14:47

	KM					38km/ph	42km	46km.
KM	to go	Miles	Feature	Instruction	Description	"NOY	42km/ph	46km/ph
130.1	16.2	80.9	R/about	1st Exit	B181 High Road	15:24	15:05	14:47
130.6	15.7	81.2	Sign		North Weald Bassett	15:25	15:06	14:47
131.2	15.1	81.6	M R/about	2nd Exit	B181 High Road	15:26	15:07	14:48
131.5	14.8	81.8		Keep Left	B181 High Road	15:26	15:07	14:49
132.0	14.3	82.1	M R/about	1st Exit	B181 Epping Road	15:27	15:08	14:49
133.3	13.0	82.9	X.Roads	Right	Woodside	15:29	15:10	14:51
133.4	12.9	83.0	Sign		Thornwood Common	15:29	15:10	14:51
134.7	11.6	83.8	T.Junction	Right	B1393 High Road	15:31	15:12	14:53
135.5	10.8	84.3	Junction	Left	Upland Road	15:32	15:13	14:54
136.2	10.1	84.7			10km to Finish	15:34	15:14	14:55
136.9	9.4	85.1		Caution!	⚠ Narrow Bridge	15:35	15:15	14:56
137.4	8.9	85.4		Caution!	⚠ Sharp left bend	15:35	15:16	14:56
137.6	8.7	85.6		Keep Left	Upland Road	15:36	15:16	14:56
139.0	7.3	86.4		Keep Right	B181 Epping Road	15:38	15:18	14:58
141.2	5.1	87.8			5km to Finish	15:41	15:21	15:01
141.5	4.8	88.0		Keep Left	B181 Epping Road	15:42	15:22	15:01
143.2	3.1	89.0			3km to Finish	15:45	15:24	15:04
143.2	3.1	89.0			Green Zone for 200m	15:45	15:24	15:04
143.1	3.2	89.0	R/about	3rd Exit	B1133 Water Lane	15:44	15:24	15:03
143.9	2.4	89.5	R/about	2nd Exit	B1133 Water Lane	15:46	15:25	15:05
144.3	2.0	89.7	R/about	1st Exit	A1169 Katherine's Road	15:46	15:26	15:05
145.3	1.0	90.4	R/about	3rd Exit	A1025 Third Avenue	15:48	15:27	15:06
145.8	0.5	90.7	T.Lights	Straight	A1025 Third Avenue	15:49	15:28	15:07
146.2	0.1	90.9	Finish		Third Avenue – Harlow	15:49	15:28	15:07

# 6 FINISH HARLOW

#### **Timetable**

#### Friday 7 September

Time Activities

20:30 Overnight parking Third Avenue Car Park

#### Saturday 8 September

04:45 Roads closed

05:15 Race facilities/Contractors arrive on site

05:30 Commence build up

07:00 6 stewards on site (venue)

08:00 Postion promotional units

Podium

All staff on site

08:30 Crew breakfast / briefing Media Centre open

09:00 24 stewards on site (venue) Volunteer marshal briefing

10:30 Event Control briefing

#### 11:45 Stage 6 departs Southend

Volunteer briefing

11:30 Finish straight available for support activities

12:00 Hospitality open

12:45 Expected arrival of first team coaches

13:15 Ride with Dan Martin arrives

14:00 Support activities end

14:15 Full road closure from 1km to go

#### 15:07 Stage 6 arrives (Fast schedule)

#### 15:28 Stage 6 arrives (Expected schedule)

15:35 Presentation of Stage Winner

and Leader's jerseys 15:45 Hospitality closes

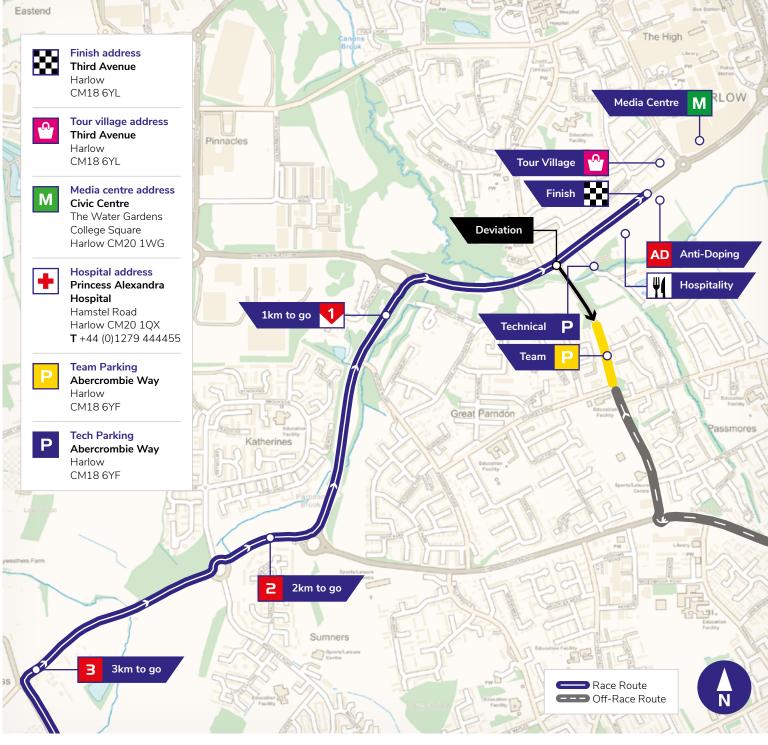
Press conference

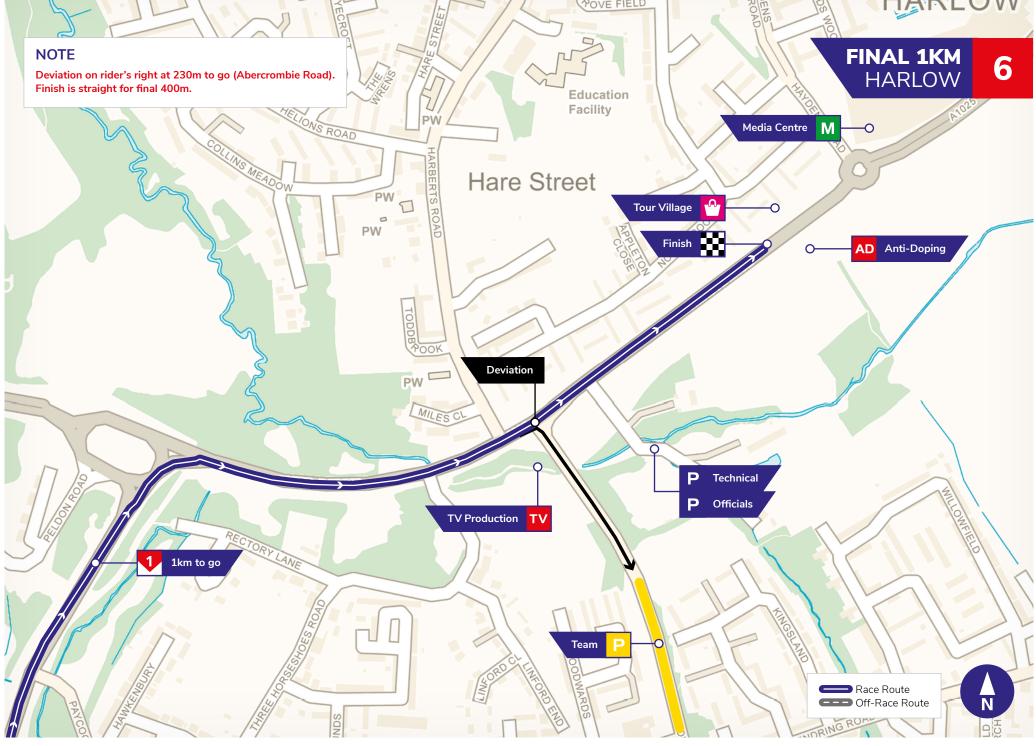
16:30 Volunteer marshals dismissed 24 stewards dismissed Event Control closes

17:45 Remaining Stewards dismissed

18:00 Media Centre closes

19:00 Site clear





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# Welcome to Harlow and our rich cycling history!

#### We are proud to host stage six of The Tour of Britain

Harlow is an ideal location for The Tour of Britain as cycling has been a rich part of our town's history.

Harlow Museum and Walled Gardens (CM20 2LF) houses the John Collins Cycle Collection - home to Penny Farthings, a Quintuplet, a rare Hobby Horse and Rayleigh Bomber to name a few.

We have an extensive cycle network connecting the whole town and in the past, we even once had our own velodrome! Last year we hosted stage 2 of The UCI Women's WorldTour. Hosting The Tour of Britain will now become another moment in Harlow's cycling history - we hope you enjoy your day discovering Harlow!

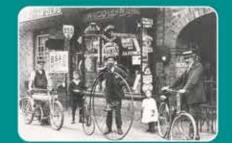
Don't forget on race day to pop by the Discover Harlow Community Zone, open from 12noon to 4pm on Third Avenue.











The original Collins family cycle shop, 1910.



Workers heading home from Templefields, 1953.



Stage 2 of the UCI Women's WorldTour started and finished in Harlow in 2022



John Coilins riding a Hobby Horse outside his shop, 1972.



Track racing at Burnt Mill velodrome, 1977.



# **CYCLING TOURS & TRAVEL**

# WE OFFER TRAVEL PACKAGES AND SUPPORT TO:

- Sportives
- Gran Fondos
- Gravel Events
- Weekenders
- Grand Tours
- Hospitality Experiences

# WHY BOOK A TRIP THROUGH SPORTIVE BREAKS?

- 50 combined years of industry knowledge
- All logistics covered
- Guaranteed entry to cycling events around the world
- Local guides on trips
- Bike mechanics
- Additional feed stops
- Ideally located accommodation
- Transfers & more!

SPORTIVEBREAKS.COM

# STAGE 7

## TEWKESBURY TO GLOUCESTER SATURDAY 9 SEPTEMBER

Gloucestershire's first-ever full stage of the Tour of Britain will feature Tewkesbury, the Cotswolds, South Gloucestershire, and a finish alongside the historic Gloucester Docks.

The race's visit to Gloucestershire comes a little over a year after the Women's Tour also visited the picturesque county for the first time. Stage seven's route is unchanged from the course that was set to feature in last year's race prior to its cancellation.

Featured in the final 30 kilometres are the climbs of Crawley Hill (1.7 kilometres, maximum gradient of 21.5%) and an uncategorised ascent at Painswick (three kilometres, average gradient of 5%, maximum of 15.8%). The latter, located 12 kilometres southeast of the finish line, will likely see some of the day's most thrilling racing.

STAGE PARTNERS









## **START**TEWKESBURY

An extraordinary riverside town with a rich, vibrant history and a beautiful waterside setting, there is plenty for everyone to discover in Tewkesbury. Its heritage is clear for all to see: the number of buildings listed as being of special architectural or historical interest totals more than 350.

Tewkesbury is unique because of its location at the junction – or confluence – of two rivers: the picturesque River Avon, often referred to as 'Shakespeare's Avon', and the mighty River Severn. Visitors can enjoy a boat trip along the former or take a stroll beside the latter.

Then head to Tewkesbury Abbey, an imposing feature of the town's landscape for nearly 900 years. Renowned the world over for its fine Norman tower, ornate 12th century ceiling, and stunning stained glass windows, the Abbey is one of Gloucestershire's most popular tourist attractions. Other landmarks include the town's museums, heritage centre, and walking trails.

Tewkesbury has a full calendar of events, celebrations, and festivals, including the world-famous Medieval Festival, a popular Food & Drink Festival, and Mop Fair.



FINISH GLOUCESTER

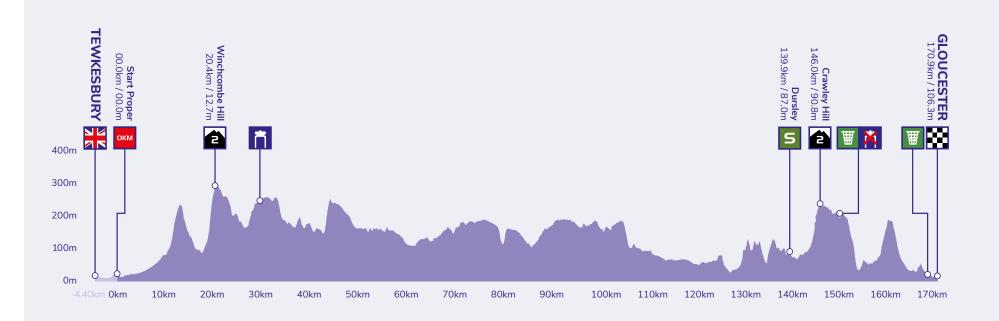
Gloucester is a cathedral city located on the River Severn at the most inland port in the UK. It has a proud industrial past, intertwined with a rich history that dates back to Roman times. Combine this with an ever-changing and developing city, and Gloucester offers the perfect mix of old and new.

Explore the breathtaking architecture of Gloucester Cathedral. Delve into Gloucester's history at the Museum of Gloucester or the National Waterways Museum. Enjoy live music at Gloucester Guildhall.

Alongside the urban experience that Gloucester city centre provides, the area also offers the chance to escape into nature. Enjoy stunning waterfront views in Gloucester Docks, or visit one of Gloucester's many green spaces, including Robinswood Hill Country Park and Barnwood Arboretum. Gloucester is also perfectly situated as a base for exploring the spectacular Cotswolds countryside.

Take advantage of the discounts in the Gloucester Quays designer outlet or explore Gloucester's many independent shops. For sport away from the Tour of Britain, fans can cheer on the Cherry and Whites at Kingsholm Stadium, the home of Gloucester Rugby.





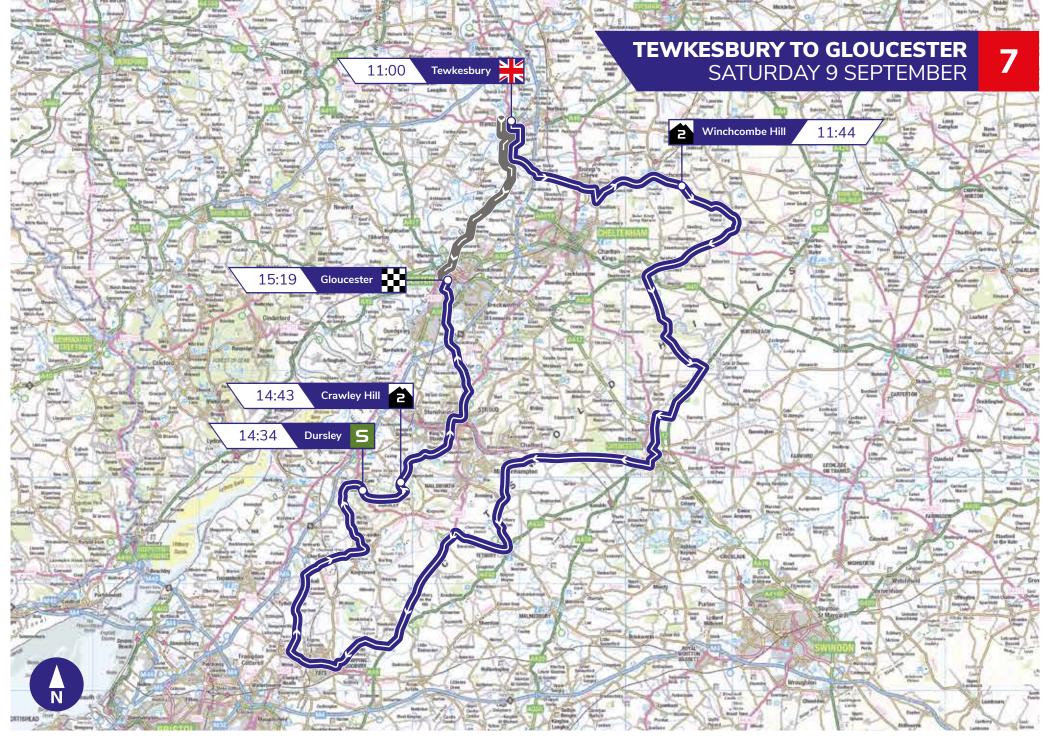




**SPRINT** 







Get on your bike in Gloucestershire

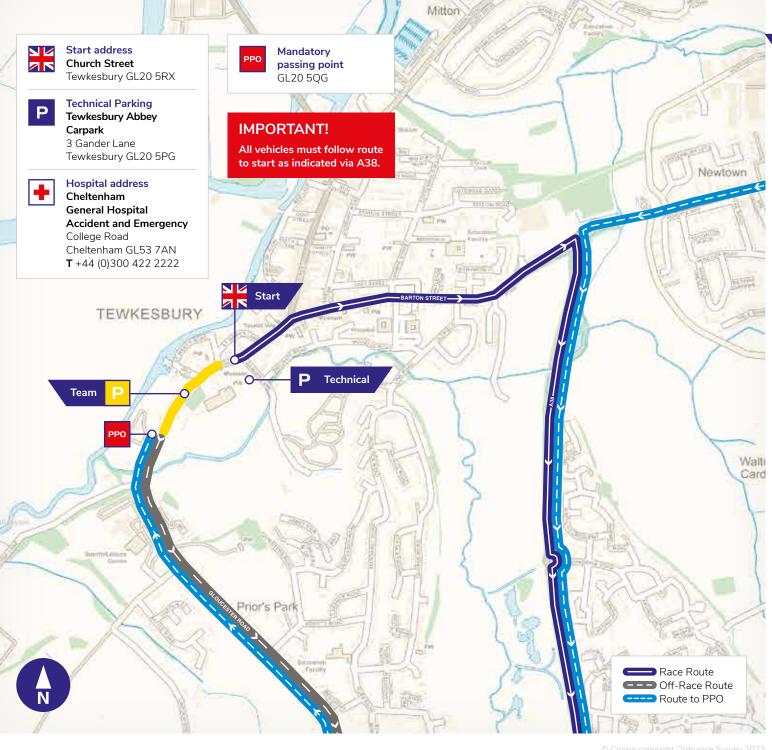
We're supporting Gloucestershire cyclists
Delivering a county-wide cycle path network
Providing skills and training for a lifetime
of cycling

Be inspired to cycle.

Proud sponsors of the Tour of Britain in Gloucestershire







### **START** TEWKESBURY

## 7

#### **Timetable**

13:30 Site clear

Catura	۵ بدا	Septem	hor

	Jature	iay 5 September
ĺ	Time	Activities
	04:00	Start area closed to traffic
		Start crew and facilities arrive on site
	08:00	Race facilities complete
١	08:30	PPO in operation
l	08:45	Morning briefing
	09:00	PA operational
		Hospitality opens
		Guests arrive
		Teams start to arrive
		Volunteers briefing
	10:00	Signing on opens
5	10:15	0km signage in position
	10:55	Riders assemble on start line
		Forward vehicles depart
	11:00	Start of Stage 7
	11:15	Stage de-neutralises
		Commence de-rig

Start crew departs to next hotel/start venue

#### RACE SCHEDULE 7 TEWKESBURY TO GLOUCESTER

#### **Neutralised section**

Church Street, Barton Road, Jubilee Way, Gloucester Road.

**Approximate distance of neutralised section** 4.4km / 2.7miles **Distance of stage** 170.9km / 16.3miles Neutralised start 11:00

> 12:20 12:14 12:08 12:20 12:14 12:08 12:22 12:16 12:10 12:26 12:19 12:13 12:26 12:19 12:13 12:27 12:21 12:14 12:27 12:21 12:14 12:29 12:22 12:15 12:29 12:22 12:16 12:32 12:25 12:18 12:33 12:26 12:19 12:34 12:27 12:20

12:42 12:34 12:26 12:44 12:36 12:28 12:47 12:39 12:30 12:49 12:41 12:32 12:50 12:41 12:32 12:51 12:42 12:33 12:51 12:42 12:33 12:51 12:42 12:34 12:52 12:43 12:34 12:52 12:43 12:34 12:52 12:44 12:35 12:53 12:44 12:35 12:54 12:45 12:36 12:54 12:45 12:36 12:55 12:46 12:36 12:55 12:46 12:37 12:59 12:49 12:40 13:12 13:01 12:50 13:15 13:04 12:53 13:16 13:05 12:54 13:18 13:07 12:55 13:18 13:07 12:55 13:18 13:07 12:56 13:09

12:57

13:20

13:24

13:20 13:09 12:57 13:21 13:09 12:58 13:21 13:10 12:58 13:24 13:13 13:01

13:13 13:01 13:26 13:14 13:02 13:28 13:16 13:04 13:29 13:17 13:05

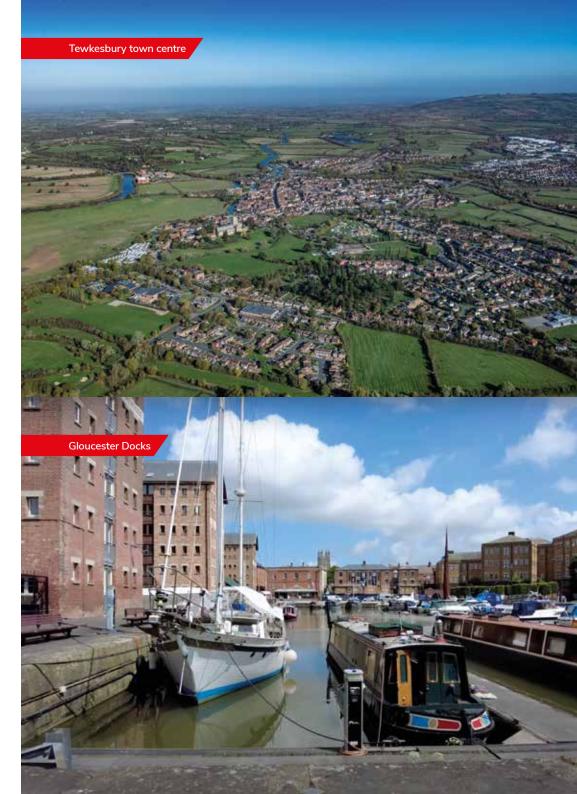
	KM				38km/ph	42km/ph	46km/ph		KM				
KM	to go Miles	Feature	Instruction	Description	MAN	"U/PH	NOW	KM	to go	Miles	Feature	Instruction	Description
		<b> ∰</b> Start Neutra	alised	High Street – Tewkesbury	11:00	11:00		41.6	129.3	25.9	Junction	Right	⚠ High Street Caution! Narrow
0.00	170.9 0.00	Start Prope		A38 Gloucester Road	11:15	11:15	11:15	41.8	129.1	26.0		Keep Left	High Street
0.5	170.4 0.3	T.Lights	Left	Stoke Road	11:15	11:15	11:15	42.8	128.1	26.6		Caution!	<u> </u>
1.0	169.9 0.6		Keep Left	Stoke Road	11:16	11:16	11:16	45.3	125.6	28.2		Junction	Left
1.3	169.6 0.8	Sign		Tredington	11:17	11:16	11:16	45.4	125.5	28.2	X.Roads	Straight	
3.3	167.6 2.1	Sign		Stoke Orchard	11:20	11:19	11:19	46.3	124.6	28.8	Sign		Chedworth
3.8	167.1 2.4		Keep Left	Stoke Road	11:20	11:20	11:19	46.4	124.5	28.9		Keep Right	
7.4	163.5 4.6	R/about	2nd Exit	Voxwell Road	11:26	11:25	11:24	47.4	123.5	29.5	Sign		Chedworth
7.8	163.1 4.9		Keep Right	Voxwell Road	11:27	11:26	11:25	47.5	123.4	29.5	X.Roads	Straight	
8.1	162.8 5.0	M R/about	1st Exit	Two Hedges Road	11:27	11:26	11:25	49.1	121.8	30.5		Keep Right	Fields Road
8.2	162.7 5.1	T.Lights	Straight	Two Hedges Road	11:27	11:26	11:25	49.9	121.0	31.0	T.Junction	Right	A429
8.3	162.6 5.2		Keep Right	Two Hedges Road	11:28	11:26	11:25	50.7	120.2	31.5		Caution!	⚠ Safety Camera 80kph
8.6	162.3 5.3		Keep Left	Two Hedges Road	11:28	11:27	11:26	55.6	115.3	34.6	X.Roads	Right	Melsh Way – Caution! Narrow for 1.3km
9.1	161.8 5.7	Sign		Woodmancote	11:29	11:28	11:26	56.9	114.0	35.4	X.Roads	Right	Whiteway
9.6	161.3 6.0	X.Roads	Right	New Road	11:30	11:28	11:27	58.9	112.0	36.6	Sign		Cirencester
10.3	160.6 6.4	Sign		Southam	11:31	11:29	11:28	60.4	110.5	37.6	T.Lights	Left	A435 Grove Lane
10.9	160.0 6.8	T.Junction	Left	B462	11:32	11:30	11:29	60.6	110.3	37.7		Keep Right	Long Central Island
11.1	159.8 6.9	Sign		Cleeve Hill	11:32	11:30	11:29	61.1	109.8	38.0	R/about	3rd Exit	London Road
12.7	158.2 7.9		Keep Left	Cleeve Hill	11:34	11:33	11:31	61.3	109.6	38.1	X.Roads	Straight	
13.3	157.6 8.3		Caution!		11:35	11:34	11:32	61.5	109.4	38.2	T.Lights	Straight	Lewis Lane
13.3	157.6 8.3		Caution!	⚠ Central Island pass both sides	11:35	11:34	11:32	61.8	109.1	38.4	T.Lights	Straight	Queens Lane
13.4	157.5 8.3	X.Roads	Straight		11:36	11:34	11:32	62.1	108.8	38.6	T.Junction	Left	Sheep Street
16.2	154.7 10.1	Sign		Winchcombe	11:40	11:38	11:35	62.3	108.6	38.7		Keep Right	Somerford Road
17.5	153.4 10.9	Junction	Right		11:42	11:40	11:37	62.6	108.3	38.9	X.Roads	Straight	Chesterton Lane
18.3	152.6 11.4	KoM 1 Cat 2	Start		11:43	11:41	11:38	63.2	107.7	39.3		Caution!	⚠ Build out offside
20.4	150.5 12.7	KoM 1 Cat 2	Finish	Winchcombe Hill	11:47	11:44	11:41	63.6	107.3	39.5	T.Junction	Left	A419 Stroud Road
20.6	150.3 12.8		Caution!		11:47	11:44	11:41	63.7	107.2	39.6	R/about	3rd Exit	A419 Stroud Road
24.0	146.9 14.9	X.Roads	Straight		11:52	11:49	11:45	64.0	106.9	39.8		Caution!	⚠ Long Central Island – both sides
25.2	145.7 15.7	Sign		Guiting Power	11:54	11:51	11:47	66.4	104.5	41.3		Caution!	<u> </u>
26.6	144.3 16.5	T.Junction	Right	Temple Guiting Road	11:56	11:53	11:49	74.5	96.4	46.3	R/about	1st Exit	Cirencester Road
26.8	144.1 16.7		Keep Right	Temple Guiting Road	11:57	11:53	11:49	76.9	94.0	47.8	Junction	Left	Hampton Road
28.1	142.8 17.5	T.Junction	Right		11:59	11:55	11:51	77.5	93.4	48.2	Sign		Crackstone
30.0	140.9 18.7	Drinks	Start	古	12:02	11:57	11:53	78.4	92.5	48.8	Sign		Hampton Fields
30.7	140.2 19.1	T.Junction	Right	A436	12:03	11:58	11:54	78.5	92.4	48.8	X.Roads	Straight	
33.0	137.9 20.5	Sign		Hampen	12:06	12:02	11:57	78.6	92.3	48.9	T.Junction	Left	Hampton Hill
33.5	137.4 20.8		Caution!		12:07	12:02	11:58	79.8	91.1	49.6	Sign		Avening
35.6	135.3 22.1	X.Roads	Straight		12:10	12:05	12:00	79.8	91.1	49.6		Caution!	
36.6	134.3 22.8	T.Lights	Left	A40	12:12	12:07	12:02	80.2	90.7	49.9		Keep Right	Hampton Hill
36.7	134.2 22.8	Junction	Right	Old Gloucester Road	12:12	12:07	12:02	80.5	90.4	50.1	T.Junction	Left	B4104 Tetbury Hill
37.2	133.7 23.1		Caution!	⚠ Build out offside	12:13	12:08	12:02	82.6	88.3	51.4	X.Roads	Straight	
37.8	133.1 23.5	X.Roads	Right		12:14	12:09	12:03	82.6	88.3	51.4	Sign		Tetbury Upton
38.2	132.7 23.8	X.Roads	Straight		12:15	12:09	12:04	83.9	87.0	52.2		Keep Left	B4014
41.3	129.6 25.7	Sign		Withington	12:19	12:14	12:08	84.8	86.1	52.7	Sign		Tetbury
41.5	129.4 25.8		Caution!	⚠ Sharp bend left	12:20	12:14	12:08	85.7	85.2	53.3	T.Junction	Right	A433 Long Street

KM KM to go	Miles	Feature	Instruction	Description	38km/ph	2kmph 46kmph	KM KM to go	Miles	Feature	Instruction	Description	38km/ph	2km/ph 46km/ph
85.8 85.1	53.4		Right	A4135 New Church Street	13:29	13:17 13:05	135.9 35.0	84.5			B4060	14:48	14:29 14:09
86.0 84.9	53.5	Junction	Keep Right	A4135 New Church Street  A4135 Charlton Road	13:30	13:17 13:05	136.8 34.1	85.1	Sign	Keep Left	Stinchcombe	14:49	14:30 14:10
86.7 84.2	53.9		Keep Right	A4135 Chanton Road	13:31	13:18 13:06	136.9 34.0	85.1	Sigii	Caution!	↑ Fast descent!	14:50	14:30 14:11
88.4 82.5	55.0	Sign	Reep Hight	Beverston	13:33	13:21 13:08	137.4 33.5	85.4		Keep Right	B4060	14:50	14:31 14:11
88.6 82.3	55.1	X.Roads	Straight	A4135	13:34	13:21 13:08	138.2 32.7	85.9	T.Junction	Right	B4066 Dursley Road	14:52	14:32 14:12
91.4 79.5	56.8	T.Lights	Left	A46	13:38	13:25 13:12	139.3 31.6	86.6	M R/about	2nd Exit	B4060 Kingshill Road	14:53	14:34 14:14
92.9 78.0	57.8	X.Roads	Straight	7,440	13:40	13:27 13:14	139.4 31.5	86.7	Sign	ZIIG EXIC	Dursley	14:54	14:34 14:14
99.4 71.5	61.8	Sign	Straight	South Gloucestershire	13:51	13:37 13:22	139.6 31.3	86.8	M R/about	2nd Exit	A4135	14:54	14:34 14:14
101.3 69.6	63.0	Sign		Dunkirk	13:54	13:39 13:25	139.9 31.0	87.0	Sprint	ZIIG EXIC	5 Dursley	14:54	14:34 14:14
101.5 69.4	63.1	0.9	Caution!	↑ Long Central Island	13:54	13:40 13:25	139.9 31.0	87.0	Spt		Green Zone for 200m	14:54	14:34 14:14
102.0 68.9	63.4	X.Roads	Straight	El congressions	13:55	13:40 13:26	140.6 30.3	87.4	M R/about	1st Exit	A4135 Castle Street	14:55	14:35 14:15
102.3 68.6	63.6	Sign		Petty France	13:55	13:41 13:26	140.8 30.1	87.6	M R/about	2nd Exit	A4135 Silver Street	14:56	14:36 14:16
104.3 66.6	64.9	X.Roads	Right	Hall Lane	13:58	13:44 13:29	141.1 29.8	87.7	R/about	1st Exit	B4066 Uley Road	14:56	14:36 14:16
105.4 65.5	65.5	Sign		Horton	14:00	13:45 13:30	141.1 29.8	87.7	Junction	Right	B4066	14:56	14:36 14:16
105.4 65.5	65.5		Keep Left	Hall Lane	14:00	13:45 13:30	141.4 29.5	87.9	X.Roads	Straight		14:57	14:37 14:16
105.5 65.4	65.6		Keep Right		14:00	13:45 13:30	141.9 29.0	88.2	M R/about	1st Exit	B4066	14:57	14:37 14:17
105.5 65.4	65.6		Caution!	↑ Fast descent!	14:00	13:45 13:30	143.6 27.3	89.3	Sign		Uley	15:00	14:40 14:19
106.0 64.9	65.9		Keep Left	Horton Hill	14:01	13:46 13:31	143.8 27.1	89.4	X.Roads	Straight	,	15:00	14:40 14:19
106.7 64.2	66.4		Keep Left	Horton Hill	14:02	13:47 13:32	144.2 26.7	89.7		Keep Right		15:01	14:41 14:20
107.7 63.2	67.0		Keep Right	Horton Road	14:04	13:48 13:33	144.9 26.0	90.1		Keep Left		15:02	14:42 14:21
108.2 62.7	67.3		Caution!	<b>↑</b> Cattle Grid	14:05	13:49 13:34	144.3 26.6	89.7	KoM 3 Cat 2	Start		15:01	14:41 14:20
109.8 61.1	68.3		Caution!	↑ Cattle Grid	14:07	13:51 13:36	146.0 24.9	90.8	KoM 3 Cat 2	Finish	🔁 Crawley Hill	15:04	14:43 14:22
109.9 61.0	68.3	T.Junction	Right	St Johns Way	14:07	13:52 13:36	147.2 23.7	91.5	X.Roads	Straight	_ <del></del>	15:06	14:45 14:24
110.5 60.4	68.7	R/about	1st Exit	B4060 Wickwar Road	14:08	13:52 13:37	148.2 22.7	92.2		Caution!	<u> </u>	15:07	14:46 14:25
110.8 60.1	68.9	T.Junction	Right	B4060 High Street	14:09	13:53 13:37	150.9 20.0	93.8	Drinks	Finish	20km to Finish	15:12	14:50 14:29
111.3 59.6	69.2	M R/about	2nd Exit	B4060 Bowling Hill	14:09	13:54 13:38	150.9 20.0	93.8			Green Zone for 200m	15:12	14:50 14:29
111.3 59.6	69.2		Caution!	⚠ Build out offside	14:09	13:54 13:38	151.5 19.4	94.2		Caution!	⚠ Cattle Grid	15:13	14:51 14:29
<b>111.3 59.6</b> 111.4 59.5	<b>69.2</b> 69.3	Sign	Caution!	•	<b>14:09</b> 14:10		151.5 19.4 151.5 19.4			Caution! Caution!		15:13 15:13	14:51 14:29 14:51 14:29
		Sign T.Lights	Caution! Straight	⚠ Build out offside		13:54 13:38		94.2			<b>↑</b> Cattle Grid		
111.4 59.5	69.3			⚠ Build out offside Yate	14:10	<b>13:54 13:38</b> 13:54 13:38	151.5 19.4	94.2 94.2		Caution!	∴ Cattle Grid     ∴ Cows	15:13	14:51 14:29
111.4 59.5 111.8 59.1	69.3 69.5	T.Lights	Straight	A Build out offside Yate B4060 Station Road	14:10 14:10	13:5413:3813:5413:3813:5413:38	151.5 19.4 152.3 18.6	94.2 94.2 94.7	Sign	Caution! Caution!	⚠ Cattle Grid ⚠ Cows ⚠ Fast & Narrow Descent	15:13 15:14	14:51     14:29       14:52     14:30       14:53     14:31       14:53     14:31
111.4 59.5 111.8 59.1 112.1 58.8	69.3 69.5 69.7	T.Lights R/about	Straight 2nd Exit	M Build out offside Yate B4060 Station Road B4060 Station Road	14:10 14:10 14:11	13:54     13:38       13:54     13:38       13:54     13:38       13:55     13:39       13:56     13:39	151.5 19.4 152.3 18.6 153.2 17.7	94.2 94.2 94.7 95.3	Sign	Caution! Caution!	⚠ Cattle Grid ⚠ Cows ⚠ Fast & Narrow Descent ⚠ Cattle Grid	15:13 15:14 15:15	14:51     14:29       14:52     14:30       14:53     14:31       14:54     14:32
111.459.5111.859.1112.158.8112.358.6	69.3 69.5 69.7 69.8	T.Lights R/about M R/about	Straight 2nd Exit 1st Exit	M Build out offside Yate B4060 Station Road B4060 Station Road Station Road	14:10 14:10 14:11 14:11	13:54     13:38       13:54     13:38       13:54     13:38       13:55     13:39       13:56     13:39       13:56     13:40	151.5     19.4       152.3     18.6       153.2     17.7       153.7     17.2       154.2     16.7	94.2 94.7 95.3 95.3 95.6 95.9	R/about	Caution! Caution! Caution!	⚠ Cattle Grid ⚠ Cows ⚠ Fast & Narrow Descent ⚠ Cattle Grid	15:13 15:14 15:15 15:15 15:16 15:17	14:51     14:29       14:52     14:30       14:53     14:31       14:54     14:32       14:55     14:33
111.4     59.5       111.8     59.1       112.1     58.8       112.3     58.6       112.7     58.2       112.8     58.1       113.2     74.0	69.3 69.5 69.7 69.8 70.1 70.1	T.Lights R/about M R/about R/about R/about T.Lights	Straight 2nd Exit 1st Exit 2nd Exit 2nd Exit Straight	M Build out offside Yate B4060 Station Road B4060 Station Road Station Road A432 Station Road A432 Station Road A432 Station Road A432 Station Road	14:10 14:10 14:11 14:11 14:12 14:12 14:12	13:54     13:38       13:54     13:38       13:55     13:39       13:55     13:39       13:56     13:40       13:56     13:40	151.5     19.4       152.3     18.6       153.2     17.7       153.7     17.2       154.2     16.7       154.4     16.5	94.2 94.7 95.3 95.3 95.6 95.9 96.0	R/about R/about	Caution! Caution! Caution!  Keep Right 2nd Exit 2nd Exit	↑ Cattle Grid ↑ Cows ↑ Fast & Narrow Descent ↑ Cattle Grid Selsley  A419 A419 Dudbridge Road	15:13 15:14 15:15 15:15 15:16 15:17 15:17	14:51     14:29       14:52     14:30       14:53     14:31       14:54     14:32       14:55     14:33       14:55     14:33
111.4     59.5       111.8     59.1       112.1     58.8       112.3     58.6       112.7     58.2       112.8     58.1       113.2     74.0       113.3     57.6	69.3 69.5 69.7 69.8 70.1 70.4 70.5	T.Lights R/about M R/about R/about R/about T.Lights T.Lights	Straight 2nd Exit 1st Exit 2nd Exit 2nd Exit 2nd Exit Straight Straight	M Build out offside Yate B4060 Station Road B4060 Station Road Station Road A432 Station Road	14:10 14:10 14:11 14:11 14:12 14:12 14:12 14:13	13:54     13:38       13:54     13:38       13:55     13:39       13:55     13:39       13:56     13:40       13:56     13:40       13:56     13:40       13:56     13:40	151.5     19.4       152.3     18.6       153.2     17.7       153.2     17.7       153.7     17.2       154.2     16.7       154.4     16.5       154.8     16.1	94.2 94.7 95.3 95.3 95.6 95.9 96.0 96.3	R/about R/about R/about	Caution! Caution! Caution! Keep Right 2nd Exit 2nd Exit 2nd Exit	↑ Cattle Grid ↑ Cows ↑ Fast & Narrow Descent ↑ Cattle Grid Selsley  A419 A419 Dudbridge Road A4171 Paganhill Lane	15:13 15:14 15:15 15:15 15:16 15:17 15:17 15:17	14:51         14:29           14:52         14:30           14:53         14:31           14:54         14:32           14:55         14:33           14:56         14:34
111.4     59.5       111.8     59.1       112.1     58.8       112.3     58.6       112.7     58.2       112.8     58.1       113.2     74.0       113.3     57.6       113.7     57.2	69.3 69.5 69.7 69.8 70.1 70.1 70.4 70.5 70.7	T.Lights R/about M R/about R/about R/about T.Lights T.Lights T.Lights	Straight 2nd Exit 1st Exit 2nd Exit 2nd Exit 2nd Exit Straight Straight Straight	M Build out offside Yate B4060 Station Road B4060 Station Road Station Road A432 Station Road	14:10 14:10 14:11 14:11 14:12 14:12 14:12 14:13	13:54         13:38           13:54         13:38           13:55         13:39           13:55         13:39           13:56         13:39           13:56         13:40           13:56         13:40           13:57         13:41	151.5     19.4       152.3     18.6       153.2     17.7       153.2     17.7       153.7     17.2       154.2     16.7       154.4     16.5       155.4     15.5	94.2 94.7 95.3 95.6 95.9 96.0 96.3	R/about R/about	Caution! Caution! Caution!  Keep Right 2nd Exit 2nd Exit	↑ Cattle Grid ↑ Cows ↑ Fast & Narrow Descent ↑ Cattle Grid Selsley  A419 A419 Dudbridge Road A4171 Paganhill Lane A4171 Stratford Road	15:13 15:14 15:15 15:15 15:16 15:17 15:17 15:18 15:19	14:51     14:29       14:52     14:30       14:53     14:31       14:54     14:32       14:55     14:33       14:56     14:34       14:57     14:34
111.4     59.5       111.8     59.1       112.1     58.8       112.3     58.6       112.7     58.2       112.8     58.1       113.2     74.0       113.3     57.6       113.7     57.2       114.0     56.9	69.3 69.5 69.7 69.8 70.1 70.1 70.4 70.5 70.7	T.Lights R/about M R/about R/about R/about T.Lights T.Lights T.Lights T.Lights	Straight 2nd Exit 1st Exit 2nd Exit 2nd Exit Straight Straight Straight Right	M Build out offside Yate B4060 Station Road B4060 Station Road Station Road A432 Station Road A435 Station Road A435 Station Road A4059 Stover Road	14:10 14:10 14:11 14:11 14:12 14:12 14:12 14:13 14:13 14:14	13:54         13:38           13:54         13:38           13:55         13:39           13:55         13:39           13:56         13:39           13:56         13:40           13:56         13:40           13:57         13:41           13:57         13:41	151.5     19.4       152.3     18.6       153.2     17.7       153.7     17.2       154.2     16.7       154.4     16.5       155.4     15.5       155.9     15.0	94.2 94.7 95.3 95.6 95.9 96.0 96.3 96.6 96.9	R/about R/about R/about M R/about	Caution! Caution! Caution! Keep Right 2nd Exit 2nd Exit 2nd Exit 2nd Exit	↑ Cattle Grid ↑ Cows ↑ Fast & Narrow Descent ↑ Cattle Grid Selsley  A419 A419 Dudbridge Road A4171 Paganhill Lane A4171 Stratford Road 15km to finish	15:13 15:14 15:15 15:15 15:16 15:17 15:17 15:18 15:19 15:19	14:51         14:29           14:52         14:30           14:53         14:31           14:54         14:32           14:55         14:33           14:56         14:34           14:57         14:34           14:57         14:35
111.4     59.5       111.8     59.1       112.1     58.8       112.3     58.6       112.7     58.2       112.8     58.1       113.2     74.0       113.3     57.6       114.0     56.9       114.9     56.0	69.3 69.5 69.7 69.8 70.1 70.4 70.5 70.7 70.9	T.Lights R/about M R/about R/about R/about T.Lights T.Lights T.Lights T.Lights T.Lights R/about	Straight 2nd Exit 1st Exit 2nd Exit 2nd Exit Straight Straight Straight Right 1st Exit	M Build out offside Yate B4060 Station Road B4060 Station Road Station Road A432 Station Road A439 Station Road A4059 Stover Road B4059 Yate Road	14:10 14:10 14:11 14:11 14:12 14:12 14:12 14:13 14:13 14:14 14:15	13:54         13:38           13:54         13:38           13:55         13:39           13:55         13:39           13:56         13:39           13:56         13:40           13:56         13:40           13:57         13:41           13:59         13:42	151.5     19.4       152.3     18.6       153.2     17.7       153.7     17.2       154.2     16.7       154.4     16.5       155.4     15.5       155.9     15.0       156.1     14.8	94.2 94.7 95.3 95.6 95.9 96.0 96.3 96.6 96.9 97.1	R/about R/about R/about M R/about	Caution! Caution! Caution! Keep Right 2nd Exit 2nd Exit 2nd Exit 2nd Exit 2nd Exit	↑ Cattle Grid ↑ Cows ↑ Fast & Narrow Descent ↑ Cattle Grid Selsley  A419 A419 Dudbridge Road A4171 Paganhill Lane A4171 Stratford Road 15km to finish A4171 Stratford Road	15:13 15:14 15:15 15:15 15:16 15:17 15:17 15:18 15:19 15:19 15:20	14:51         14:29           14:52         14:30           14:53         14:31           14:54         14:32           14:55         14:33           14:55         14:34           14:57         14:34           14:57         14:35           14:58         14:35           14:58         14:35
111.4     59.5       111.8     59.1       112.1     58.8       112.7     58.2       112.8     58.1       113.2     74.0       113.3     57.6       114.0     56.9       114.9     56.0       116.1     54.8	69.3 69.5 69.7 69.8 70.1 70.4 70.5 70.7 70.9 71.5 72.2	T.Lights R/about M R/about R/about R/about T.Lights T.Lights T.Lights T.Lights T.Lights T.Lights T.Lights T.Lights T.Lights	Straight 2nd Exit 1st Exit 2nd Exit 2nd Exit Straight Straight Straight Right	M Build out offside Yate B4060 Station Road B4060 Station Road Station Road A432 Station Road A4059 Stover Road B4059 Yate Road A4058 Wotton Road	14:10 14:10 14:11 14:11 14:12 14:12 14:12 14:13 14:13 14:14 14:15 14:17	13:54         13:38           13:54         13:38           13:55         13:39           13:55         13:39           13:56         13:39           13:56         13:40           13:56         13:40           13:57         13:41           13:59         13:42           14:00         13:44	151.5     19.4       152.3     18.6       153.2     17.7       153.7     17.2       154.2     16.7       154.4     16.5       155.4     15.5       155.9     15.0       156.1     14.8       156.2     14.7	94.2 94.7 95.3 95.3 95.6 95.9 96.0 96.3 96.6 96.9 97.1	R/about R/about R/about M R/about M R/about M R/about	Caution! Caution! Caution! Keep Right 2nd Exit 2nd Exit 2nd Exit 2nd Exit 2nd Exit 2nd Exit	↑ Cattle Grid ↑ Cows ↑ Fast & Narrow Descent ↑ Cattle Grid Selsley  A419 A419 Dudbridge Road A4171 Paganhill Lane A4171 Stratford Road 15km to finish A4171 Stratford Road A4171 Stratford Road A4171 Stratford Road	15:13 15:14 15:15 15:15 15:16 15:17 15:17 15:18 15:19 15:19 15:20 15:20	14:51         14:29           14:52         14:30           14:53         14:31           14:54         14:32           14:55         14:33           14:56         14:34           14:57         14:34           14:57         14:35           14:58         14:35           14:58         14:35           14:58         14:35
111.4     59.5       111.8     59.1       112.1     58.8       112.7     58.2       112.8     58.1       113.2     74.0       113.3     57.6       114.0     56.9       114.9     56.0       116.1     54.8       117.8     53.1	69.3 69.5 69.7 69.8 70.1 70.4 70.5 70.7 70.9 71.5 72.2 73.3	T.Lights R/about M R/about R/about R/about T.Lights R/about T.Lights Sign	Straight 2nd Exit 1st Exit 2nd Exit 2nd Exit Straight Straight Straight Right 1st Exit	M Build out offside Yate B4060 Station Road B4060 Station Road Station Road A432 Station Road A4059 Stover Road B4059 Yate Road A4058 Wotton Road Rangeworthy	14:10 14:10 14:11 14:11 14:12 14:12 14:12 14:13 14:13 14:14 14:15 14:17 14:20	13:54         13:38           13:54         13:38           13:55         13:39           13:55         13:39           13:56         13:49           13:56         13:40           13:57         13:41           13:57         13:41           13:59         13:42           14:00         13:44           14:03         13:46	151.5     19.4       152.3     18.6       153.2     17.7       153.7     17.2       154.2     16.7       154.4     16.5       154.5     15.5       155.9     15.0       156.1     14.8       156.2     14.7       156.3     14.6	94.2 94.7 95.3 95.3 95.6 95.9 96.0 96.3 96.6 96.9 97.1 97.1	R/about R/about R/about M R/about M R/about M R/about M R/about M R/about	Caution! Caution! Caution! Keep Right 2nd Exit	↑ Cattle Grid ↑ Cows ↑ Fast & Narrow Descent ↑ Cattle Grid Selsley  A419 A419 Dudbridge Road A4171 Paganhill Lane A4171 Stratford Road 15km to finish A4171 Stratford Road	15:13 15:14 15:15 15:15 15:16 15:17 15:17 15:18 15:19 15:19 15:20 15:20	14:51         14:29           14:52         14:30           14:53         14:31           14:54         14:32           14:55         14:33           14:56         14:34           14:57         14:34           14:57         14:35           14:58         14:35           14:58         14:35           14:58         14:35           14:58         14:35
111.4     59.5       111.8     59.1       112.1     58.8       112.7     58.2       112.8     58.1       113.2     74.0       113.3     57.2       114.0     56.9       114.9     56.0       116.1     54.8       117.8     53.1       119.4     51.5	69.3 69.5 69.7 69.8 70.1 70.4 70.5 70.7 70.9 71.5 72.2 73.3 74.2	T.Lights R/about M R/about R/about R/about T.Lights T.Lights T.Lights T.Lights T.Lights T.Lights T.Lights T.Lights T.Lights T.Jights	Straight 2nd Exit 1st Exit 2nd Exit 2nd Exit Straight Straight Straight Right 1st Exit	M Build out offside Yate B4060 Station Road B4060 Station Road Station Road A432 Station Road A4059 Stover Road B4059 Yate Road A4058 Wotton Road Rangeworthy Bagstone	14:10 14:10 14:11 14:11 14:12 14:12 14:12 14:13 14:13 14:14 14:15 14:17 14:20 14:22	13:54         13:38           13:54         13:38           13:55         13:39           13:56         13:39           13:56         13:40           13:56         13:40           13:57         13:41           13:57         13:41           13:59         13:42           14:00         13:44           14:03         13:46           14:05         13:48	151.5     19.4       152.3     18.6       153.2     17.7       153.7     17.2       154.2     16.7       154.4     16.5       154.8     16.1       155.9     15.0       156.1     14.8       156.2     14.7       156.3     14.6       156.4     14.5	94.2 94.7 95.3 95.6 95.9 96.0 96.3 96.6 96.9 97.1 97.1 97.2	R/about R/about R/about M R/about M R/about M R/about M R/about M R/about M R/about	Caution! Caution! Caution!  Keep Right 2nd Exit 1nd Exit 2nd Exit	↑ Cattle Grid ↑ Cows ↑ Fast & Narrow Descent ↑ Cattle Grid Selsley  A419 A419 Dudbridge Road A4171 Paganhill Lane A4171 Stratford Road 15km to finish A4171 Stratford Road A4171 Stratford Road A4171 Stratford Road Stratford Road Stratford Road	15:13 15:14 15:15 15:15 15:16 15:17 15:17 15:18 15:19 15:19 15:20 15:20 15:20	14:51         14:29           14:52         14:30           14:53         14:31           14:54         14:32           14:55         14:33           14:56         14:34           14:57         14:34           14:57         14:35           14:58         14:35           14:58         14:35           14:58         14:35           14:58         14:35           14:58         14:35           14:58         14:36
111.4     59.5       111.8     59.1       112.1     58.8       112.7     58.2       112.8     58.1       113.2     74.0       113.3     57.6       114.0     56.9       116.1     54.8       117.8     53.1       119.4     51.5       121.9     49.0	69.3 69.5 69.7 69.8 70.1 70.4 70.5 70.7 70.9 71.5 72.2 73.3 74.2 75.8	T.Lights R/about M R/about R/about T.Lights T.Lights T.Lights T.Lights T.Lights T.Lights T.Lights Sign Sign Sign	Straight 2nd Exit 1st Exit 2nd Exit 2nd Exit Straight Straight Straight Straight Right 1st Exit Right	M Build out offside Yate B4060 Station Road B4060 Station Road Station Road A432 Station Road A4059 Stover Road B4059 Yate Road A4058 Wotton Road Rangeworthy	14:10 14:11 14:11 14:12 14:12 14:12 14:13 14:13 14:14 14:15 14:17 14:20 14:22 14:26	13:54         13:38           13:54         13:38           13:55         13:39           13:56         13:39           13:56         13:40           13:56         13:40           13:57         13:41           13:57         13:41           13:59         13:42           14:00         13:44           14:03         13:46           14:05         13:48           14:09         13:51	151.5     19.4       152.3     18.6       153.2     17.7       153.7     17.2       154.4     16.5       154.8     16.1       155.9     15.0       156.1     14.8       156.2     14.7       156.4     14.5       156.6     14.3	94.2 94.7 95.3 95.6 95.9 96.0 96.3 96.6 96.9 97.1 97.1 97.2 97.3 97.4	R/about R/about R/about M R/about	Caution! Caution! Caution!  Keep Right 2nd Exit 2nd Exit 2nd Exit 2nd Exit 2nd Exit 2nd Exit 1st Exit	↑ Cattle Grid ↑ Cows ↑ Fast & Narrow Descent ↑ Cattle Grid Selsley  A419 A419 Dudbridge Road A4171 Paganhill Lane A4171 Stratford Road 15km to finish A4171 Stratford Road A4171 Stratford Road A4171 Stratford Road Stratford Road A4171 Stratford Road	15:13 15:14 15:15 15:15 15:16 15:17 15:17 15:18 15:19 15:19 15:20 15:20 15:20 15:20	14:51         14:29           14:52         14:30           14:53         14:31           14:54         14:32           14:55         14:33           14:56         14:34           14:57         14:34           14:57         14:35           14:58         14:35           14:58         14:35           14:58         14:35           14:58         14:36           14:58         14:36           14:58         14:36           14:58         14:36           14:58         14:36
111.4     59.5       111.8     59.1       112.1     58.8       112.7     58.2       112.8     58.1       113.2     74.0       113.3     57.6       114.0     56.9       114.9     56.0       116.1     54.8       117.8     53.1       119.4     51.5       121.9     49.0       123.6     47.3	69.3 69.5 69.7 69.8 70.1 70.4 70.5 70.7 70.9 71.5 72.2 73.3 74.2 75.8 76.9	T.Lights R/about M R/about R/about R/about T.Lights T.Lights T.Lights T.Lights T.Lights Sign Sign Sign X.Roads	Straight 2nd Exit 1st Exit 2nd Exit 2nd Exit Straight Straight Straight Right 1st Exit Right Straight	M Build out offside Yate B4060 Station Road B4060 Station Road Station Road A432 Station Road A4059 Stover Road B4059 Yate Road A4058 Wotton Road Rangeworthy Bagstone	14:10 14:11 14:11 14:12 14:12 14:12 14:13 14:13 14:14 14:15 14:17 14:20 14:22 14:26 14:29	13:54         13:38           13:54         13:38           13:55         13:39           13:56         13:39           13:56         13:40           13:56         13:40           13:57         13:41           13:57         13:41           13:59         13:42           14:00         13:44           14:03         13:46           14:05         13:48           14:09         13:51           14:11         13:53	151.5         19.4           152.3         18.6           153.2         17.7           153.7         17.2           154.4         16.5           154.8         16.1           155.9         15.0           156.1         14.8           156.2         14.7           156.3         14.6           156.6         14.3           159.0         11.9	94.2 94.7 95.3 95.6 95.9 96.0 96.3 96.6 96.9 97.1 97.1 97.2 97.3 97.4	R/about R/about R/about M R/about M R/about M R/about M R/about M R/about M R/about Junction	Caution! Caution! Caution!  Keep Right 2nd Exit 1nd Exit 2nd Exit	↑ Cattle Grid ↑ Cows ↑ Fast & Narrow Descent ↑ Cattle Grid Selsley  A419 A419 Dudbridge Road A4171 Paganhill Lane A4171 Stratford Road 15km to finish A4171 Stratford Road A4171 Stratford Road A4171 Stratford Road Stratford Road A4171 Stratford Road	15:13 15:14 15:15 15:15 15:16 15:17 15:17 15:19 15:19 15:20 15:20 15:20 15:20 15:21 15:24	14:51         14:29           14:52         14:30           14:53         14:31           14:54         14:32           14:55         14:33           14:56         14:34           14:57         14:34           14:58         14:35           14:58         14:35           14:58         14:35           14:58         14:36           14:58         14:36           14:58         14:36           14:58         14:36           14:58         14:36           14:58         14:36           14:58         14:36           14:58         14:36           14:58         14:36           14:58         14:36           14:58         14:36
111.4     59.5       111.8     59.1       112.1     58.8       112.7     58.2       112.8     58.1       113.2     74.0       113.3     57.6       114.0     56.9       114.9     56.0       116.1     54.8       117.8     53.1       119.4     51.5       121.9     49.0       123.6     47.3       123.8     47.1	69.3 69.5 69.7 69.8 70.1 70.4 70.5 70.7 70.9 71.5 72.2 73.3 74.2 75.8 76.9 77.0	T.Lights R/about M R/about R/about T.Lights T.Lights T.Lights T.Lights T.Lights T.Lights T.Lights Sign Sign Sign	Straight 2nd Exit 1st Exit 2nd Exit 2nd Exit Straight Straight Straight Right 1st Exit Right Straight Straight	M Build out offside Yate B4060 Station Road B4060 Station Road Station Road A432 Station Road A4059 Stover Road B4059 Yate Road A4058 Wotton Road Rangeworthy Bagstone	14:10 14:11 14:11 14:12 14:12 14:12 14:13 14:13 14:14 14:15 14:17 14:20 14:22 14:29 14:29	13:54         13:38           13:54         13:38           13:55         13:39           13:56         13:39           13:56         13:39           13:56         13:40           13:56         13:40           13:57         13:41           13:57         13:41           14:00         13:42           14:03         13:46           14:05         13:48           14:09         13:51           14:11         13:53           14:11         13:54	151.5         19.4           152.3         18.6           153.2         17.7           153.7         17.2           154.4         16.5           154.8         16.1           155.4         15.5           155.9         15.0           156.1         14.8           156.2         14.7           156.4         14.5           156.6         14.3           159.0         11.9           160.3         10.6	94.2 94.7 95.3 95.6 95.9 96.0 96.3 96.6 96.9 97.1 97.2 97.3 97.4 98.9 99.7	R/about R/about R/about M R/about M R/about M R/about M R/about M R/about M R/about Junction Sign	Caution! Caution! Caution!  Keep Right 2nd Exit 2nd Exit 2nd Exit 2nd Exit 2nd Exit 2nd Exit 1st Exit	↑ Cattle Grid ↑ Cows ↑ Fast & Narrow Descent ↑ Cattle Grid  Selsley  A419  A419 Dudbridge Road  A4171 Paganhill Lane  A4171 Stratford Road  15km to finish  A4171 Stratford Road  A4173 Stratford Road  A46 Painswick Road  A4173  Edge	15:13 15:14 15:15 15:15 15:16 15:17 15:17 15:18 15:19 15:19 15:20 15:20 15:20 15:20 15:20 15:21 15:24	14:51         14:29           14:52         14:30           14:53         14:31           14:54         14:32           14:55         14:33           14:56         14:34           14:57         14:34           14:58         14:35           14:58         14:35           14:58         14:35           14:58         14:36           14:58         14:36           14:58         14:36           15:02         14:39           15:04         14:41
111.4     59.5       111.8     59.1       112.1     58.8       112.7     58.2       112.8     58.1       113.2     74.0       113.3     57.6       114.0     56.9       114.9     56.0       116.1     54.8       117.8     53.1       119.4     51.5       121.9     49.0       123.6     47.3       123.8     47.1       123.9     47.0	69.3 69.5 69.7 69.8 70.1 70.4 70.5 70.7 70.9 71.5 72.2 73.3 74.2 75.8 76.9 77.0	T.Lights R/about M R/about R/about R/about T.Lights T.Lights T.Lights T.Lights T.Lights S.Lights T.Lights T.Lig	Straight 2nd Exit 1st Exit 2nd Exit 2nd Exit Straight Straight Straight Right 1st Exit Right Straight Straight Straight Straight Straight Straight	M Build out offside Yate B4060 Station Road B4060 Station Road Station Road A432 Station Road A435 Station Road A4059 Stover Road B4059 Yate Road A4058 Wotton Road Rangeworthy Bagstone Cromhall	14:10 14:11 14:11 14:12 14:12 14:12 14:13 14:13 14:14 14:15 14:17 14:20 14:22 14:29 14:29	13:54         13:38           13:54         13:38           13:55         13:39           13:56         13:39           13:56         13:39           13:56         13:40           13:56         13:40           13:57         13:41           13:57         13:41           13:59         13:42           14:00         13:44           14:03         13:46           14:09         13:51           14:11         13:53           14:11         13:54           14:11         13:54           14:12         13:54	151.5         19.4           152.3         18.6           153.2         17.7           153.7         17.2           154.4         16.5           154.8         16.1           155.4         15.5           155.9         15.0           156.1         14.8           156.2         14.7           156.4         14.5           156.6         14.3           159.0         11.9           160.3         10.6           160.9         10.0	94.2 94.2 94.7 95.3 95.6 95.9 96.0 96.3 96.6 96.9 97.1 97.2 97.3 97.4 98.9 99.7	R/about R/about R/about M R/about M R/about M R/about M R/about M R/about M R/about Junction Sign	Caution! Caution! Caution!  Keep Right 2nd Exit 2nd Exit 2nd Exit 2nd Exit 2nd Exit 2nd Exit 1st Exit 1st Exit Left	↑ Cattle Grid ↑ Cows ↑ Fast & Narrow Descent ↑ Cattle Grid  Selsley  A419  A419 Dudbridge Road  A4171 Paganhill Lane  A4171 Stratford Road  15km to finish  A4171 Stratford Road  A4173 Stratford Road  A46 Painswick Road  A4173  Edge  10km to Finish	15:13 15:14 15:15 15:15 15:16 15:17 15:17 15:18 15:19 15:19 15:20 15:20 15:20 15:21 15:24 15:24 15:26 15:27	14:51         14:29           14:52         14:30           14:53         14:31           14:54         14:32           14:55         14:33           14:56         14:34           14:57         14:34           14:58         14:35           14:58         14:35           14:58         14:35           14:58         14:36           15:02         14:39           15:04         14:41           15:04         14:41           15:04         14:41
111.4     59.5       111.8     59.1       112.1     58.8       112.7     58.2       112.8     58.1       113.2     74.0       113.7     57.2       114.0     56.9       114.9     56.8       117.8     53.1       119.4     51.5       121.9     49.0       123.6     47.3       123.9     47.0       126.0     44.9	69.3 69.5 69.7 69.8 70.1 70.4 70.5 70.7 70.9 71.5 72.2 73.3 74.2 75.8 76.9 77.0 78.4	T.Lights R/about M R/about R/about R/about T.Lights T.Lights T.Lights T.Lights T.Lights T.Lights R/about T.Lights X.Roads X.Roads R/about	Straight 2nd Exit 1st Exit 2nd Exit 2nd Exit Straight Straight Straight Right 1st Exit Right Straight Straight	M Build out offside Yate B4060 Station Road B4060 Station Road Station Road A432 Station Road A435 Station Road A4059 Stover Road B4059 Yate Road A4058 Wotton Road Rangeworthy Bagstone Cromhall	14:10 14:11 14:11 14:12 14:12 14:12 14:13 14:13 14:14 14:15 14:17 14:20 14:22 14:29 14:29 14:33	13:54         13:38           13:54         13:38           13:55         13:39           13:56         13:39           13:56         13:39           13:56         13:40           13:56         13:40           13:57         13:41           13:57         13:41           13:59         13:42           14:00         13:44           14:05         13:48           14:09         13:51           14:11         13:53           14:11         13:54           14:12         13:54           14:12         13:54           14:15         13:57	151.5         19.4           152.3         18.6           153.2         17.7           153.7         17.2           154.4         16.5           154.8         16.1           155.4         15.5           156.1         14.8           156.2         14.7           156.3         14.6           156.6         14.3           159.0         11.9           160.3         10.6           160.9         10.0           161.8         9.1	94.2 94.2 94.7 95.3 95.6 95.9 96.0 96.3 96.6 96.9 97.1 97.2 97.3 97.4 98.9 99.7 100.1 100.6	R/about R/about R/about M R/about M R/about M R/about M R/about M R/about M R/about Junction Sign	Caution! Caution! Caution!  Keep Right 2nd Exit 2nd Exit 2nd Exit 2nd Exit 2nd Exit 2nd Exit 1st Exit	↑ Cattle Grid ↑ Cows ↑ Fast & Narrow Descent ↑ Cattle Grid  Selsley  A419  A419 Dudbridge Road  A4171 Paganhill Lane  A4171 Stratford Road  15km to finish  A4171 Stratford Road  A4173 Edge  10km to Finish ↑ Fast Descent!	15:13 15:14 15:15 15:15 15:16 15:17 15:17 15:18 15:19 15:19 15:20 15:20 15:20 15:20 15:21 15:24 15:24 15:25 15:27 15:29	14:51         14:29           14:52         14:30           14:53         14:31           14:54         14:32           14:55         14:33           14:56         14:34           14:57         14:34           14:57         14:35           14:58         14:35           14:58         14:35           14:58         14:36           14:58         14:36           15:02         14:39           15:04         14:41           15:04         14:41           15:06         14:43
111.4         59.5           111.8         59.1           112.1         58.8           112.7         58.2           112.8         58.1           113.2         74.0           113.3         57.6           114.0         56.9           114.9         56.0           116.1         54.8           117.8         53.1           119.4         51.5           121.9         49.0           123.6         47.3           123.8         47.1           123.9         47.0           126.0         44.9           126.0         44.9	69.3 69.5 69.7 69.8 70.1 70.4 70.5 70.7 70.9 71.5 72.2 73.3 74.2 75.8 76.9 77.0 78.4 78.4	T.Lights R/about M R/about R/about R/about T.Lights T.Lights T.Lights T.Lights T.Lights T.Lights T.Lights X.About T.Lights X.About T.Lights R/about T.Lights Sign Sign X.Roads X.Roads R/about Sign	Straight 2nd Exit 1st Exit 2nd Exit 2nd Exit Straight Straight Straight Right 1st Exit Right Straight Straight Straight Straight Straight Straight	M Build out offside Yate B4060 Station Road B4060 Station Road Station Road A432 Station Road A4059 Stover Road B4059 Yate Road A4058 Wotton Road Rangeworthy Bagstone Cromhall  B4508 Wotton Road Charfield	14:10 14:11 14:11 14:12 14:12 14:12 14:13 14:13 14:14 14:15 14:17 14:20 14:22 14:29 14:29 14:33 14:33	13:54         13:38           13:54         13:38           13:55         13:39           13:56         13:39           13:56         13:39           13:56         13:40           13:56         13:40           13:57         13:41           13:57         13:41           13:59         13:42           14:00         13:44           14:03         13:48           14:09         13:51           14:11         13:53           14:11         13:54           14:12         13:54           14:15         13:57           14:15         13:57	151.5         19.4           152.3         18.6           153.2         17.7           153.7         17.2           154.4         16.5           154.8         16.1           155.4         15.5           155.9         15.0           156.1         14.8           156.2         14.7           156.6         14.3           159.0         11.9           160.3         10.6           160.9         10.0           161.8         9.1           163.6         7.3	94.2 94.7 95.3 95.6 95.9 96.0 96.3 96.6 97.1 97.1 97.2 97.3 97.4 98.9 99.7 100.1 100.6	R/about R/about R/about M R/about M R/about M R/about M R/about M R/about M R/about Sign	Caution! Caution! Caution! Caution!  Keep Right 2nd Exit	↑ Cattle Grid ↑ Cows ↑ Fast & Narrow Descent ↑ Cattle Grid Selsley  A419 A419 Dudbridge Road A4171 Paganhill Lane A4171 Stratford Road 15km to finish A4171 Stratford Road A4173 Stratford Road A4173 Edge 10km to Finish ↑ Fast Descent! Brookthorpe	15:13 15:14 15:15 15:15 15:16 15:17 15:17 15:18 15:19 15:19 15:20 15:20 15:20 15:20 15:21 15:24 15:24 15:25 15:27 15:29 15:32	14:51         14:29           14:52         14:30           14:53         14:31           14:54         14:32           14:55         14:33           14:56         14:34           14:57         14:34           14:58         14:35           14:58         14:35           14:58         14:36           14:58         14:36           14:58         14:36           15:02         14:39           15:04         14:41           15:04         14:41           15:06         14:43           15:08         14:45
111.4         59.5           111.8         59.1           112.1         58.8           112.7         58.2           112.8         58.1           113.2         74.0           113.3         57.6           114.0         56.9           114.9         56.0           116.1         54.8           117.8         53.1           119.4         51.5           121.9         49.0           123.6         47.3           123.8         47.1           123.9         47.0           126.0         44.9           127.6         43.3	69.3 69.5 69.7 69.8 70.1 70.4 70.5 70.7 70.9 71.5 72.2 73.3 74.2 75.8 76.9 77.0 78.4 78.4 79.3	T.Lights R/about M R/about R/about R/about T.Lights T.Lights T.Lights T.Lights T.Lights T.Lights T.Lights X.About T.Lights X.About T.Lights Sign Sign X.Roads X.Roads R/about Sign Sign	Straight 2nd Exit 1st Exit 2nd Exit 2nd Exit 2nd Exit Straight Straight Straight Right 1st Exit Right Straight Straight August Straight August Straight Straight Straight Straight August Straight Straight Straight Straight	ABuild out offside Yate B4060 Station Road B4060 Station Road Station Road Station Road A432 Station Road A4059 Stover Road B4059 Yate Road A4058 Wotton Road Rangeworthy Bagstone Cromhall  B4508 Wotton Road Charfield Gloucestershire	14:10 14:11 14:11 14:12 14:12 14:12 14:13 14:13 14:14 14:15 14:17 14:20 14:22 14:29 14:29 14:33 14:33 14:35	13:54         13:38           13:54         13:38           13:55         13:39           13:56         13:39           13:56         13:39           13:56         13:40           13:56         13:40           13:57         13:41           13:57         13:41           13:59         13:42           14:00         13:44           14:03         13:48           14:09         13:51           14:11         13:53           14:11         13:54           14:12         13:54           14:15         13:57           14:15         13:57           14:11         13:53           14:11         13:54           14:12         13:57           14:15         13:57           14:15         13:57           14:15         13:57           14:15         13:57	151.5         19.4           152.3         18.6           153.2         17.7           153.7         17.2           154.4         16.5           154.8         16.1           155.9         15.0           156.1         14.8           156.2         14.7           156.6         14.3           159.0         11.9           160.3         10.6           160.9         10.0           161.8         9.1           163.6         7.3           163.8         7.1	94.2 94.7 95.3 95.6 95.9 96.0 96.3 96.6 97.1 97.1 97.2 97.3 97.4 98.9 99.7 100.1 101.7	R/about R/about R/about M R/about M R/about M R/about M R/about M R/about M R/about Sign Sign M R/about	Caution! Caution! Caution! Caution!  Keep Right 2nd Exit 2nd Exit 2nd Exit 2nd Exit 2nd Exit 2nd Exit  Left  Caution!	↑ Cattle Grid ↑ Cows ↑ Fast & Narrow Descent ↑ Cattle Grid Selsley  A419 A419 Dudbridge Road A4171 Paganhill Lane A4171 Stratford Road 15km to finish A4171 Stratford Road A4173 Stratford Road A4173 Edge 10km to Finish ↑ Fast Descent! Brookthorpe A4173	15:13 15:14 15:15 15:15 15:16 15:17 15:17 15:18 15:19 15:19 15:20 15:20 15:20 15:20 15:21 15:24 15:24 15:25 15:27 15:29 15:32 15:32	14:51         14:29           14:52         14:30           14:53         14:31           14:54         14:32           14:55         14:33           14:56         14:34           14:57         14:34           14:58         14:35           14:58         14:35           14:58         14:36           14:58         14:36           14:58         14:36           15:02         14:39           15:04         14:41           15:04         14:41           15:05         14:45           15:09         14:45           15:09         14:45
111.4         59.5           111.8         59.1           112.1         58.8           112.7         58.2           112.8         58.1           113.2         74.0           113.3         57.6           114.0         56.9           114.9         56.0           116.1         54.8           117.8         53.1           119.4         51.5           121.9         49.0           123.8         47.1           123.9         47.0           126.0         44.9           127.6         43.3           128.5         42.4	69.3 69.5 69.7 69.8 70.1 70.4 70.5 70.7 70.9 71.5 72.2 73.3 74.2 75.8 76.9 77.0 78.4 78.4 79.3	T.Lights R/about M R/about R/about R/about T.Lights T.Lights T.Lights T.Lights T.Lights T.Lights T.Lights X.About T.Lights X.About T.Lights R/about T.Lights Sign Sign X.Roads X.Roads R/about Sign	Straight 2nd Exit 1st Exit 2nd Exit 2nd Exit 2nd Exit Straight Straight Straight Right 1st Exit Right Straight Straight Aught Straight Straight Straight Straight Straight Straight Straight Straight Straight Aught Straight Straight Straight Aught Straight Straight Aught Straight Aught Straight Aught	M Build out offside Yate B4060 Station Road B4060 Station Road Station Road Station Road A432 Station Road A4059 Stover Road B4059 Yate Road A4058 Wotton Road Rangeworthy Bagstone Cromhall  B4508 Wotton Road Charfield Gloucestershire B4058	14:10 14:11 14:11 14:12 14:12 14:12 14:13 14:14 14:15 14:15 14:20 14:29 14:29 14:33 14:33 14:35 14:36	13:54         13:38           13:54         13:38           13:55         13:39           13:56         13:39           13:56         13:39           13:56         13:40           13:56         13:40           13:57         13:41           13:57         13:41           13:59         13:42           14:00         13:44           14:03         13:48           14:09         13:51           14:11         13:53           14:11         13:54           14:12         13:54           14:15         13:57           14:15         13:57           14:11         13:53           14:11         13:54           14:12         13:57           14:15         13:57           14:15         13:57           14:17         13:59           14:18         14:00	151.5         19.4           152.3         18.6           153.2         17.7           153.7         17.2           154.4         16.5           154.8         16.1           155.9         15.0           156.1         14.8           156.2         14.7           156.6         14.3           159.0         11.9           160.3         10.6           160.9         10.0           161.8         9.1           163.6         7.3           164.1         6.8	94.2 94.2 94.7 95.3 95.6 95.9 96.0 96.3 96.6 97.1 97.1 97.2 97.3 97.4 98.9 99.7 100.1 101.9 102.0	R/about R/about R/about M R/about	Caution! Caution! Caution! Caution!  Keep Right 2nd Exit 2nd Exit 2nd Exit 2nd Exit 2nd Exit  Left  Caution!	↑ Cattle Grid ↑ Cows ↑ Fast & Narrow Descent ↑ Cattle Grid Selsley  A419 A419 Dudbridge Road A4171 Paganhill Lane A4171 Stratford Road 15km to finish A4171 Stratford Road A4171 Stratford Road Stratford Road A4171 Stratford Road A4171 Stratford Road A4171 Stratford Road A4171 Stratford Road A4173 Stratford Road A4173 Edge 10km to Finish ↑ Fast Descent! Brookthorpe A4173 A4173	15:13 15:14 15:15 15:15 15:16 15:17 15:17 15:18 15:19 15:20 15:20 15:20 15:20 15:21 15:24 15:24 15:25 15:27 15:29 15:32 15:32	14:51         14:29           14:52         14:30           14:53         14:31           14:54         14:32           14:55         14:33           14:55         14:34           14:57         14:34           14:57         14:35           14:58         14:35           14:58         14:35           14:58         14:36           14:58         14:36           15:02         14:34           15:04         14:41           15:04         14:41           15:05         14:45           15:09         14:45           15:09         14:45           15:09         14:45
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111.4         59.5           111.8         59.1           112.1         58.8           112.7         58.2           112.8         58.1           113.2         74.0           113.3         57.6           114.0         56.9           114.9         56.0           116.1         54.8           117.8         53.1           121.9         49.0           123.6         47.3           123.9         47.0           126.0         44.9           127.6         43.3           128.5         42.4           129.1         41.8           130.1         40.8	69.3 69.5 69.7 69.8 70.1 70.4 70.5 70.7 70.9 71.5 72.2 73.3 74.2 75.8 76.9 77.0 78.4 78.4 79.3 79.9 80.3 80.9	T.Lights R/about M R/about R/about R/about T.Lights T.Lights T.Lights T.Lights T.Lights T.Lights T.Lights X.About T.Lights X.About T.Lights Sign Sign X.Roads X.Roads R/about Sign Sign	Straight 2nd Exit 1st Exit 2nd Exit 2nd Exit 2nd Exit Straight Straight Straight Right 1st Exit Right Straight Straight 2nd Exit Right Straight Straight Straight Straight Straight Straight Straight Straight Straight Keep Right 2nd Exit Keep Right	M Build out offside Yate B4060 Station Road B4060 Station Road Station Road A432 Station Road A435 Station Road A4059 Stover Road B4059 Yate Road A4058 Wotton Road Rangeworthy Bagstone Cromhall  B4508 Wotton Road Charfield Gloucestershire B4058 B4058 New Road Wotton-under-Edge	14:10 14:11 14:11 14:12 14:12 14:12 14:13 14:13 14:15 14:17 14:20 14:29 14:29 14:33 14:33 14:35 14:36 14:37	13:54         13:38           13:54         13:38           13:55         13:39           13:56         13:40           13:56         13:40           13:57         13:41           13:57         13:41           13:59         13:42           14:00         13:44           14:03         13:46           14:05         13:48           14:09         13:51           14:11         13:53           14:11         13:54           14:12         13:54           14:15         13:57           14:15         13:57           14:15         13:57           14:15         13:57           14:15         13:57           14:15         13:57           14:15         13:57           14:15         13:57           14:15         13:57           14:17         13:59           14:18         14:00           14:19         14:00           14:19         14:00           14:20         14:02	151.5         19.4           152.3         18.6           153.2         17.7           153.7         17.2           154.4         16.5           154.8         16.1           155.9         15.0           156.1         14.8           156.2         14.7           156.3         14.6           156.4         14.5           156.6         14.3           159.0         11.9           160.3         10.6           161.8         9.1           163.8         7.1           164.1         6.8           165.2         5.7	94.2 94.7 95.3 95.6 95.9 96.0 96.3 96.6 96.9 97.1 97.2 97.3 97.4 98.9 99.7 100.1 100.6 101.7 101.9 102.0 102.6	R/about R/about R/about M R/about Sign M R/about M R/about	Caution! Caution! Caution! Caution!  Keep Right 2nd Exit 2nd Exit 2nd Exit 2nd Exit 2nd Exit  Left  Caution!	↑ Cattle Grid ↑ Cows ↑ Fast & Narrow Descent ↑ Cattle Grid Selsley  A419 A419 Dudbridge Road A4171 Paganhill Lane A4171 Stratford Road 15km to finish A4171 Stratford Road A4173 Edge 10km to Finish ↑ Fast Descentl Brookthorpe A4173 A4173 ↑ Safety Camera 80kph Whaddon	15:13 15:14 15:15 15:15 15:16 15:17 15:17 15:18 15:19 15:20 15:20 15:20 15:20 15:20 15:21 15:24 15:24 15:25 15:32 15:32 15:32 15:32 15:34	14:51         14:29           14:52         14:30           14:53         14:31           14:54         14:32           14:55         14:33           14:55         14:34           14:57         14:34           14:57         14:35           14:58         14:35           14:58         14:35           14:58         14:36           15:02         14:34           15:04         14:41           15:04         14:41           15:05         14:45           15:09         14:45           15:09         14:45           15:10         14:47           15:11         14:47
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## 

# **RACE SCHEDULE**TEWKESBURY TO GLOUCESTER

KM	KM to go	Miles	Feature	Instruction	Description	38km/ph	12km/ph	46km/ph
167.9	3.0	104.4			Green Zone for 200m	15:38	15:14	14:50
167.9	3.0	104.4	R/about	2nd Exit	B4072 Stroud Road	15:38	15:14	14:50
168.2	2.7	104.6	M R/about	2nd Exit	B4072 Stroud Road	15:39	15:15	14:51
169.6	1.3	105.5	T.Lights	Straight	B4072 Stroud Road	15:41	15:17	14:53
170.0	0.9	105.7	Junction	Right	B4072 Stroud Road	15:42	15:17	14:53
170.2	0.7	105.8	T.Lights	Right	B4072 Bristol Road	15:42	15:18	14:53
170.4	0.5	106.0	T.Lights	Straight	A4301 Southgate Street	15:42	15:18	14:54
170.9	0.0	106.3	Finish		Southgate Street – Gloucester	15:43	15:19	14:54





# Supporting people to make the big switch to more active travel



Delivering climate action

Proud sponsor of the Tour of Britain in South Gloucestershire

Installing safe cycling and walking routes to make sustainable travel modes the natural choice; helping to tackle the climate and nature emergencies and reach net zero emissions by 2030.

You might not be as fast as the Tour of Britain competitors but getting out of your car and onto your bike can improve your health and quality of life, and make a difference to the environment.



# 7 FINISH GLOUCESTER

#### **Timetable**

#### Friday 8 September

Time Activities

20:30 Overnight parking Gloucester Docks car park

#### Saturday 9 September

04:45 Roads closed

05:15 Race facilities/Contractors arrive on site

05:30 Commence build up

07:00 6 stewards on site (venue)

08:00 Position promotional units

Podium

All staff on site

08:30 Crew breakfast / briefing Media Centre open

09:00 24 stewards on site (venue) Volunteer marshal briefing

10:30 Event Control briefing

#### 11:00 Stage 7 departs Tewkesbury

Volunteer briefing

11:30 Finish straight available for support activities

11:45 Expected arrival of first team coaches Hospitality open

13:15 Ride with Dan Martin arrives

14:00 Support activities end

14:15 Full road closure from 1km to go

#### 14:54 Stage 7 arrives (Fast schedule)

#### 15:19 Stage 7 arrives (Expected schedule)

15:35 Presentation of Stage Winner and Leader's jerseys

15:45 Hospitality closes Press conference

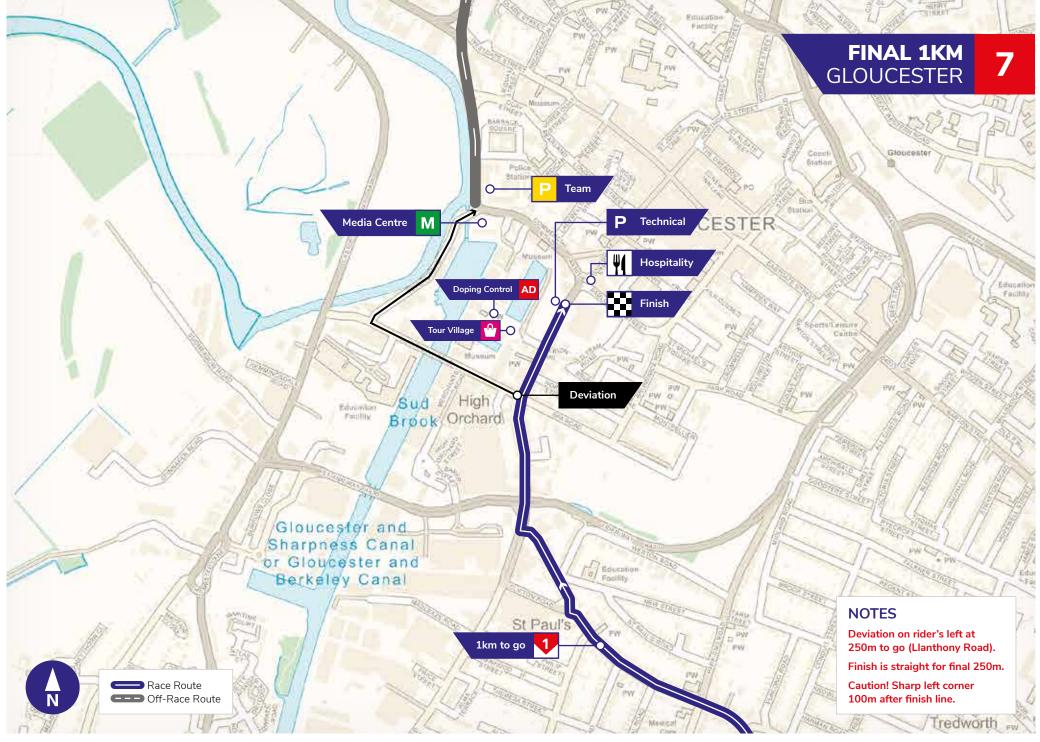
16:30 Volunteer marshals dismissed 24 stewards dismissed Event Control closes

17:45 Remaining Stewards dismissed

18:00 Media Centre closes

19:00 Site clear





# STAGE 8

# MARGAM COUNTRY PARK TO CAERPHILLY SUNDAY 10 SEPTEMBER

The toughest final stage in modern Tour history features the popular local climbs of the Bwlch (3.2km, 6.1% average), Rhigos (9.2km, 3.8%), Bryn Du (5.4km, 5%), and Blaenllechau (3km, 6%), all of which will make their debut in the race, before a double ascent of Caerphilly Mountain (1.3km, 10.1%) in the closing kilometres.

Stage eight starts at Margam Country Park, a stunning estate in Neath Port Talbot that comprises around 850 acres, and the route will pass through the boroughs of Vale of Glamorgan, Bridgend, and Rhondda Cynon Taff.

After tackling Caerphilly Mountain for the second time, riders will descend towards the finish line in the town centre, where this year's champion will be crowned a short distance away from Caerphilly's distinctive castle.

STAGE PARTNERS





START PARTNERS













# **START**MARGAM COUNTRY PARK

In addition to its natural beauty and rich heritage, Margam Country Park offers an exciting range of activities and events throughout the year. This makes it one of the best days out in Wales for all the family.

Margam Country Park was recently voted as one of the top 10 most popular parks and green spaces in Britain, the only park in Wales to receive this accolade. The Green Flag awarded estate is home to the magnificent 19th-century Tudor-Gothic Margam Castle, the former Talbot family residence. The ruins of Margam Abbey are among the country's finest architectural treasures, and the restored Orangery is renowned for being one of the most sought-after wedding venues in Wales.

The Fairytale Village and Adventure Playground offer the perfect excuse for families to make memories together while little ones let off steam. There's also a range of activities such as go-karting, canoeing, kayaking, and archery available at Margam Park Adventure.

From relaxing walks through the ornamental gardens to the thrill of mountain biking, it's easy to enjoy a variety of activities in the wonderful environment the Park provides. It's no secret that Neath Port Talbot boasts a spectacular dramatic landscape, and Margam Country Park is a fine example of that.



FINISH CAERPHILLY

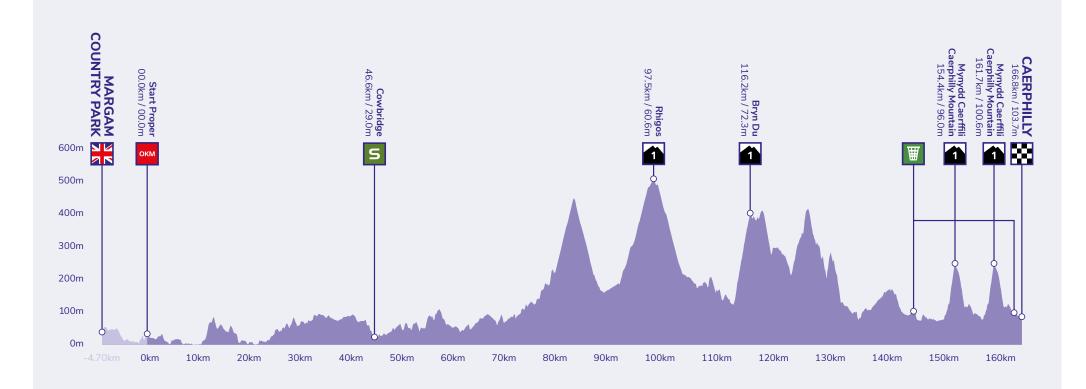
Nestled in the heart of South Wales, Caerphilly is a charming and historically rich town that offers a unique blend of natural beauty, captivating heritage, and modern attractions.

The town's most iconic feature is the magnificent medieval Caerphilly Castle, a colossal fortress built in the 13th century. It remains the largest castle in Wales and the second largest in Britain after Windsor Castle. The castle boasts a striking moat and imposing towers, making it a popular destination for history enthusiasts and families alike.

Beyond its historic allure, Caerphilly boasts a tranquil and scenic landscape, making it an ideal destination for nature lovers. The surrounding countryside is dotted with lush green hills, serene country parks, and charming walking trails.

Like all the surrounding communities in the region, Caerphilly has a vibrant community that embraces its Welsh heritage. The town hosts various festivals and events throughout the year, including the famous 'Little Cheese' event named after the renowned Caerphilly Cheese that originated from the area. The peloton will pass the soon-to-open Ffos Caerphilly market and the Tommy Cooper statue, a tribute to the comedian who was born in the town.









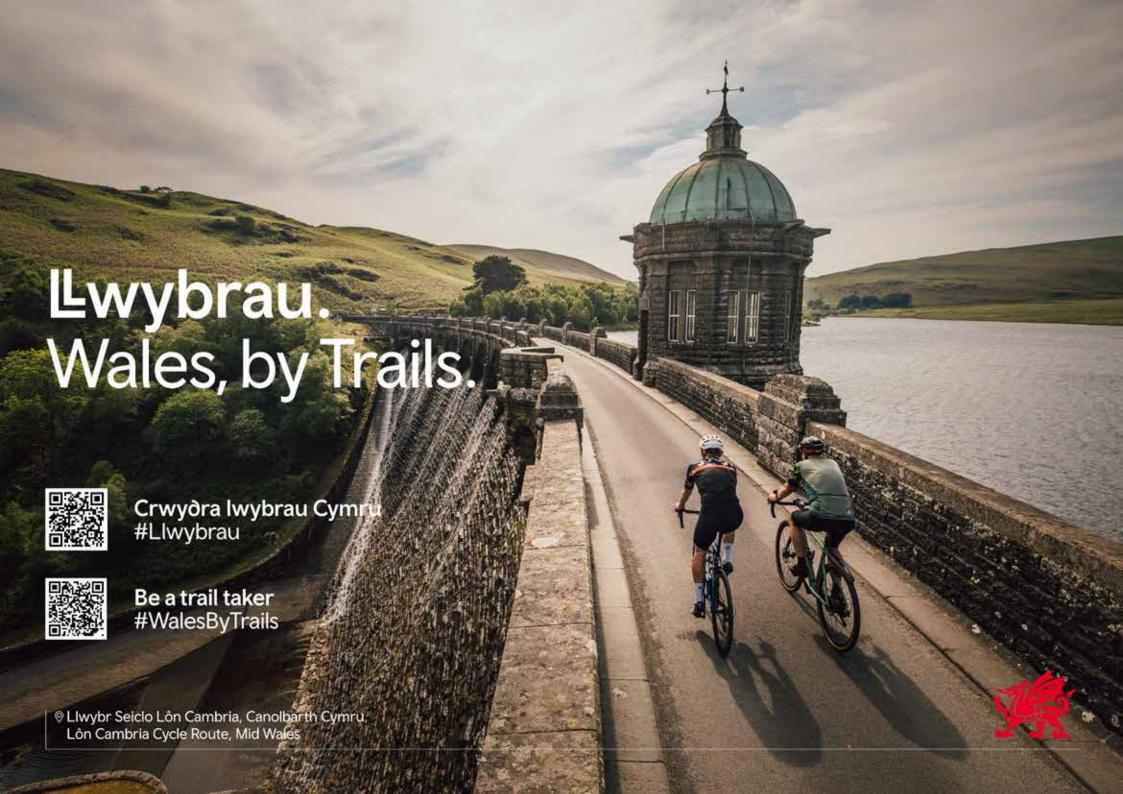


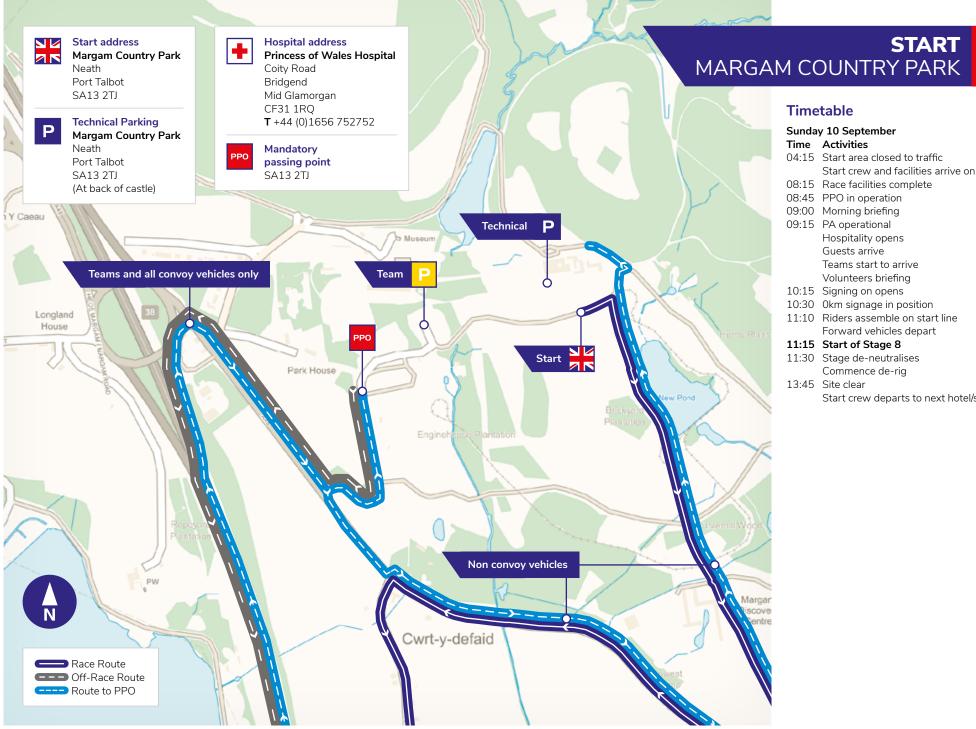


↔166.8km / 103.7m **^** 2,827m



-phiremann:





# **Timetable**

# Sunday 10 September

Time	Activities
04:15	Start area closed to traffic
	Start crew and facilities arrive on site
08:15	Race facilities complete
08:45	PPO in operation
09:00	Morning briefing
09:15	PA operational
	Hospitality opens
	Guests arrive
	Teams start to arrive
	Volunteers briefing
10:15	Signing on opens
10:30	0km signage in position
11:10	Riders assemble on start line
	Forward vehicles depart
11:15	Start of Stage 8

- 11:30 Stage de-neutralises Commence de-rig
- 13:45 Site clear

Start crew departs to next hotel/start venue

8

# RACE SCHEDULE MARGAM COUNTRY PARK TO CAERPHILLY

# **Neutralised section**

Margam Country Park estate roads, A48, B4283 Water Street.

**Approximate distance of neutralised section** 4.7km / 2.9miles **Distance of stage** 166.8km / 103.7miles

Neutralised start 11:15

КМ	KM to go	Miles	Feature	Instruction	Description	38km/ph	42km/ph	
			<b>₩</b> Start Neutra	lised	Margam Country Park	11:15	11:15	11:15
0.00	166.8	0.00	Start Proper		B4283 Water Street	11:25	11:25	11:25
1.3	165.5	8.0		Caution!	⚠ Narrow Bridge!	11:27	11:26	11:26
2.3	164.5	1.4	Sign		Bridgend	11:28	11:28	11:27
2.6	164.2	1.6	Sign		Corneli	11:29	11:28	11:28
4.8	162.0	3.0	R/about	3rd Exit	A4229	11:32	11:31	11:31
5.7	161.1	3.5	R/about	3rd Exit	A4229	11:33	11:33	11:32
6.3	160.5	3.9	Sign		Porthcawl	11:34	11:34	11:33
6.5	160.3	4.0		Keep Right	A4229	11:35	11:34	11:33
7.4	159.4	4.6	X.Roads	Straight	A4229 Pyle Road	11:36	11:35	11:34
7.9	158.9	4.9	R/about	3rd Exit	Fulmar Road	11:37	11:36	11:35
8.9	157.9	5.5		Caution!	⚠ Speed Hump	11:38	11:37	11:36
9.7	157.1	6.0		Caution!	⚠ Sharp left bend!	11:40	11:38	11:37
11.3	155.5	7.0		Caution!	⚠ Central Island pass both sides	11:42	11:41	11:39
11.5	155.3	7.2		Caution!	⚠ Central Island pass both sides	11:43	11:41	11:39
11.9	154.9	7.4	R/about	4th Exit		11:43	11:42	11:40
12.3	154.5	7.6		Keep Left	Eastern Promenade	11:44	11:42	11:40
12.4	154.4	7.7	R/about	2nd Exit	New Road	11:44	11:42	11:40
12.6	154.2	7.8		Caution!	⚠ Speed cushions x3	11:44	11:43	11:41
12.8	154.0	8.0	M R/about	1st Exit	New Road	11:45	11:43	11:41
12.9	153.9	8.0		Caution!		11:45	11:43	11:41
13.3	153.5	8.3		Caution!	⚠ Speed Hump	11:45	11:44	11:42
13.6	153.2	8.5	M R/about	1st Exit	Bridgend Road	11:46	11:44	11:42
14.1	152.7	8.8		Keep Left	Bridgend Road	11:47	11:45	11:43
14.2	152.6	8.8	R/about	3rd Exit	A4106 Bridgend Road	11:47	11:45	11:43
16.1	150.7	10.0	Sign		Tyhegston	11:50	11:48	11:45
17.8	149.0	11.1	R/about	2nd Exit	A48	11:52	11:50	11:47
18.4	148.4	11.4	R/about	2nd Exit	A48	11:53	11:51	11:48
20.1	146.7	12.5	Junction	Left	New Inn Road	11:56	11:53	11:50
20.3	146.5	12.6		Caution!	⚠ Fast descent	11:56	11:54	11:51
20.9	145.9	13.0		Caution!	∧ Narrow Bridge!	11:57	11:54	11:51
20.9	145.9	13.0		Caution!	<u> </u>	11:57	11:54	11:51
22.5	144.3	14.0	T.Junction	Right	B4265 Eweeny Road	12:00	11:57	11:53
22.7	144.1	14.1	Sign		Glamorgan	12:00	11:57	11:54
22.8	144.0	14.2	Junction	Right	B4524 Ogmore Road	12:00	11:57	11:54
24.4	142.4	15.2		Caution!		12:03	11:59	11:56
24.8	142.0	15.4		Caution!	⚠ Sheep	12:03	12:00	11:56
25.8	141.0	16.0		Keep Right	B4524 Main Road	12:05	12:01	11:58
26.8	140.0	16.7		Caution!	⚠ Cattle Grid	12:07	12:03	11:59
26.9	139.9	16.7	Sign		Ogmore by the Sea	12:07	12:03	11:59
28.4	138.4	17.7		Caution!	<b>⚠</b> Cattle Grid	12:09	12:05	12:01
29.2	137.6	18.2	Sign		Southerndown	12:10	12:06	12:02
29.6	137.2	18.4		Caution!	<b>⚠</b> Cattle Grid	12:11	12:07	12:03
29.8	137.0	18.5		Keep Right	B4524	12:11	12:07	12:03

125.4					JQ, .	*21. '	×67
	Miles	Feature	Instruction	Description	Harus	Mah	*6km/ph
136.8	18.7		Keep Left	B4524			
136.8	18.7	Drinks	Start	ħ	12:12	12:07	12:03
136.6	18.8		Keep Left	B4524	12:12	12:08	12:03
135.2	19.7	Sign		St Brides Major	12:14	12:10	12:05
135.0	19.8	T.Junction	Right	B4265 Wick Road	12:14	12:10	12:05
131.3	22.1	Sign		Wick	12:20	12:15	12:10
130.9	22.3		Keep Left	B4265	12:21	12:16	12:11
128.4	23.9	Junction	Left		12:25	12:19	12:14
127.5	24.4		Caution!	⚠ Hump Back Bridge	12:26	12:21	12:15
127.3	24.6	Junction	Left		12:27	12:21	12:15
126.5	25.1	T.Junction	Right		12:28	12:22	12:16
126.1	25.3	T.Junction	Left	B4270 Llantwit Major Road	12:28	12:23	12:17
124.3	26.4	Junction	Right	B4270 Llantwit Major Road	12:31	12:25	12:19
122.0	27.9	Junction	Right	B4270 Llantwit Major Road	12:35	12:29	12:22
121.6	28.1	Sign		Cowbridge	12:36	12:29	12:23
121.0	28.5	T.Junction	Right	A4222 Westgate	12:36	12:30	12:23
120.2	29.0	Sprint		<b>S</b> Cowbridge	12:38	12:31	12:24
119.8	29.2	T.Lights	Left	A4222 Aberthin Road	12:38	12:32	12:25
118.7	29.9	Sign		Aberthin	12:40	12:33	12:26
118.5	30.0		Keep Left	A4222	12:40	12:34	12:27
117.4	30.7	Sign		Maendy	12:42	12:35	12:28
116.3	31.4	Sign		Ystradowen	12:44	12:37	12:29
113.8	33.0	Sign		Rhonda Cynon Taf	12:48	12:40	12:33
113.8	33.0	Sign		Talygarn	12:48	12:40	12:33
112.7	33.6	Sign		Brynsadler	12:50	12:42	12:34
112.4	33.8	Junction	Left	Llanharry Road	12:50	12:42	12:34
110.8	34.8	Sign		Llanharry	12:53	12:45	12:37
109.9	35.4	Junction	Right	Llanharry Road	12:54	12:46	12:38
108.7	36.1		Keep Left	Llanharry Road	12:56	12:48	12:39
107.3	37.0	X.Roads	Left	A473 Bridgend Road	12:58	12:50	12:41
106.9	37.2	R/about	2nd Exit	A473 Bridgend Road	12:59	12:50	12:42
106.7	37.4	M R/about	2nd Exit	A473 Bridgend Road	12:59	12:50	12:42
106.7	37.4	Sign		Bryncae	12:59	12:50	12:42
105.6	38.1	R/about	1st Exit	A473 New Road	13:01	12:52	12:43
105.2	38.3	R/about	3rd Exit	A473 New Road	13:01	12:53	12:44
104.4	38.8	R/about	2nd Exit	B4280	13:03	12:54	12:45
103.3	39.5		Caution!		13:04	12:55	12:46
101.3	40.7		Caution!	⚠ Cattle Grid	13:07	12:58	12:49
101.0	40.9	Junction	Left	B4280 Pant Hirwaun	13:08	12:59	12:49
100.6	41.2		Caution!	<b>⚠</b> Cattle Grid	13:09	12:59	12:50
100.3	41.4		Keep Right	B4280	13:09	13:00	12:50
98.0	42.8		Keep Right	B4280	13:13	13:03	12:53
97.8	42.9		Caution!	⚠ Cattle Grid			12:53
97.8	42.9	R/about	3rd Exit	A4061 Blackmill Road	13:13	13:03	12:53
	136.8 136.6 135.2 135.0 131.3 130.9 128.4 127.5 126.1 124.3 122.0 121.6 121.0 120.2 119.8 118.7 118.5 117.4 116.3 113.8 113.8 113.8 112.7 112.4 10.8 109.9 106.7 105.6 105.2 104.4 103.3 101.3 101.0 100.6	to go         Miles           136.8         18.7           136.2         19.7           135.2         19.7           135.0         19.8           131.3         22.1           120.2         24.6           122.3         24.6           126.5         25.3           124.0         25.9           124.0         27.9           121.0         28.0           121.0         28.0           121.0         29.0           112.1         29.0           112.2         29.0           112.3         30.0           112.4         30.7           116.5         31.4           112.4         33.4           112.5         33.0           112.4         33.8           112.5         33.0           112.4         33.8           102.9         35.4           103.9         35.4           104.9         37.4           105.9         37.4           106.7         37.4           106.8         38.1           106.9         37.2           106.1         38.1     <	to go         Miles         Feature           136.8         18.7         Drinks           136.6         18.8         Feature           135.2         19.7         Sign           135.0         19.8         T.Junction           131.3         22.1         Sign           130.9         22.3         Feature           127.5         24.4         Feature           127.5         24.4         Junction           127.5         24.4         Junction           126.5         25.1         T.Junction           126.1         25.3         T.Junction           124.3         26.4         Junction           124.3         26.4         Junction           122.0         27.9         Junction           121.0         28.5         T.Junction           121.0         28.5         T.Junction           121.0         28.5         T.Junction           121.1         28.5         T.Junction           122.0         29.0         Sprint           119.8         29.2         T.Lights           118.7         30.0         Sign           118.8         30.0         Sig	to go         Miles         Feature         Instruction           136.8         18.7         Drinks         Start           136.6         18.8         Keep Left           135.2         19.7         Sign           135.0         19.8         T.Junction         Right           131.3         22.1         Sign           130.9         22.3         Keep Left           128.4         23.9         Junction         Left           127.5         24.4         Caution!           127.5         24.4         Junction         Left           127.3         24.6         Junction         Right           126.5         25.1         T.Junction         Right           126.1         25.3         T.Junction         Right           126.2         27.9         Junction         Right           121.0         28.5         T.Junction         Right           121.0         28.5         T.Junction         Right           120.2         29.0         Sprint           119.8         29.2         T.Lights         Left           118.7         29.9         Sign           118.8         30.0	to go         Miles         Feature         Instruction         Description           136.8         18.7         Drinks         Start         ■ 4524           136.6         18.8         Keep Left         B 4524           135.2         19.7         Sign         St Brides Major           135.3         22.1         Sign         Wick           131.3         22.1         Keep Left         B 4265 Wick Road           131.3         22.1         Keep Left         B 4265           128.4         23.9         Junction         Left           127.5         24.4         Caution!         ♣ Hump Back Bridge           127.3         24.6         Junction         Left           126.5         25.1         TJunction         Right           126.1         25.3         TJunction         Right           120.2         27.9         Junction         Right         B 4270 Llantwit Major Road           121.0         28.1         Sign         Cowbridge           121.0         28.5         TJunction         Right         A 4222 Westgate           120.2         27.9         Sprint         Cowbridge           121.0         28.5         TJ	136.8         18.7         Drinks         Start         1.2:12           136.6         18.8         Keep Left         B4524         12:12           135.2         19.7         Sign         St Brides Major         12:14           135.0         19.8         TJunction         Right         B4265 Wick Road         12:14           131.3         22.1         Sign         Wick         12:20           1224         23.9         Junction         Left         12:21           128.4         23.9         Junction         Left         12:25           127.5         24.4         Caution!         ♣ Hump Back Bridge         12:26           127.3         24.6         Junction         Left         12:27           126.5         25.1         TJunction         Right         12:28           126.5         25.1         TJunction         Right         B4270 Llantwit Major Road         12:31           124.3         26.4         Junction         Right         B4270 Llantwit Major Road         12:36           121.0         28.5         TJunction         Right         B4270 Llantwit Major Road         12:38           120.2         27.9         Junction         Right </td <td>136.8         18.7         Keep Left         B4524         12:12         12:07           136.6         18.8         Keep Left         B4524         12:12         12:08           135.2         19.7         Sign         St Brides Major         12:14         12:10           135.0         19.8         TJunction         Right         B4265 Wick Road         12:14         12:10           130.9         22.3         Keep Left         B4265         12:21         12:16           120.9         22.3         Keep Left         B4265         12:21         12:16           122.5         23.9         Junction         Left         12:26         12:21         12:16           127.5         24.4         Caution!         A Hump Back Bridge         12:22         12:21           127.5         24.4         Caution!         Left         B4270 Llantwit Major Road         12:22         12:21           126:1         25.3         TJunction         Right         B4270 Llantwit Major Road         12:33         12:25           121.6         21.5         12.4         13:36         12:30         12:35         12:29           121.6         12.5         Sign         Cowbridge</td>	136.8         18.7         Keep Left         B4524         12:12         12:07           136.6         18.8         Keep Left         B4524         12:12         12:08           135.2         19.7         Sign         St Brides Major         12:14         12:10           135.0         19.8         TJunction         Right         B4265 Wick Road         12:14         12:10           130.9         22.3         Keep Left         B4265         12:21         12:16           120.9         22.3         Keep Left         B4265         12:21         12:16           122.5         23.9         Junction         Left         12:26         12:21         12:16           127.5         24.4         Caution!         A Hump Back Bridge         12:22         12:21           127.5         24.4         Caution!         Left         B4270 Llantwit Major Road         12:22         12:21           126:1         25.3         TJunction         Right         B4270 Llantwit Major Road         12:33         12:25           121.6         21.5         12.4         13:36         12:30         12:35         12:29           121.6         12.5         Sign         Cowbridge

KM					38km/ph	12km/ph 46km/ph	KM					38km/ph	12km/ph 46km/ph
KM to go	Miles	Feature	Instruction	Description	, NOV	"Ph "Ph	KM to go	Miles	Feature	Instruction	Description	1/DH	Ph Ph
72.0 94.8	44.8	Sign		Blackmill	13:18	13:07 12:57	113.2 53.6	70.4	KoM 2 Cat 1	Start			14:06 13:50
72.6 94.2	45.1	T.Lights	Straight	A4061 Oak Ridge/A4093	13:19	13:08 12:58	114.0 52.8	70.9	Sign		Maerdy Mountain	14:24	14:07 13:51
73.4 93.4	45.6		Keep Right	A4061	13:20	13:09 12:59	114.2 52.6			Caution!	Cattle Grid		14:08 13:51
75.3 91.5	46.8	Sign		Ongar Vale	13:23	13:12 13:01	114.5 52.3	71.2		Caution!	A Hairpin left on ascent	14:24	14:08 13:52
76.0 90.8	47.3		Keep Right	A4061 Bridge Street	13:24	13:13 13:02	115.0 51.8	71.5		Caution!	A Hairpin right on ascent		14:09 13:52
78.0 88.8	48.5	Sign		Nantymoel	13:27	13:16 13:05	115.4 51.4	71.8		Caution!	A Hairpin left on ascent		14:09 13:53
78.8 88.0	49.0	R/about	2nd Exit	A4061 Bwlch-y-Clawdd Road	13:28	13:17 13:06	115.6 51.2	71.9		Caution!	Hairpin left on ascent		14:10 13:53
79.2 87.6	49.3		Keep Left	A C W C C	13:29	13:18 13:06	116.2 50.6	72.3	KoM 2 Cat 1	Finish	Bryn Du		14:11 13:54
80.3 86.5	49.9		Caution!	↑ Cattle Grid	13:31	13:19 13:08	118.7 48.1	73.8		Caution!	Fast Descent		14:14 13:57
80.3 86.5	49.9		Caution!	↑ Sheep	13:31	13:19 13:08	118.8 48.0	73.9	6:	Caution	⚠ Hairpin left on descent	14:31	14:14 13:57
82.1 84.7	51.1		Caution!	A Hairpin Right on Ascent	13:34	13:22 13:10	120.2 46.6	74.7	Sign	1 - 4	Maerdy		14:16 13:59
83.4 83.4	51.9	Ci	Caution!	Hairping Left on Ascent	13:36	13:24 13:12	120.5 46.3	74.9	T.Junction	Left	A4233 Maerdy Road	14:34	14:17 13:59
83.5 83.3 83.5 83.3	51.9 <b>51.9</b>	Sign	Cautiani	Rhonda Cynon Taf	13:36	13:24 13:12	121.8 45.0	75.7	Sign	l off	Ferndale Station Road		14:19 14:01 14:21 14:03
83.5 83.3 84.5 82.3	52.5		Caution!	∴ Fast Descent  ∴ Hairpin Right on Descent	13:36 13:37	13:24 13:12 13:25 13:13	123.5 43.3	76.8	Junction	Left	Station Road		
	53.3					13:27 13:15	124.0 42.8 124.1 42.7	77.1 <b>77.2</b>	Sign	Caution	Blaenllechau	14:39 <b>14:40</b>	14:22 14:04 14:22 14:04
85.7 81.1 86.6 80.2	53.9		Caution!	∴ Hairpin Left on Descent  ∴ Cattle Grid	13:39 13:41	13:28 13:16	124.1 42.7	77.4		Caution! Caution!	⚠ Hairpin left in ascent  ⚠ Extreme right turn	14:40	14:22 14:04
	54.7	T.Junction	Left			13:30 13:18	127.1 39.7	79.0		Caution!			14:26 14:08
<b>87.9 78.9</b> 88.2 78.6	54.8	T.Junction	Right	Caution! – Sharp Left  A4061 Park Cresent	<b>13:43</b>	13:30 13:18	128.2 38.6	79.7		Caution!	Cattle Grid	14:44	14:28 14:08
88.4 78.4	55.0	1.Junction	Keep Left	A4061 Station Road	13:43	13:31 13:18	130.3 36.5	81.0	T.Junction	Caution!	⚠ Hairpin left on descent  ↑ Sharp left base descent	14:49	14:31 14:12
	55.0 55.1		Caution!	↑ Speed cushion		13:31 13:18	130.5 36.3	81.2	1.Junction	Caution!	↑ Narrow Bridge!		14:31 14:12
88.6 78.2 88.7 78.1	55.2		Caution!	⚠ Severe speed cushion	13:44	13:31 13:19	132.0 34.8	82.1	Sign	Cautions	Perthcelyn	14:52	14:33 14:14
88.9 77.9	55.3	X.Roads	Left	A4061 High Street	13:44	13:32 13:19	132.0 34.8	82.1	T.Junction	Right	Hawthorn Terrace	14:52	14:33 14:14
89.4 77.4	55.6	7.INJaus	Caution!	↑ Central Island pass both sides	13:45	13:32 13:19	132.1 34.7	82.1	1.Juliction	Caution!	⚠ Fast descent		14:33 14:14
89.7 77.1	55.8	Sign	Cautions	Ynyswen	13:45	13:33 13:20	132.1 34.7	82.1		Caution!	↑ Buildout – offside		14:33 14:14
90.8 76.0	56.5	Sign		Treherbert	13:47	13:34 13:21	132.4 34.4	82.3		Caution!	↑ Buildout – nearside		14:34 14:15
91.9 74.9	57.1	Sign		Rhigos Mountains	13:49	13:36 13:23	132.5 34.3	82.4		Caution!	↑ Buildouts both sides	14:53	14:34 14:15
91.9 74.9	57.1	KoM 1 Cat 1	Start	Tringos Flouricains	13:49	13:36 13:23	132.8 34.0	82.6		Caution!	↑ Buildout – nearside	14:53	14:34 14:15
92.7 74.1	57.6		Caution!	↑ Cattle Grid	13:50	13:37 13:24	133.0 33.8	82.7		Caution!	↑ Buildout – nearside	14:54	14:35 14:16
92.8 74.0	57.7		Caution!	A Hairpin Left on Ascent	13:50	13:37 13:24	133.1 33.7	82.8		Caution!	⚠ Buildout both sides		14:35 14:16
97.5 69.3	60.6	KoM 1 Cat 1	Finish	↑ Rhigos	13:58	13:44 13:30	133.9 32.9	83.3	T.Junction	Right	B4275 Abercynon Road		14:36 14:17
99.0 67.8	61.6		Caution!	Fast descent	14:00	13:46 13:32	134.1 32.7	83.4	Sign		Ynys Boeth	14:55	14:36 14:17
100.1 66.7	62.2		Caution	Hairpin right on descent	14:02	13:48 13:33	134.2 32.6	83.5		Caution!	↑ Speed cushion x3	14:55	14:36 14:17
103.8 63.0	64.5	R/about	3rd Exit	A4061 Rhigos Road	14:08	13:53 13:38	135.6 31.2	84.3	Sign		Abercynon	14:58	14:38 14:19
105.0 61.8	65.3	R/about	2nd Exit	A4059/A465	14:10	13:55 13:40	135.9 30.9	84.5		Keep Right	B4275 Mountain Ash Road	14:58	14:39 14:19
105.2 61.6	65.4	Junction	Right	Rhigos Road	14:10	13:55 13:40	136.2 30.6	84.7		Keep Left	B4275 Ynsmeuring Road	14:59	14:39 14:20
105.3 61.5	65.5	Sign	-	Hirwaun	14:10	13:55 13:40	136.3 30.5	84.8		Caution!	⚠ Buildouts both sides	14:59	14:39 14:20
105.7 61.1	65.7	Junction	Left	High Street	14:11	13:56 13:40	136.5 30.3	84.9		Keep Right	B4275	14:59	14:40 14:20
107.7 59.1	67.0		Keep Right		14:14	13:58 13:43	137.1 29.7	85.3	T.Lights	Left	B4275	15:00	14:40 14:21
107.7 59.1	67.0	R/about	1st Exit	A465	14:14	13:58 13:43	137.2 29.6	85.3	T.Lights	Left	A4054	15:00	14:41 14:21
108.1 58.7	67.2	R/about	2nd Exit		14:14	13:59 13:43	138.7 28.1	86.3	R/about	3rd Exit	A472	15:02	14:43 14:23
108.7 58.1	67.6	Junction	Right	Cwmynysmintan Road	14:15	14:00 13:44	139.3 27.5	86.6	Sign		Caerphilly	15:03	14:44 14:24
110.0 56.8	68.4	T.Junction	Right	B4276 Llwydcoed Road	14:17	14:02 13:46	140.7 26.1	87.5	R/about	3rd Exit	A472 Nelson Bypass	15:06	14:46 14:25
110.6 74.0	68.8	T.Lights	Straight	B4276 Llwydcoed Road		14:03 13:47	141.3 25.5	87.9	R/about	2nd Exit	A427 Caerphilly Road		14:46 14:26
111.1 55.7	69.1	R/about	2nd Exit	B4276 Harriet Road	14:19	14:03 13:47	143.6 23.2	89.3	R/about	3rd Exit	A472	15:10	14:50 14:29
111.5 55.3	69.3		Keep Right	B4276 Mill Road	14:20	14:04 13:48	144.7 22.1	90.0	R/about	3rd Exit	Caerphilly Road	15:12	14:51 14:31
111.6 55.2	69.4		Keep Left	B4276 Mill Road	14:20	14:04 13:48	145.4 21.4	90.4	T.Lights	Straight		15:13	14:52 14:31
111.6 55.2	69.4	T.Junction	Left	B4275 Hirwuan Road		14:04 13:48	145.6 21.2	90.5	R/about	1st Exit		15:13	14:53 14:32
112.2 54.6	69.8	T.Lights	Straight	B4275 Gadlys Road		14:05 13:49	146.2 20.6	90.9	T.Lights	Straight			14:53 14:32
112.6 54.2		R/about	2nd Exit	A4233 High Street		14:05 13:49	146.6 20.2	91.2	Sign		Llanbradach		14:54 14:33
112.8 54.0	70.1		Keep Left	A4233 Canon Street	14:22	14:06 13:50	146.8 20.0		Drinks	Finish	20km to Finish		14:54 14:33
113.0 53.8			Caution!	⚠ Buildout – offside		14:06 13:50	146.8 20.0				Green Zone for 200m		14:54 14:33
113.1 53.7	70.3	Junction	Right	A4233 Victoria Square		14:06 13:50	147.4 19.4			Caution!	⚠ Buildouts both sides		14:55 14:34
113.2 53.6	70.4		Keep Left	A4233 Monk Street	14:22	14:06 13:50	147.7 19.1	91.8		Caution!	A Buildouts both sides	15:17	14:56 14:34

# RACE SCHEDULE MARGAM COUNTRY PARK TO CAERPHILLY

10.4	KM				5	38km/ph	12km/ph	46km/ph
KM	to go	Miles	Feature	Instruction	Description			
148.0		92.0	T1: 1:	Caution!	⚠ Buildouts Both Sides	15:17	14:56	
148.1	18.7	92.1	T.Lights	Straight	Glenview Terrace	15:17	14:56	14:35
148.8		92.5		Caution!	A Buildouts both sides	15:18	14:57	14:36
149.3		92.8		Caution!	A Buildouts both sides	15:19 15:19	14:58	
149.4 149.7	<b>17.4</b> 17.1	<b>92.9</b> 93.1	R/about	Caution! 3rd Exit	⚠ Buildouts both sides	15:19	<b>14:58</b> 14:58	14:37 14:37
150.3	16.5	93.1	R/about		A469	15:20	14:58	
150.3	16.4			3rd Exit	B4623 Pontygwindy Road	15:21	14:59	14:38
		93.5	Sign	Ctroiobt	Caerphilly  R4623 Posts as sinds (Pood/Ando			14:38
151.2 152.1	15.6 14.7	94.0	T.Lights	Straight	B4623 Cootle Street - Riggiit antru	15:22 15:24	15:01 15:02	14:39 14:40
	14.7		T.Lights	Straight	B4623 Castle Street – circuit entry	15:24		14:40
152.2 152.3	14.5	94.6	T.Lights	Straight	B4623 Castle Street	15:24	15:02 15:02	14:40
152.5 152.5		94.7	Junction	Right	B4623 Castle Street  1st Passage Finish Line	15:24	15:02	14:41
152.5	14.3	94.8		Kaan Diaht	B4623 Cardiff Road	15:24	15:02	14:41
152.5		95.1	Tliabto	Keep Right		15:25	15:03	14:41
153.0		95.1	T.Lights  KoM 3 Cat 1	Straight Start	B4623 Cardiff Road	15:25	15:03	
154.4		96.0	KoM 3 Cat 1	Finish	1 Caerphilly Mountain	15:27	15:05	
154.4	12.4	96.0	KOM 3 Cat 1	Caution!	A Fast descent	15:27	15:05	14:43
156.8	10.0	97.5		Cautions	10km to Finish	15:30	15:08	14:45
157.0	9.8	97.6	R/about	4th Exit	B4600 Nantgarw Road	15:31	15:09	14:46
157.1	9.7	97.7	Sign	4tii Exit	Caerphilly	15:31	15:09	14:46
157.4	9.4	97.9	R/about	2nd Exit	B4600 Nantgarw Road	15:32	15:09	14:47
158.1		98.3	T.Lights	Straight	B4600 Nantgarw Road	15:33	15:10	14:48
159.4		99.1	T.Lights	Right	B4623 Castle Street – circuit entry	15:35	15:12	14:49
159.5	7.3	99.2	T.Lights	Straight	B4623 Castle Street	15:35	15:12	14:50
159.6	7.2	99.2	Junction	Right	B4623 Castle Street	15:35	15:13	14:50
159.8		99.4	Junction	rugiic	2nd Passage Finish Line	15:36	15:13	14:50
159.8		99.4		Keep Right	B4623 Cardiff Road	15:36	15:13	14:50
160.1	6.7	99.6	T.Lights	Straight	B4623 Cardiff Road	15:36	15:13	14:50
160.2		99.6	KoM 4 Cat 1	Start	B 1020 Curum Noud	15:36	15:13	14:50
161.7		100.6	KoM 4 Cat 1	Finish	↑ Caerphilly Mountain	15:39	15:16	14:52
161.8	5.0	100.6			5km to Finish	15:39	15:16	14:53
161.8	5.0	100.6		Caution!	↑ Fast descent	15:39	15:16	14:53
163.8	3.0	101.9			3km to Finish	15:42	15:19	14:55
163.8	3.0	101.9			Green Zone for 200m	15:42	15:19	14:55
164.3	2.5	102.2	R/about	4th Exit	B4600 Nantgarw Road	15:43	15:19	14:56
164.4	2.4	102.2	Sign		Caerphilly	15:43	15:19	14:56
164.6		102.4	R/about	2nd Exit	B4600 Nantgarw Road	15:43	15:20	14:56
165.4	1.4	102.9	T.Lights	Straight	B4600 Nantgarw Road	15:44	15:21	14:57
166.5	0.3	103.5	T.Lights	Right	B4623 Castle Street – circuit entry	15:46	15:22	14:59
166.6		103.6	T.Lights	Straight	B4623 Castle Street	15:46	15:23	14:59
166.7	0.1	103.7	T.Lights	Right	B4623 Castle Street	15:46	15:23	14:59
166.8		103.7	Race	Finish	Castle Street – Caerphilly	15:47	15:23	14:59
				-	The state of the s			







# 8 FINISH CAERPHILLY

# **Timetable**

### Saturday 9 September

Time Activities

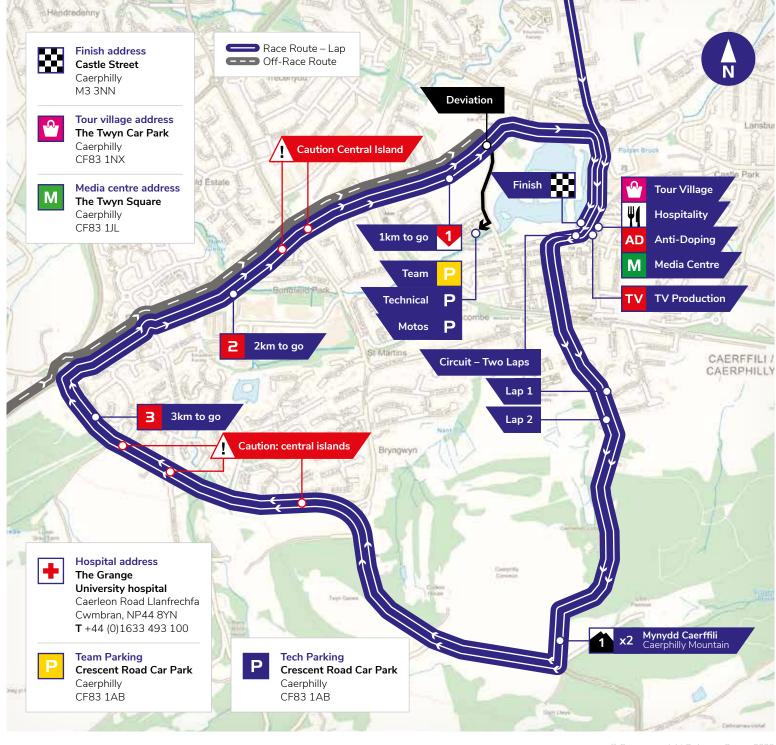
20:30 Overnight parking Crescent Road Car Park

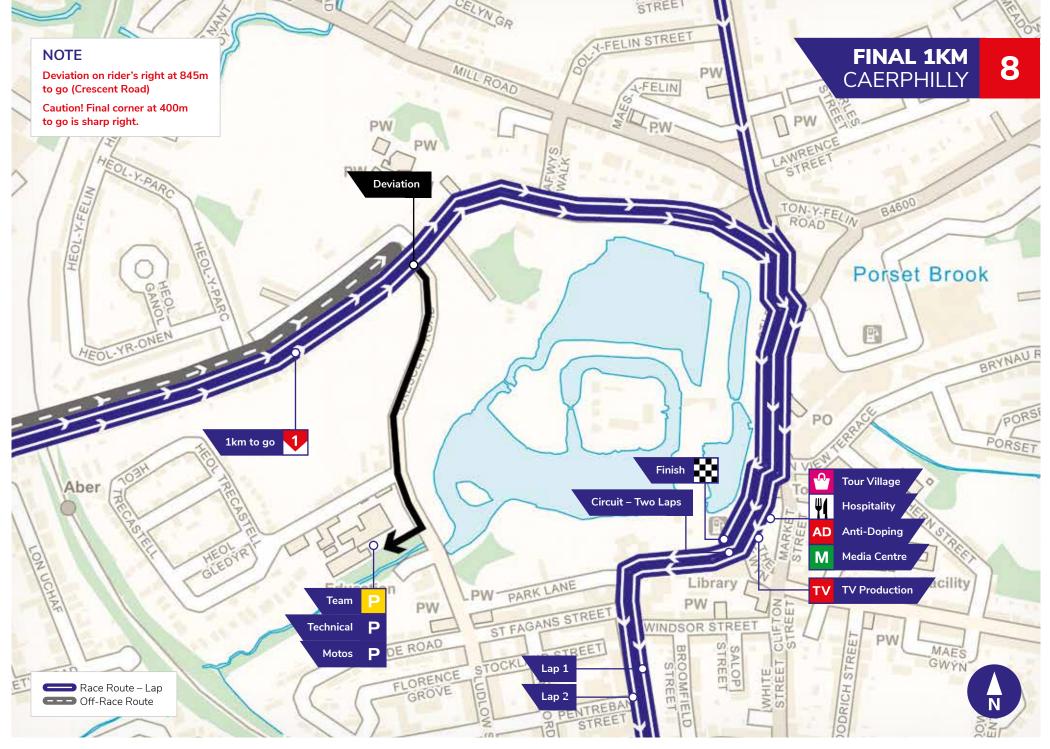
## Sunday 10 September

- 04:45 Roads closed
- 05:15 Race facilities/Contractors arrive on site
- 05:30 Commence build up
- 07:00 6 stewards on site (venue)
- 08:00 Position promotional units
  All staff on site
- 08:30 Crew breakfast / briefing Media Centre open
- 09:00 24 stewards on site (venue) Volunteer marshal briefing
- 10:30 Event Control briefing

### 11:00 Stage departs Margam Park

- 11:30 Finish straight available for support activities Hospitality open
- 12:15 Expected arrival of first team coaches
- 12:45 Ride with Dan Martin arrives
- 13:45 Support activities end
- 14:00 Circuit closes
- 15:02 First passage of Finish Line (Expected Schedule)
- 15:13 Second passage of Finish Line (Expected Schedule)
- 15:23 Stage 8 arrives (Expected Schedule)
- 15:30 Presentation of stage winner and Winner's jerseys
- 16:00 Hospitality closes Press conference
- 16:30 Volunteer marshals dismissed 24 stewards dismissed Event Control closes
- 17:45 Remaining Stewards dismissed
- 18:00 Media Centre closes
- 19:00 Site clear





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# TEAMS /

Sixteen of the world's leading teams, including Tour de France champions Jumbo – Visma and home fan favourites INEOS Grenadiers, will compete in this year's Tour of Britain.

BORA – hansgrohe, Movistar Team, and Team dsm – firmenich – all of whom won stages in last year's abridged event – and the Uno-X Pro Cycling Team will also be in action just six weeks on from competing at the Tour de France.

Four teams – Bolton Equities Black Spoke, Equipo Kern Pharma, Q36.5 Pro Cycling Team, and TDT – Unibet Cycling Team – will all appear in the race for the first time. Additionally, Bingoal WB and Uno-X Pro Cycling Team will return to the Tour having competed in the event for the first time in 2021.

The participation of three teams – a Great British national squad and the country's two leading domestic squads (Saint Piran and TRINITY Racing) – is part of the race's commitment to providing a platform to support young and emerging home riders.



UCI RANKING: 37<sup>™</sup>



**NATION BELGIUM** 

**FOUNDED** 2011

**TEAM NAME ABBREVIATION BWB** 

**PARTICIPATIONS** ONE (2022)

**NOTABLE RESULTS** KING OF THE MOUNTAINS COMPETITION, 2022 (MATHIJS PAASSCHENS)

**WEBSITE** wbca.be

@bingoalwb

# **BOLTON EQUITIES BLACK SPOKE**

UCI RANKING: 27<sup>™</sup>





**NATION NEW ZEALAND** 

FOUNDED 2020

**TEAM NAME ABBREVIATION BEB** 

**PARTICIPATIONS** FIRST PARTICIPATION IN 2023

**NOTABLE RESULTS -**

WEBSITE blackspoke.co.nz



# **BORA – HANSGROHE**

UCI RANKING: 9TH



UCI RANKING: 29<sup>™</sup>



**GLOBAL 6 CYCLING** 

UCI RANKING: 94<sup>™</sup>



**NATION GERMANY** 

**FOUNDED** 2010

**TEAM NAME ABBREVIATION BOH** 

**PARTICIPATIONS** FIVE (2011-2014, 2022)

**NOTABLE RESULTS** TWO STAGE WINS

**WEBSITE** bora-hansgrohe.com

**NATION SPAIN** 

**FOUNDED** 2020

**TEAM NAME ABBREVIATION EKP** 

**EQUIPO KERN PHARMA** 

**PARTICIPATIONS** FIRST PARTICIPATION IN 2023

**NOTABLE RESULTS -**

WEBSITE equipokernpharma.com

**NATION NEW ZEALAND** 

**FOUNDED** 2021

**TEAM NAME ABBREVIATION GLC** 

**PARTICIPATIONS** TWO (2021-2022)

**NOTABLE RESULTS** ONE TOP-10 STAGE FINISH

WEBSITE global6cycling.com

**@borahansgrohe** 

**● © EqKernPharma** 

# **GREAT BRITAIN CYCLING TEAM**

UCI RANKING: N/A



**INEOS GRENADIERS** 

UCI RANKING: 3RD



JUMBO – VISMA

UCI RANKING: 2ND



**NATION** GREAT BRITAIN

**FOUNDED** 1959

**TEAM NAME ABBREVIATION GBR** 

**PARTICIPATIONS** 15 (2004–2008, 2012-2019, 2021-2022)

**NOTABLE RESULTS** FOUR STAGE WINS

WEBSITE britishcycling.org.uk

**NATION GREAT BRITAIN** 

**FOUNDED** 2010

**TEAM NAME ABBREVIATION IGD** 

**PARTICIPATIONS** 12 (2010-2019, 2021-2022)

NOTABLE RESULTS OVERALL VICTORY, 2013 (SIR BRADLEY WIGGINS); 19 STAGE WINS

**WEBSITE** ineosgrenadiers.com

@INEOSGrenadiers

**NATION NETHERLANDS** 

**FOUNDED** 1984

TEAM NAME ABBREVIATION TJV

**PARTICIPATIONS** 10 (2007, 2009, 2011, 2014-2019, 2021)

NOTABLE RESULTS OVERALL VICTORY, 2011, 2017 (LARS BOOM), 2021 (WOUT VAN AERT); 14 STAGE WINS

WEBSITE teamjumbovisma.nl



@JumboVismaRoad



# **MOVISTAR TEAM**

UCI RANKING: 14<sup>™</sup>



NATION SPAIN FOUNDED 1980

**TEAM NAME ABBREVIATION MOV** 

**PARTICIPATIONS** NINE (2013-2019, 2021-2022)

**NOTABLE RESULTS** OVERALL VICTORY, 2022 (GONZALO SERRANO); ONE STAGE WIN

**WEBSITE** movistarteam.com



UCI RANKING: 70TH



NATION SWITZERLAND FOUNDED 2023

**TEAM NAME ABBREVIATION Q36** 

**PARTICIPATIONS** FIRST PARTICIPATION IN 2023

**NOTABLE RESULTS -**

WEBSITE q36-5procycling.com

 **■ @Q36\_5ProCycling** 

# **SAINT PIRAN**

UCI RANKING: 78TH





NATION GREAT BRITAIN FOUNDED 2018

**TEAM NAME ABBREVIATION SPC** 

**PARTICIPATIONS** TWO (2021-2022)

**NOTABLE RESULTS** FIVE TOP-20 STAGE FINISHES, TWO STAGE COMBATIVITY AWARDS

WEBSITE saintpiranprocycling.com

**ૐ @SaintPiranTeam** 

# **TDT - UNIBET CYCLING TEAM**

UCI RANKING: 50<sup>™</sup>



NATION NETHERLANDS FOUNDED 2023

**TEAM NAME ABBREVIATION TDT** 

**PARTICIPATIONS** FIRST PARTICIPATION IN 2023

**NOTABLE RESULTS –** 

WEBSITE tourdetietema.nl

**y** @tourdetietema

# **TEAM DSM – FIRMENICH**

UCI RANKING: 18<sup>™</sup>



NATION NETHERLANDS

**FOUNDED** 2005

**TEAM NAME ABBREVIATION DSM** 

**PARTICIPATIONS** NINE (2006-2008, 2010, 2014, 2016, 2019, 2021-2022)

**NOTABLE RESULTS** THREE STAGE WINS

WEBSITE team-dsm-firmenich.com

**●** @TDSM\_Firmenich

# **TEAM FLANDERS – BALOISE**

UCI RANKING: 41<sup>ST</sup>



**NATION** BELGIUM

**FOUNDED** 1994

**TEAM NAME ABBREVIATION TFB** 

**PARTICIPATIONS** 10 (2004-2011, 2019, 2022)

**NOTABLE RESULTS** NOTABLE RESULTS OVERALL VICTORY, 2004 (MAURICIO ARDILA); FOUR STAGE WINS

WEBSITE teamflanders-baloise.be





UCI RANKING: 69<sup>™</sup>







**NATION** GREAT BRITAIN

**FOUNDED** 2021

**TEAM NAME ABBREVIATION TRI** 

**PARTICIPATIONS** TWO (2021-2022)

**NOTABLE RESULTS** THREE TOP-10 STAGE FINISHES

WEBSITE trinityracing.co.uk





**NATION NORWAY** 

**FOUNDED** 2010

**TEAM NAME ABBREVIATION UXT** 

**PARTICIPATIONS** ONE (2022)

NOTABLE RESULTS ONE TOP-10 STAGE FINISH

**UNO-X PRO CYCLING TEAM** 

UCI RANKING: 20<sup>™</sup>

WEBSITE unoxteam.com



# RIDERS /



# MOVISTAR TEAM SPORTS DIRECTOR: MAX SCIANDRI

1	Gonzalo Serrano	ESP
2	Will Barta	USA
3	TBC (name)	_
4	Max Kanter	GER
5	Gregor Mühlberger	AUT
6	Óscar Rodríguez	ESP



# **GREAT BRITAIN SPORTS DIRECTORS:**JOHN HERETY / MATT BRAMMEIER

31	Ethan Vernon	GBR
32	Jack Brough*	GBR
33	Josh Giddings*	GBR
34	Noah Hobbs*	GBR
35	Oliver Wood	GBR
36	Stephen Williams	GBR



# GLOBAL 6 CYCLING SPORTS DIRECTORS: JAMES MITRI / LUIS GERRADO

61	Nicolas Sessler	BRA
62	Giacomo Ballabio	ITA
63	Tomoya Koyama	JPN
64	Ivan Moreno	ESP
65	Callum Ormiston	RSA
66	Tom Wirtgen	LUX



# INEOS GRENADIERS SPORTS DIRECTORS: ROGER HAMMOND / IAN STANNARD

11	Tom Pidcock	GBR
12	Carlos Rodriguez	ESP
13	Luke Rowe	GBR
14	Connor Swift	GBR
15	TBC (name)	_
16	Ben Turner	GBR



# BORA – HANSGROHE SPORTS DIRECTOR: JENS ZEMKE / HEINRICH HAUSSLER

41	Sam Bennett	IRL
42	Patrick Gamper	AUT
43	Nils Politt	GER
44	Max Schachmann	GER
45	Ide Schelling	NED
46	Danny Van Poppel	NED



# JUMBO – VISMA SPORTS DIRECTORS: ARTHUR VAN DONGEN / MAARTEN WYNANTS

	THE RESERVE OF THE STREET,	
71	Wout van Aert	BEL
72	Edoardo Affini	ITA
73	Steven Kruijswijk	NED
74	Olav Kooij*	NED
75	Jos van Emden	NED
76	Nathan van Hooydonck	BEL



# BINGOAL WB SPORTS DIRECTORS: ALESSANDRO SPEZIALETTI

21	Floris de Tier	BEL
22	Johan Meens	BEL
23	Davide Persico*	ITA
24	Dimitri Peyskens	BEL
25	Lennert Teugels	BEL
26	Kenneth van Rooy	BEL



# BOLTON EQUITIES BLACK SPOKE SPORTS DIRECTORS: FRANKY VAN HAESEBROUCKE / GREG HENDERSON

51	Jacob Scott	GBR
52	Matt Bostock	GBR
53	James Fouche	NZL
54	James Oram	NZL
55	Mark Stewart	GBR
56	Rory Townsend	IRL



# **EQUIPO KERN PHARMA** SPORTS DIRECTOR:

PABLO URTASUN

_		
81	Roger Adrià	ESP
82	Igor Arrieta*	ESP
83	Iñigo Elosegui	ESP
84	José Félix Parra	ESP
85	Ibon Ruiz	ESP
86	Danny van der Tuuk	NED



# SAINT PIRAN SPORTS DIRECTORS: STEVE LAMPIER / JULIAN WINN

91	Alexander Richardson	GBR
92	Harry Birchill*	GBR
93	Finn Crockett	GBR
94	Zeb Kyffin	GBR
95	Jack Rootkin-Gray*	GBR
96	Bradley Symonds	GBR



# **TDT – UNIBET CYCLING TEAM** SPORTS DIRECTORS:

ROB HARMELING / JULIA SOEK

121	Harry Tanfield	GBR
122	Joren Bloem	NED
123	Davide Bomboi	BEL
124	Jordy Bouts	BEL
125	Abram Stockman	BEL
126	Hartthijs de Vries	NED



# UNO-X PRO CYCLING SPORTS DIRECTORS: GINO VAN OUDENHOVE / ARNE GUNNAR ENSRUD

151	Alexander Kristoff	NOR
152	Frederik Dversnes	NOR
153	Tord Gudmestad*	NOR
154	Tobias Halland Johannssen	NOR
155	Ramus Tiller	NOR
156	Martin Urianstad	NOR



# TEAM DSM – FIRMENICH SPORTS DIRECTOR: MATT WINSTON

101	Tobias Lund Arnesen	DEN
102	Patrick Eddy*	AUS
103	Enzo Leijnse*	NED
104	Niklas Märkl	GER
105	Tim Naberman	NED
106	Casper van Uden*	NED



# **TEAM FLANDERS – BALOISE** SPORTS DIRECTORS:

HANS DE CLERQ / ANDY MISSOTTEN

131	Kamiel Bonneu	BEL
132	Sander De Pestel	BEL
133	Milan Fretin*	BEL
134	Elias Maris	BEL
135	Ward Vanhoof	BEL
136	Aaron Verwilst	BEL



# **Q36.5 PRO CYCLING TEAM** SPORTS DIRECTORS:

AART VIERHOUTEN / RIK REINERINK

17500 1000	The last Property Control of the Con	
111	Mark Donovan	GBR
112	Damian Howson	AUS
113	Kamil Malecki	POL
114	Nicolò Parisini	ITA
115	Joey Rosskopf	USA
116	Szymon Sajnok	POL



# **TRINITY RACING** SPORTS DIRECTOR:

PETER KENNAUGH / JON MOULD

141	Luke Lamperti*	USA
142	Robert Donaldson*	GBR
143	Luksas Nerukar*	GBR
144	Finlay Pickering*	GBR
145	Ollie Reese*	GBR
146	Max Walker*	GBR

Participating team information correct at the time of publishing (Tuesday 29 August) Sports directors are listed under the respective team names.

\*Denotes eligibility for the Sportive Breaks Best Young Rider jersey as under-23.

# TECHNICAL SPECIFIC REGULATIONS

# Article 1. Organisation

The Tour of Britain is organised by Tour of Britain Ltd. under the regulations of the International Cycling Union (UCI). It is to be held from Sunday 3 September to Sunday 10 September 2023.

## Race Organisation:

The Tour of Britain
Unit 1 Horizon Business Park
1 Brooklands Road
Weybridge
Surrey
KT13 0TJ
T +44 (0)1932 831 485

Race Director: Mick Bennett

# **Article 2. Type of Event**

The event is entered on the UCI ProSeries calendar and is registered as a 2.Pro event. In conformity with the UCI rules, points are awarded as follows for the UCI Europe Tour ranking.

- 200, 150, 125, 100, 85, 70, 60, 50, 40, 35, 30, 25, 20, 15 and 10 points to the first 15 finishers in the final General Classification by time.
- Finishers in positions 16 to 30 in the final General Classification by time will receive 5 points and finishers in positions 31 to 40 in the final General Classification by time will receive 3 points.
- 20, 15, 10, 5 and 3 points to the first 5 finishers on each stage
- 5 points to the daily leader of the General Classification by time

# Article 3. Participation

As per article 2.1.005 of the UCI regulations, the event is open to the following teams: UCI WorldTeams (max 70%), UCI ProTeams, UCI continental teams of the country, UCI cyclo-cross professional teams of the country, Foreign UCI continental teams (max. 2), National team of the country of the organiser.

As per article 2.2.003 of the UCI regulations, teams must be formed of minimum 4 and maximum 6 riders.

# **Article 4. Race Headquarters**

At the start, the race headquarters shall be open on Friday 1 September from 14:00 to 18:00 and Saturday 2 September from 09:00 to 18:00 located at the following address:

# Delta Hotels by Marriott Worsley Park Country Club. Worsley Park, Worsley, Manchester, M28 2QT, +44 (0)161 975 2000

Team representatives are requested to confirm their starters and collect their race numbers at the race headquarters from 16:00 to 16:45 on Saturday 2 September.

The team managers' meeting, organized in accordance with article 1.2.087 of the UCI regulations, in the presence of the Members of the Commissaires' Panel, is scheduled for 17:00 on Saturday 2 September at the following address:

Delta Hotels by Marriott Worsley Park Country Club. Worsley Park, Worsley, Manchester, M28 2QT, +44 (0)161 975 2000

### Article 5. Radio-Tour

Race information will be broadcast in English. The frequencies will be:

- **1.** 469.350000 / TONE 192.8
- 2. 467.350000 / TONE 192.8

- **3.** 465.525000 / TONE 192.8 Aircraft repeater
- 4. 452.300000 / TONE 192.8

Users must be scanning all four channels. If you do not have the functionality to scan please see the Communications Specialists representative before the race.

# **Article 6. Neutral Technical Support**

The neutral technical support service is handled by Shimano Europe. The neutral support is taken care of by means of 3 vehicles.

# Article 7. Race Incidents Occurring in the Last 3 Kilometres

In the case of a duly noted incident, fall, puncture or mechanical incident in the last 3 kilometers of a road race stage, the rider(s) involved shall be credited with the time of the rider(s) in whose company they were riding at the moment of the accident. His or their placing shall be determined by the order in which he or they actually cross the finishing line.

If, as the result of a duly noted incident in the last 3 kilometers a rider cannot cross the finishing line, he shall be placed last in the stage and credited with the time of the rider or riders in whose company he was riding at the time of the accident. 3 kilometer rule is applicable for all stages.

# **Article 8. Finishing Time Limits**

A finishing time limit of 15% will apply to all stages. The Commissaires' Panel, in agreement with the organiser, may in exceptional circumstances increase the time limit in accordance with UCI Art 2.6.032

### Article 9. Classifications

The following classification(s) will be issued:

General Individual Classification By Time
The General Individual Classification on time

is decided by adding together the time taken by the riders on each stage, plus any time penalties. The rider leading this competition after Stage One will wear the Leader's Jersey.

Where two or more riders make the same time in the general individual time placings, the placings obtained in each stage, shall be added and, as a last resort, the place obtained in the last stage ridden shall be taken into consideration.

### Time Bonuses

There will be no time bonuses at stage finishes or the intermediate cottages. com sprint in the 2023 Tour of Britain.

## cottages.com Points Classification

The cottages.com Points Classification is decided by adding the points awarded at the intermediate cottages.com sprint on each stage with those at each of the stage finishes. The rider leading this competition will wear the cottages.com Points Jersey (green). Points will be awarded as follows:

Points will be awarded at the intermediate cottages.com sprint to the first 5 riders on the following basis:

10-7-5-3-1 point(s)

Points will be awarded at each stage finish to the first 10 riders on the following basis:

25-18-12-8-6-5-4-3-2-1 point(s)

In the event of a tie in the cottages. com Points Classification, the following criteria shall be applied in order until the riders are separated:

- 1. Number of stage wins
- **2.** General individual classification by time. (UCI Art 2.6.017)

# TECHNICAL SPECIFIC REGULATIONS

# Pinarello King of the Mountains Classification

The Pinarello King of the Mountains is decided by adding the points awarded on each of the classified climbs.
The rider leading this competition will wear the Pinarello King of the Mountains Jersey (black and white).

Points will be awarded as follows:

- Cat 1 climbs: 10, 9, 8, 7, 6, 5, 4, 3, 2 and 1 point
- Cat 2 climbs: 6, 5, 4, 3, 2 and 1 point
- Cat 3 climbs: 4, 3, 2 and 1 point

In the event of a tie in the Pinarello King of the Mountains, the following criteria shall be applied in order until the riders are separated:

- **1.** Number of first places on the highest category climbs
- **2.** Number of first places on climbs in the next inferior category and so on
- 3. General Individual Classification by time

# The Sportive Breaks Best Young Rider Classification

The Sportive Breaks Best Young Rider Classification is open to riders born on or after the 1st January 2001.

The leader of the Sportive Breaks Best Young Rider Classification is the first Under-23 rider on the general individual time classification and will wear the Sportive Breaks Best Young Rider jersey (white).

Where two or more riders make the same time in the general individual time placings, the placings obtained in each stage, except team time trial stages, shall be added and, as a last resort, the place obtained in the last stage ridden shall be taken into consideration.

# The British Cycling Best British Rider Competition

Only riders holding a British Cycling issued racing licence may take part in the British Cycling Best British Rider competition.

The leader of the British Cycling Best British Rider competition is the first British rider on the general individual time classification. There is no jersey for this classification.

Where two or more riders make the same time in the general individual time, placings obtained in each stage shall be added and, as a last resort, the place obtained in the last stage ridden shall be taken into consideration to decide the order, in accordance with UCI article 2.6.015.

## **Team Classification**

The Team Classification for the day shall be calculated on the basis of the sum of the three best individual times from each team. In the event of a tie, the teams shall be separated by the sum of the places acquired by their three best placed riders on the stage. If the teams are still tied, they shall be separated by the placing of their best rider on the Stage Classification.

The Team General Classification shall be calculated on the basis of the sum of the three best individual times from each team in each stage ridden. In the event of a draw, the following criteria shall be applied in order until the teams are separated:

- 1. number of first places in the daily Team Classifications
- **2.** number of second places in the daily Team Classifications etc

If there is still a draw, the teams shall be separated by the placing of their best rider in the general individual classification. Any team reduced to fewer that three riders shall be eliminated from the general team classification.

# The Sportsbreaks.com Combativity Award

A daily Sportsbreaks.com Combativity Award will be presented to the rider considered to have displayed the most courageous and attacking display of riding during the stage. This will be decided via a public vote on tourofbritain.co.uk

An overall Sportsbreaks.com Combativity Award will be presented following the final stage to the rider considered by the race jury and Race Director to have displayed the most courageous and attacking display of riding across the eight stages.

### Article 10. Prizes

The following prizes are awarded: (See page 119 of the race manual). A total of €113,080 will be awarded in prize money at the event.

# Article 11. Anti-Doping

The UCI antidoping regulations are entirely applicable to the event. Moreover, and in conformity with the law of Great Britain, the British anti-doping legislation is applicable in addition to the UCI anti-doping regulations.

The anti-doping tests will take place at the Anti-Doping Unit that will be located adjacent to the finish of each stage daily.

The organiser reserves the right to refuse riders or teams that might be connected with doping abuse and whose participation therefore would be incompatible with the reputation of the race.

# Article 12. Awards Ceremony

# 12.1 Stage Finishes

In accordance with article 1.2.112 of the UCI rules, the following riders must

attend the official awards ceremony, in the following order of presentation:

- The winner of the stage
- General Classification Leader
- British Cycling Best British Rider Classification
- cottages.com Points Classification Leader (cottages.com Points Jersey)
- Sportive Breaks Best Young Rider Classification Leader (Best Young Rider Jersey)
- Pinarello King of the Mountains Classification (KoM Jersey)

The riders will present themselves at the podium in a time limit of maximum 10 minutes after crossing the finish line. The organisation will ensure that team managers or riders receive due notification of this request.

The stage winner and all classification leaders must attend a press conference following the presentation ceremony if requested to do so.

Moreover, following the finish of Stage Eight, the following riders must also present themselves at the final awards ceremony held immediately after the final stage:

- The winner of the stage
- The winner of the day's Sportsbreaks. com Combativity award

The leaders of the following classifications:

- The winner of the overall Sportsbreaks. com Combativity Award
- Team Classification winner
- British Cycling Best British Rider Classification winner
- cottages.com Points Classification winner (cottages.com Points Jersey)

# TECHNICAL SPECIFIC REGULATIONS

- Sportive Breaks Best Young Rider Classification winner (Best Young Rider Jersey)
- Pinarello King of the Mountains Classification winner (KoM Jersey)
- Riders placed 2nd and 3rd on general classification
- General Classification winner

# 12.2 Stage Starts

(Applicable to Stages 2 to 8)

# Sportsbreaks.com Combativity Award

The daily winner of the Sportsbreaks. com Combativity Award (Stages 1 to 7) will receive their combativity award during the sign-on presentation for the following stage (Stages 2 to 8). The winner of the award during Stage 8 will attend the post-finish podium presentation.

# Leaders' Jerseys

10 minutes before the start of each stage, the leaders in all classifications are required to present themselves on the start line for a protocol ceremony arranged by the organisation for their jerseys to be presented for spectators and television.

### Article 13. Sign on

Sign on will close daily 10-minutes before the stage start.

### Article 14. Penalties

The UCI penalty scale is the only one applicable.

### Article 15. Race Service

All race service must take place on the left side of the road.

### Article 16. Team Cars

Two team cars per team are permitted in the race convoy.

### **Article 17. Alterations**

If it is necessary to alter any arrangements for the race, the Commissaire President, and the Race Direction will take these decisions.

# Article 18. Feeding

All static feeding must take place on the left side of the road (UCI Art 2.3.026).

Due to atmospheric conditions etc, the Commissaires may reduce the distance before feeding commences from the team cars, furthermore, they may also extend the distance before feeding closes. Such a decision will be communicated in advance via Radio Tour.

## Article 19. Jerseys

The ranking of the Race Classification Jerseys are as follows:

- 1. General Classification Leader (Leader's Jersey)
- 2. cottages.com Points Classification Leader (cottages.com Points Jersey)
- **3.** Pinarello King of the Mountains Classification (KoM Jersey)
- Sportive Breaks Best Young Rider Classification Leader (Best Young Rider Jersey)

Classification Jerseys presented must be worn for the following stage. Where a rider holds more than one jersey at the same time, the jersey to be worn shall be that with the highest ranking as indicated above and the lesser jersey shall be worn by the second placed rider in the classification, and so on.

# Article 20. Race Regulations and Discipline

Riders, team managers and all other participants must be familiar with and abide by these regulations and those of the UCI and British Cycling.

By taking part in the Tour of Britain all personnel are considered to accept the regulations in full and to bear sole responsibility for any injury, accident or loss that may occur.

# **General provisions**

The infringement related to race incidents concerning riders, teams and other licence holders observed in the context of road events are sanctioned as set out in the table of race incidents defined in article 2.12.007, in accordance with article 12.4.001.

Sanctions given by commissaires shall be noted in the communiqué of the commissaires' panel and will be sent to the UCI.

Any rider failing to attend the daily start or finish protocol ceremonies (except with good reason and recognized by the Commissaires) will incur a penalty. The Management reserves the right to dismiss persons from the race for the following reasons:

All personnel are reminded that it is unlawful and an offence against public decency to urinate in public places such as the start area, in towns, villages or near occupied parked areas. Firm action will be taken against personnel offending against this regulation.

# Article 21. Stages expected to finish in bunch sprints

The following stages have been identified as expected to finish in bunch sprint:

- Stage 1 Altrincham to Manchester
- Stage 2 Wrexham to Wrexham
- Stage 3 Goole to Beverley
- Stage 4 Sherwood Forest to Newark-on-Trent
- Stage 5 Felixstowe to Felixstowe
- Stage 6 Southend-on-Sea to Harlow

During these stages, the protocol of calculation of time gaps for stages "expected to finish in bunch sprints" published on the UCI website in the Regulations section will be applied.

# Article 22. Brother UK Recycling Zones

Brother UK Recycling or 'Green' Zones will be located where practicable after the cottages.com sprint and KoM sections on all road stages where practicable.

Brother UK Recycling Zones will be marked in the ETA of the manual and identified by signage at the side of the road and will last for approximately 200m. There will also be additional Brother UK Recycling Zones at 20km and 5km to go on every road stage.

Thanks to Enval, gel wrappers collected in these locations will be recycled.

### **IMPORTANT**

No person will be allowed to travel in any vehicle during the event without prior permission from the Race Direction and must wear appropriate accreditation at all times. This will be strictly enforced.

# TECHNICAL SPECIAL INSTRUCTIONS

## **Drivers**

It is your responsibility as a representative of the Race Organisation to ensure that all vehicles are treated with the same care and attention that you would extend to your own vehicle. The following points must be observed.

### Collection of vehicles:

All official vehicles are to be collected on Saturday 2 September from the following address unless you are notified otherwise.

Delta Hotels by Marriott Worsley Park Country Club Worsley Park Worsley Manchester M28 2QT T +44 (0)161 975 2000

# To arrange collection of your vehicle please contact the Logistics and Transport Director Paul Knight.

The Logistics and Transport Director will be available at the Distribution area of the Event HQ Hotel before the race start. He can be reached during the race on his mobile phone.

All drivers must be over 21 years of age and hold a current clean driving licence. The licence must be shown together with a photocopy to the Transport Manager when collecting your assigned vehicle. Drivers are responsible for their vehicle and must not be interchanged under any circumstances.

**Fuel Cards:** Fuel cards will be provided by the organisation. These will be allocated to the vehicle and must not be transferred.

All fuel cards, receipts and correctly filled in documentation are to be returned to the Transport Manager at the end of the event at the Release HQ Hotel.

# Car and Responsibilities:

The following responsibilities outline the details all drivers must comply with, whilst working on the Tour of Britain.

- Drivers are responsible for checking their vehicle, is in good working order, before commencing on a journey.
- Drivers are to carry out a functions test at the start of each day, this is to include: lights, window washer/wipers, brakes and check levels of all oils and lubes.
- Vehicles are to be refuelled every evening before reaching the hotel.
- Vehicles are to be kept in good order and clean at all times.
- You are to drive within the limitations of the law provided under the Road Safety Act.
- Mechanical problems arising should be reported immediately to the Transport Manager or your immediate supervisor.
- In the event of a breakdown or accident you are to inform your supervisor at the earliest opportunity.
- Drivers are to take special care whilst manoeuvring in the working/technical areas.
- All accidents are to be reported to the Transport Manager and all relevant forms and paperwork are to be completed soonest.
- Any damage to the vehicle is to be reported to the Transport Manager Immediately, failure to comply could result in a bill being raised against you.
- Any traffic or speeding fines will be the responsibility of the named driver.

# **IMPORTANT:**

Please note that at some Race Hotels you may be required to register your vehicle with the hotel for car parking purposes. Please check on arrival at every hotel if a registration needs to be entered to avoid a fine.

**Returning Vehicles:** Vehicles are to be clean and tidy and all rubbish removed and disposed of.

Vehicles must be returned to the Transport Manager by 20:00 on Sunday 10 September at the following location unless otherwise notified.

## Tŷ Magor Wales

1 Business Park M4 J 23A Newport, NP26 3RA

Anyone abandoning a vehicle at the Finish area or anywhere else will be charged with the recovery costs. There will be no exceptions.

### Hotels

The race organisation provides room, breakfast and evening meal for the duration of the event. All other extras such as drinks, telephone calls, laundry etc are the responsibility of the purchaser and hotels are instructed to cover the costs on departure. Even if you believe that you have not incurred any extra charges, it is still important that you check out each morning.

Any costs that may be incurred, that you consider being legitimate race expenses should be recovered through the expense form procedure.

The Tour of Britain Hotel Bookings Manager is Ben Scholes. Ben can be reached at the HQ Hotel.

# **Communications equipment**

Where appropriate, radios will be preinstalled in the Race Convoy Vehicles.

Hand-held radios, if requested, will be issued on Saturday 2 September from the Distribution area at the HQ Hotel by the Communications Specialists team.

Radios will be individually signed for and are the responsibility of the holder, and must not be interchanged or loaned out at any time.

If you are having problems with your communications equipment please report it to your line manager straight away do not delay until the start of the stage, as it may be too late then.

Please remember to have a fully charged battery fitted at the start of each stage. There will be chargers available on the HQ vehicles at Start and Finish areas.

Convoy Vehicle radios will be tested in the neutralised section, prior to the start proper of every stage.

All communication equipment is to be handed back at the Release HQ Hotel.

Failure to hand back equipment will result in a bill being raised against the individual who signed for the equipment.



Part of Greenback Recycling Technologies Ltd.

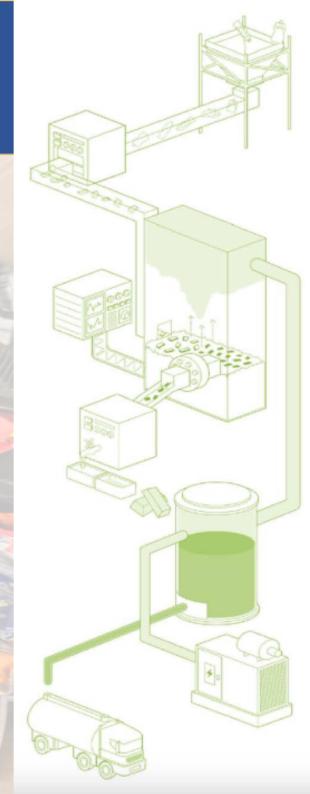
The Enval process, treats plastic better, enabling the recycling of valuable resources and paving the way for environmentally responsible packaging solutions.

We are at the forefront of applying innovation and technology to waste treatment, with the goal of improving people's lives and positively contributing to a true circular economy. To achieve this, we have developed a unique proprietary recycling solution for low-density packaging waste.

Our process is the only one in the world capable of recycling plastic aluminium laminates, the material used in the packaging of many popular sports energy gels and bars products, separating clean aluminium with a low-carbon footprint and high-value oil that can be used to produce new plastic. The Enval process is changing the perception of plastic and unlocking a strong and profitable circular economy.

We are proud to be the recycling partner of the Tour of Britain. We hope to be part of this for many years to come!

Good luck to all the participants! #treatingplasticsbetter www.enval.com / www.greenback.earth





# SEE YOU NEXT SEPTEMBER

1 - 8 SEPTEMBER 2024\*





# **Tour of Britain**

Unit 1 Horizon Business Village 1 Brooklands Road Weybridge Surrey KT13 0TJ

T 01932 831 485

info@thetour.co.uk tourofbritain.co.uk









